LOW VOLTAGE CABLES

PRODUCT CATALOGUE

Tai Sin®

CONTENTS

CONTENTS

LOW SMOKE ZERO HALOGEN FLAME RETARDANT CABLES

CONTENTS

INTRODUCTION

Tai Sin Electric Limited ("Tai Sin") was founded in 1980 as a cable manufacturing company and has since expanded and diversified to become the Tai Sin Group of Companies, listed on the Main Board of the Singapore Stock Exchange (SGX). Over the years, our product portfolio has grown to include busbar trunking systems, branch cable systems and distribution transformers, allowing us to meet a wide variety of electrical power distribution needs.

Tai Sin has built a reputation for manufacturing quality cables and wires, not just in Singapore, but also throughout Southeast Asia. Our dedication to quality is reflected in our ISO 9001, ISO 14001, ISO 45001, bizSAFE STAR and KEMA KEUR certifications, which attest to our commitment to safety, environmental guidelines, and product excellence.

In addition to our main office and factories located in Singapore, Malaysia, and Vietnam, Tai Sin has sales offices and a network of distributors across Southeast Asia, including Brunei, Cambodia, Indonesia, Myanmar, and Thailand. We work closely with our distributors to provide fast and reliable service to our customers, maintaining our reputation as a trusted supplier in the region.

At Tai Sin, we understand the importance of innovation and technology, which is why we are constantly exploring new solutions to meet the evolving needs of our customers. We are passionate about creating a better world for future generations and believe that sustainability and social responsibility are integral to our business philosophy.

Tai Sin's Quality, Environmental, and Occupational Health & Safety Management Systems are solid testimonies to our commitment to achieving excellent quality in both our manufacturing process and products, while ensuring the welfare of our employees. We believe that success is not just about profits but also about making a positive impact on society, which is why we strive to be a socially responsible corporate citizen in all that we do.

We are proud to be part of a community of forward-thinking organizations that are dedicated to creating a better future. Our sound business philosophy of providing quality products using leading edge technology, backed by unfailing excellence in customer service and faster turnaround time to maintain customer loyalty, has allowed us to steadily grow and succeed. These beliefs and values give us the strength and confidence to continue to excel and innovate in the future.

Singapore

Malaysia

Vietnam

HOW TO READ THIS CATALOGUE

This catalogue consists of three types of Low Voltage Cables and they are categorized into three different sections, 1) PVC & XLPE Insulated Cables, 2) Low Smoke Zero Halogen Flame Retardant Cables and 3) Low Smoke Zero Halogen Flame Retardant Fire Resistant Cables. In each section, the cables are further categorized by its electrical component and conductor sizes, which ranges from 0.5mm^2 to 1000mm^2, armoured and non- armoured and with or without copper-taped screened.

In this catalogue we have given each cable a name accompanied with the various short and long descriptions based on its material used.

For example:

FR-XSH

CU / MGT / XLPE / LSZH / SWA / LSZH **(2 CORES - 5 CORES)** ← ***This is the short description***

Mica Taped, XLPE Insulated, LSZH Bedded, Galvanised Steel Wire Armoured, LSZH Sheathed Cable, 600/1000V, BS7846 ← ***Full description on the third line***

To better understand the contents of the cable, we have included a 3-dimensional image plus a cross-sectional image of the cable for easy reference of its structure and components. The technical specifications and figures are provided by our quality team to ensure the accurate use of our products. Technical properties such as Current Rating Factor and Voltage drop, and other essential technical details are provided in the Appendices at the last section of this catalogue. The latest Cable Installation Methods as well as the new harmonized wiring colour codes (as per IEE Wiring Regulations, 17th Edition) are also provided in our Appendices for your easy reference.

For all other enquiries, please feel free to contact our friendly customer service hotline for further assistance.

APPLICABLE STANDARDS

Below are the applicable standards that are used as reference in the construction of our low voltage cables.

ASTM D 2863
Measuring the minimum oxygen concentration to support candle-like combustion of plastic (oxygen index).

BS2004 (Specification Withdrawn)
PVC insulated cables and flexible cords for electric power and lighting.

BS6231
Electric cables, single-core PVC insulated flexible cables of rated voltage 600/1000V for switchgear and control-gear wiring.

BS6346 (Specification Withdrawn)
(withdrawn with no replacement) Electric cables, PVC insulated, armoured cables for voltages of 600/1000V and 1900/3300V.

BS6360
(withdrawn and replaced by BS EN60228:2005) Specification for conductors in insulated cables and cords.

BS6387 / SS299
Performance requirements for cables required to maintain circuit integrity under fire conditions.

BS6724
600/1000V armoured electric cables having thermosetting insulation and low emission of smoke and corrosive gases when affect by fire.

BS7629-1
300/500V fire-resistant screened cables having low emission of smoke and corrosive gases when affect by fire.
Part 1: Multicore and Multi-pair Cables.

APPLICABLE STANDARDS

Below are the applicable standards that are used as reference in the construction of our low voltage cables.

BS7846
600/1000V armoured fire-resistant electric cables having low emission of smoke and corrosive gases when affected by fire.

BS8592
Electric cables, single-core non-sheathed cables having low emission of smoke and corrosive gases when affected by fire.

BS EN50288-7
Multi-element metallic cables use in analogue and digital communication and control.
Part 7: Sectional specification for instrumentation and control cables.

BS EN50525-2-31
Single core non-sheathed cables with thermoplastic PVC insulation.

BS EN50525-3-41
Single core non-sheathed cables with halogen-free crosslinked insulation, low emission of smoke.

BS EN60228
Conductors of insulated cables.

IEC60227-3
Polyvinyl Chloride insulated cables of rated voltages up to and including 450/750V
Part 3: Non-sheathed cables for fixed wiring.

IEC60228
Conductors of insulated cables.

IEC60331
Fire-resistant characteristics of electric cables.

IEC60332-1 / BS EN60332-1
Tests in electric cables under fire conditions.
Part 1: Method of test on a single vertical insulated wire or cable.

IEC60332-3-22 / BS EN IEC60332-3-22
Tests on electric and optical fibre cables under fire conditions.
Part 3-22: Test for vertical flame spread of vertically-mounted bunched wires or cables (Category A).

IEC60332-3-24 / BS EN IEC60332-3-24
Tests on electric and optical fibre cables under fire conditions.
Part 3-24: Test for vertical flame spread of vertically-mounted bunched wires or cables (Category C).

IEC60502-1
Power cables with extruded insulation and their accessories for rated voltages from 1kV up to 30kV.
Part 1: Cables for Rated Voltages of 1kV and 30kV.

IEC60754-1 / BS EN60754-1
Tests on gases evolved during the combustion of materials from cables.
Part 1: Methods of determination of amount of halogen acid gas evolved during combustion of polymeric materials taken from cables.

IEC60754-2 / BS EN60754-2
Tests on gases evolved during combustion of materials from cables.
Part 2: Determination of degree of acidity (corrosive) of gases by measuring pH and conductivity.

IEC61034-2 / BS EN61034-2
Measurement of smoke density of electric cables burning under defined conditions.
Part 2: Test procedure and requirements.

SS358-3
Polyvinyl Chloride insulated cables of rated voltages up to and including 450/750V.
Part 3: Non-sheathed cables for fixed wiring.

Bare Annealed Copper

STRANDED PLAIN ANNEALED COPPER CONDUCTOR (SINGLE CORE)

IEC60228, BS EN60228

CONSTRUCTION

Conductor: Plain Annealed Copper, Class 2 Stranded Circular or Compacted

Minimum Bending Radius: 3D for D < 10mm
4D for 10mm ≤ D < 25mm
6D for D ≥ 25mm

REFERENCE STANDARDS

Conductor: IEC60228, BS EN60228

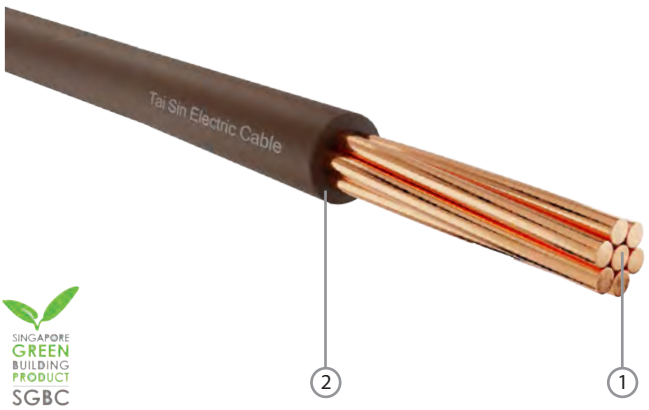
Nominal Conductor Area (mm^2)	No. and Diameter of Wires (no./mm)	Nominal Diameter of Conductor (mm)	Maximum Conductor Resistance at 20°C (Ω/km)	Nominal Weight per km of Conductor (kg/km)
1.0	7 / 0.43	1.29	18.1	9.2
1.5	7 / 0.53	1.59	12.1	14.0
2.5	7 / 0.67	2.01	7.41	22.4
4	7 / 0.85	2.55	4.61	36.1
6	7 / 1.04	3.12	3.08	54.0
10	7 / 1.35	3.88	1.83	90.8
16	7 / 1.70	4.69	1.15	145.0
25	7 / 2.14	5.90	0.727	229.0
35	7 / 2.52	6.95	0.524	317.0
50	19 / 1.78	8.20	0.387	429.0
70	19 / 2.14	9.85	0.268	620.0
95	19 / 2.52	11.50	0.193	860.0
120	37 / 2.03	13.00	0.153	1086.0
150	37 / 2.25	14.40	0.124	1334.0
185	37 / 2.52	16.20	0.0991	1673.0
240	61 / 2.25	18.80	0.0754	2199.0
300	61 / 2.52	21.00	0.0601	2759.0
400	61 / 2.85	24.00	0.0470	3528.0
500	61 / 3.20	28.00	0.0366	4448.0
630	127 / 2.52	32.76	0.0283	5744.0
800	127 / 2.85	37.05	0.0221	7346.0
1000	127 / 3.20	41.60	0.0176	9260.0

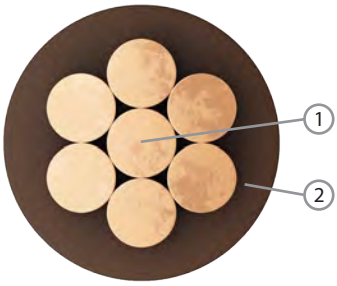
Table 1

PVC

CU / PVC (SINGLE CORE)

PVC Insulated, Non-Sheathed Cable, 450/750V, SS358-3, BS EN50525-2-31, IEC60227-3





Component
1. Plain Annealed Copper Wire
2. PVC Compound

CONSTRUCTION

Conductor:	Plain Annealed Copper, Class 2 Stranded Circular or Compacted
Insulation:	Polyvinyl Chloride (PVC) Compound Type PVC/C
Insulation Colour:	Black, Green/Yellow, Blue, White, Brown, Grey or Others

ELECTRICAL CHARACTERISTICS

Operating Voltage, Uo/U:	450/750V
Operating Temperature:	-15°C to 70°C
Final Short Circuit Temperature:	160°C for cable ≤ 300mm^2 140°C for cable >300mm^2
Test Voltage:	2.5kV for 5 minutes

REFERENCE STANDARDS

Design Specification:	SS358-3, BS EN50525-2-31, IEC60227-3
Conductor:	IEC60228, BS EN60228
Flame Retardancy:	IEC60332-1, BS EN60332-1

INSTALLATION REFERENCE

Min. Bending Radius (mm):	6 x cable overall diameter
Max. Pulling Tension (N/mm^2):	50

	Nominal Conductor Area (mm^2)	No. and Diameter of Wires (no./mm)	Radial Thickness of Insulation (mm)	Mean Overall Diameter (Upper Limit) (mm)	Approximate Weight (kg/km)
SINGLE CORE	1 x 1.5	7 / 0.53	0.7	3.0	21.9
	1 x 2.5	7 / 0.67	0.8	3.6	33.4
	1 x 4	7 / 0.85	0.8	4.2	50.1
	1 x 6	7 / 1.04	0.8	4.7	70.1
	1 x 10	7 / 1.35	1.0	5.9	113.4
	1 x 16	7 / 1.70	1.0	6.7	170.1
	1 x 25	7 / 2.14	1.2	8.3	267.1
	1 x 35	7 / 2.52	1.2	9.4	362.2
	1 x 50	19 / 1.78	1.4	11.0	490.0
	1 x 70	19 / 2.14	1.4	12.7	692.9
	1 x 95	19 / 2.52	1.6	14.7	954.8
	1 x 120	37 / 2.03	1.6	16.2	1192.3
	1 x 150	37 / 2.25	1.8	18.0	1466.8
	1 x 185	37 / 2.52	2.0	20.2	1839.2
	1 x 240	61 / 2.25	2.2	23.2	2409.8
	1 x 300	61 / 2.52	2.4	25.8	3014.7
	1 x 400	61 / 2.85	2.6	29.2	3843.7
	1 x 500	61 / 3.20	2.8	33.6	4841.4
	1 x 630	127 / 2.52	2.8	38.4	6249.7

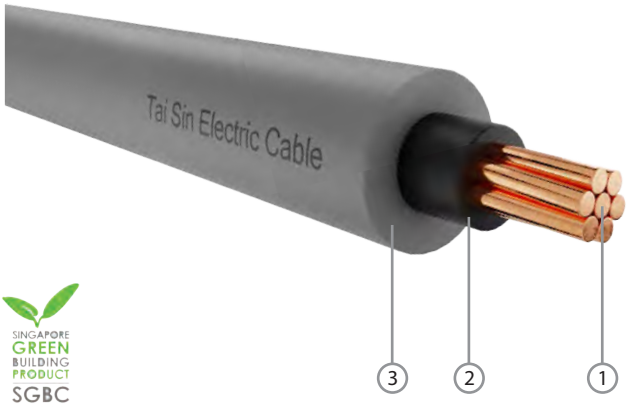
For current rating and voltage drop, please refer to Table B1.1 and B2.1 in Appendix B.

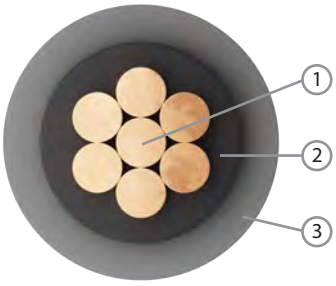
Table 2

PPS

CU / PVC / PVC (SINGLE CORE)

PVC Insulated, PVC Sheathed Cable, 600/1000V, IEC60502-1





Component
1. Plain Annealed Copper Wire
2. PVC Compound
3. PVC Compound

CONSTRUCTION

Conductor:	Plain Annealed Copper, Class 2 Stranded Circular or Compacted
Insulation:	Polyvinyl Chloride (PVC) Compound Type PVC/A
Insulation Colour:	Black
Outer Sheath:	Polyvinyl Chloride (PVC) Compound Type PVC/ST1
Outer Sheath Colour:	Grey

ELECTRICAL CHARACTERISTICS

Operating Voltage, Uo/U:	600/1000V
Operating Temperature:	-15°C to 70°C
Final Short Circuit Temperature:	160°C for cable ≤ 300mm^2 140°C for cable >300mm^2
Test Voltage:	3.5kV for 5 minutes

REFERENCE STANDARDS

Design Specification:	IEC60502-1
Conductor:	IEC60228, BS EN60228
Flame Retardancy:	IEC60332-1, BS EN60332-1

INSTALLATION REFERENCE

Min. Bending Radius (mm):	6 x cable overall diameter
Max. Pulling Tension (N/mm^2):	50

SINGLE CORE

Nominal Conductor Area (mm^2)	No. and Diameter of Wires (no./mm)	Radial Thickness of Insulation (mm)	Cable Overall Diameter (mm)	Approximate Weight (kg/km)
1 x 1.5	7 / 0.53	0.8	6.0	53
1 x 2.5	7 / 0.67	0.8	6.4	65
1 x 4	7 / 0.85	1.0	7.4	92
1 x 6	7 / 1.04	1.0	7.9	116
1 x 10	7 / 1.35	1.0	8.7	160
1 x 16	7 / 1.70	1.0	9.5	222
1 x 25	7 / 2.14	1.2	11.1	329
1 x 35	7 / 2.52	1.2	12.2	431
1 x 50	19 / 1.78	1.4	13.8	569
1 x 70	19 / 2.14	1.4	15.5	783
1 x 95	19 / 2.52	1.6	17.7	1065
1 x 120	37 / 2.03	1.6	19.2	1313
1 x 150	37 / 2.25	1.8	21.2	1610
1 x 185	37 / 2.52	2.0	23.6	2009
1 x 240	61 / 2.25	2.2	26.8	2615
1 x 300	61 / 2.52	2.4	29.6	3254
1 x 400	61 / 2.85	2.6	33.2	4128
1 x 500	61 / 3.20	2.8	37.8	5183
1 x 630	127 / 2.52	2.8	42.8	6657
1 x 800	127 / 2.85	2.8	47.3	8394
1 x 1000	127 / 3.20	3.0	52.6	10521

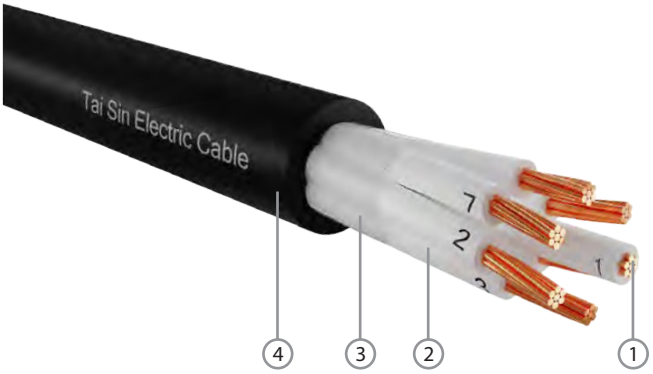
For current rating and voltage drop, please refer to Table B1.1 and B2.1 in Appendix B.

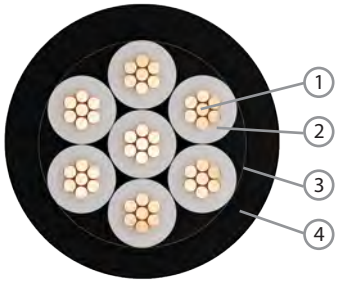
Table 3

PCC

CU / PVC / PVC (MULTI-CORES)

PVC Insulated, PVC Sheathed Cable, 600/1000V, BS6346 (Specification Withdrawn)





Component
1. Plain Annealed Copper Wire
2. PVC Compound
3. Binder Tape
4. PVC Compound

CONSTRUCTION

Conductor:	Plain Annealed Copper, Class 2 Stranded Circular or Compacted
Insulation:	Polyvinyl Chloride (PVC) Compound Type PVC/TI1
Insulation Colour:	2 Cores: Brown, Blue or Black, White 3 Cores: Brown, Black, Grey or Brown, Blue, Green/Yellow 4 Cores: Brown, Black, Grey, Blue or Brown, Black, Grey, Green/Yellow 5 Cores: Brown, Black, Grey, Blue, Green/Yellow All sizes upon request: White with Black numbering
Assembly:	Cores cabled together and bound with binder tape
Outer Sheath:	Polyvinyl Chloride (PVC) Compound Type PVC/TM 1
Outer Sheath Colour:	Black

ELECTRICAL CHARACTERISTICS

Operating Voltage, Uo/U:	600/1000V
Operating Temperature:	-15°C to 70°C
Final Short Circuit Temperature:	160°C
Test Voltage:	3.5kV for 5 minutes

REFERENCE STANDARDS

Design Specification:	BS6346 (Specification Withdrawn), In-House
Conductor:	IEC60228, BS EN60228
Flame Retardancy:	IEC60332-1, BS EN60332-1

INSTALLATION REFERENCE

Min. Bending Radius (mm):	8 x cable overall diameter
Max. Pulling Tension (N/mm^2):	50

	No. of Cores	Nominal Conductor Area (mm^2)	No. and Diameter of Wires (no./mm)	Radial Thickness of Insulation (mm)	Cable Overall Diameter (mm)	Approximate Weight (kg/km)
MULTI-CORES	2	1.5	7 / 0.53	0.6	8.6	109
	3		7 / 0.53	0.6	9.0	129
	4		7 / 0.53	0.6	9.8	155
	5		7 / 0.53	0.6	10.6	182
	7		7 / 0.53	0.6	11.4	214
	10		7 / 0.53	0.6	14.4	302
	12		7 / 0.53	0.6	14.8	347
	19		7 / 0.53	0.6	17.4	519
	20		7 / 0.53	0.6	18.5	555
	24		7 / 0.53	0.6	20.4	655
	37		7 / 0.53	0.6	23.4	961

Table 4

Note: Other conductor sizes and core configurations are available upon request.
For current rating and voltage drop, please refer to Table B1.2 and B2.2 in Appendix B.

PCC

CU / PVC / PVC (MULTI-CORES)

PVC Insulated, PVC Sheathed Cable, 600/1000V, BS6346 (Specification Withdrawn)

MULTI-CORES

No. of Cores	Nominal Conductor Area (mm^2)	No. and Diameter of Wires (no./mm)	Radial Thickness of Insulation (mm)	Cable Overall Diameter (mm)	Approximate Weight (kg/km)
2	2.5	7 / 0.67	0.7	9.8	149
3		7 / 0.67	0.7	10.3	179
4		7 / 0.67	0.7	11.2	217
5		7 / 0.67	0.7	12.4	262
7		7 / 0.67	0.7	13.4	312
10		7 / 0.67	0.7	17.0	441
12		7 / 0.67	0.7	17.5	510
19		7 / 0.67	0.7	20.6	769
20		7 / 0.67	0.7	21.9	820
24		7 / 0.67	0.7	24.2	970
37		7 / 0.67	0.7	27.9	1438
2	4	7 / 0.85	0.8	11.4	211
3		7 / 0.85	0.8	12.1	259
4		7 / 0.85	0.8	13.4	323
5		7 / 0.85	0.8	14.5	381
7		7 / 0.85	0.8	16.0	467
10		7 / 0.85	0.8	20.4	669
12		7 / 0.85	0.8	21.1	769
19		7 / 0.85	0.8	24.8	1167
20		7 / 0.85	0.8	26.4	1242
24		7 / 0.85	0.8	29.3	1476
37		7 / 0.85	0.8	33.9	2210

Note: Other conductor sizes and core configurations are available upon request.
For current rating and voltage drop, please refer to Table B1.2 and B2.2 in Appendix B.

Table 5

FLEXI-IMP

(SINGLE CORE, 2 CORES - 4 CORES)

PVC Insulated Flexible Cable, PVC Insulated PVC Sheathed Flexible Cable, 250/440V, Imperial Unit BS2004 (Specification Withdrawn)

CONSTRUCTION

Conductor:	Plain Annealed Copper, Class 5 Stranded Circular
Insulation:	Polyvinyl Chloride (PVC) Compound Type PVC/TI1
Insulation Colour:	Single Core: Black, Blue, White, Brown, Green, Grey or Others 2 Cores: Blue, Brown 3 Cores: Brown, Blue, Green/Yellow 4 Cores: Brown, Blue, Black, Green/Yellow
Outer Sheath: (For 2, 3, 4 cores only)	Polyvinyl Chloride (PVC) Compound Type PVC/T6
Outer Sheath Colour: (For 2, 3, 4 cores only)	Grey

ELECTRICAL CHARACTERISTICS

Operating Voltage, Uo/U:	250/440V
Operating Temperature:	-15°C to 70°C
Final Short Circuit Temperature:	160°C
Test Voltage:	1.5kV for 5 minutes

REFERENCE STANDARDS

Design Specification:	BS2004 (Specification Withdrawn)
Conductor:	BS3360, BS EN60228
Flame Retardancy:	IEC60332-1, BS EN60332-1

INSTALLATION REFERENCE

Min. Bending Radius (mm):	5D for D < 10mm 6D for 10mm ≤ D < 25mm
Max. Pulling Tension (N/mm^2):	15

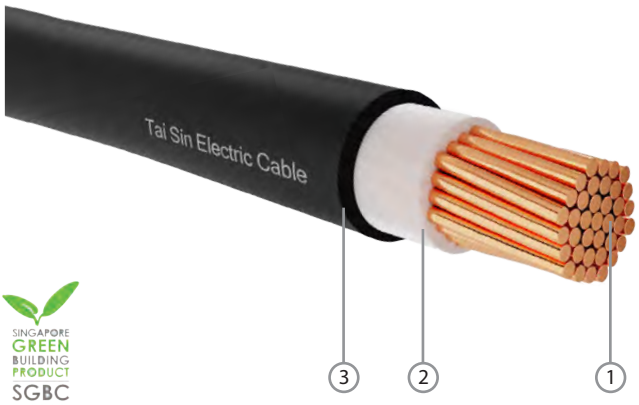
	Nominal Conductor Area (mm^2)	No. and Diameter of Wire (no./in)	Radial Thickness of Insulation (mm)	Cable Overall Diameter (mm)	Approximate Weight (kg/100yd)
SINGLE CORE	1 x 0.41	14 / 0.0076	0.64	2.4	1.0
	1 x 0.87	23 / 0.0076	0.64	2.7	1.3
	1 x 1.17	40 / 0.0076	0.64	3.0	1.8
	1 x 2.05	70 / 0.0076	0.64	3.5	2.7
	1 x 3.22	110 / 0.0076	0.64	3.9	3.8
	1 x 4.74	162 / 0.0076	0.78	4.8	5.5
2 CORES	2 x 0.41	14 / 0.0076	0.64	6.7	5.1
	2 x 0.87	23 / 0.0076	0.64	7.1	6.0
	2 x 1.17	40 / 0.0076	0.64	7.8	7.7
	2 x 2.05	70 / 0.0076	0.64	9.4	11.5
	2 x 3.22	110 / 0.0076	0.64	10.3	15.0
	2 x 4.74	162 / 0.0076	0.78	11.7	20.5
3 CORES	3 x 0.41	14 / 0.0076	0.64	7.0	5.7
	3 x 0.87	23 / 0.0076	0.64	7.5	7.0
	3 x 1.17	40 / 0.0076	0.64	8.3	9.1
	3 x 2.05	70 / 0.0076	0.64	9.9	13.8
	3 x 3.22	110 / 0.0076	0.64	11.0	18.2
	3 x 4.74	162 / 0.0076	0.78	13.2	26.6
4 CORES	4 x 0.41	14 / 0.0076	0.64	7.6	6.7
	4 x 0.87	23 / 0.0076	0.64	8.1	8.3
	4 x 1.17	40 / 0.0076	0.64	9.7	12.1
	4 x 2.05	70 / 0.0076	0.64	10.7	16.7
	4 x 3.22	110 / 0.0076	0.64	11.9	22.2
	4 x 4.74	162 / 0.0076	0.78	14.0	31.2

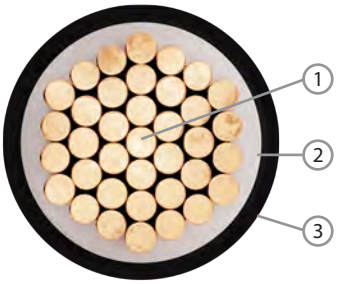
Table 6

XP

CU / XLPE / PVC (SINGLE CORE)

XLPE Insulated, PVC Sheathed Cable, 600/1000V, IEC60502-1





Component
1. Plain Annealed Copper Wire
2. Cross-linked Polyethylene Compound
3. PVC Compound

CONSTRUCTION

Conductor:	Plain Annealed Copper, Class 2 Stranded Circular or Compacted
Insulation:	Cross-linked Polyethylene (XLPE) Compound
Insulation Colour:	Natural
Outer Sheath:	Polyvinyl Chloride (PVC) Compound Type PVC/ST2
Outer Sheath Colour:	Black

ELECTRICAL CHARACTERISTICS

Operating Voltage, Uo/U:	600/1000V
Operating Temperature:	-15°C to 90°C
Final Short Circuit Temperature:	250°C
Test Voltage:	3.5kV for 5 minutes

REFERENCE STANDARDS

Design Specification:	IEC60502-1
Conductor:	IEC60228, BS EN60228
Flame Retardancy:	IEC60332-1, BS EN60332-1

INSTALLATION REFERENCE

Min. Bending Radius (mm):	8 x cable overall diameter
Max. Pulling Tension (N/mm^2):	50

SINGLE CORE

Nominal Conductor Area (mm^2)	No. and Diameter of Wires (no./mm)	Radial Thickness of Insulation (mm)	Cable Overall Diameter (mm)	Approximate Weight (kg/km)
1 x 6	7 / 1.04	0.7	7.3	100
1 x 10	7 / 1.35	0.7	8.1	143
1 x 16	7 / 1.70	0.7	8.9	203
1 x 25	7 / 2.14	0.9	10.5	304
1 x 35	7 / 2.52	0.9	11.6	403
1 x 50	19 / 1.78	1.0	13.0	529
1 x 70	19 / 2.14	1.1	14.9	741
1 x 95	19 / 2.52	1.1	16.7	1003
1 x 120	37 / 2.03	1.2	18.4	1251
1 x 150	37 / 2.25	1.4	20.4	1535
1 x 185	37 / 2.52	1.6	22.6	1909
1 x 240	61 / 2.25	1.7	25.6	2485
1 x 300	61 / 2.52	1.8	28.2	3094
1 x 400	61 / 2.85	2.0	31.8	3938
1 x 500	61 / 3.20	2.2	36.4	4954
1 x 630	127 / 2.52	2.4	42.0	6420
1 x 800	127 / 2.85	2.6	46.9	8155
1 x 1000	127 / 3.20	2.8	52.0	10213

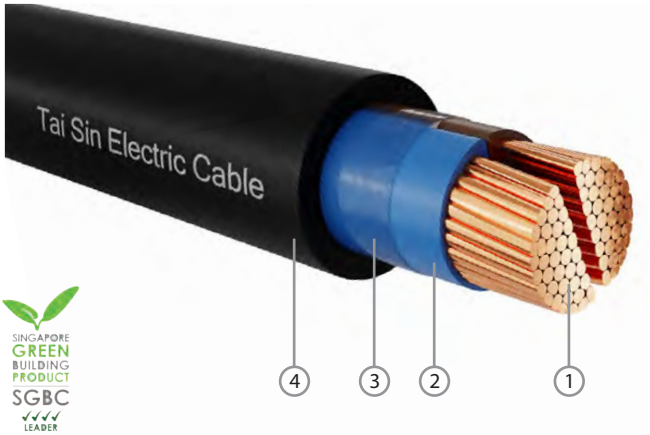
For current rating and voltage drop, please refer to Table B1.5 and B2.5 in Appendix B.

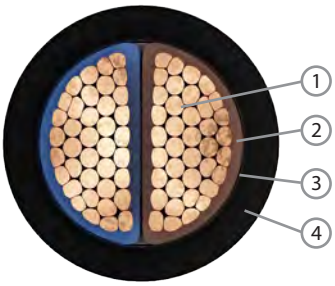
Table 7

XP

CU / XLPE / PVC (2 CORES - 5 CORES)

XLPE Insulated, PVC Sheathed Cable, 600/1000V, IEC60502-1





Component
1. Plain Annealed Copper Wire
2. Cross-linked Polyethylene Compound
3. Binder Tape
4. PVC Compound

CONSTRUCTION

Conductor:	Plain Annealed Copper, Class 2 Stranded Circular, Compacted or Sectored
Insulation:	Cross-linked Polyethylene (XLPE) Compound
Insulation Colour:	2 Cores: Brown, Blue 3 Cores: Brown, Black, Grey or Brown, Blue, Green/Yellow 4 Cores: Brown, Black, Grey, Blue or Brown, Black Grey, Green/Yellow 5 Cores: Brown, Black, Grey, Blue, Green/ Yellow or White with Black numbering
Assembly:	Cores cabled together with filler and bound with binder tape
Outer Sheath:	Polyvinyl Chloride (PVC) Compound Type PVC/ST2
Outer Sheath Colour:	Black

ELECTRICAL CHARACTERISTICS

Operating Voltage, Uo/U:	600/1000V
Operating Temperature:	-15°C to 90°C
Final Short Circuit Temperature:	250°C
Test Voltage:	3.5kV for 5 minutes

REFERENCE STANDARDS

Design Specification:	IEC60502-1
Conductor:	IEC60228, BS EN60228
Flame Retardancy:	IEC60332-1, BS EN60332-1

INSTALLATION REFERENCE

Min. Bending Radius (mm):	8 x cable overall diameter
Max. Pulling Tension (N/mm^2):	50

	Nominal Conductor Area (mm^2)	No. and Diameter of Wires (no./mm)	Radial Thickness of Insulation (mm)	Cable Overall Diameter (mm)	Approximate Weight (kg/km)
2 CORES	2 x 1.5	7 / 0.53	0.7	9.6	123
	2 x 2.5	7 / 0.67	0.7	10.4	155
	2 x 4	7 / 0.85	0.7	11.6	206
	2 x 6	7 / 1.04	0.7	12.6	263
	2 x 10	7 / 1.35	0.7	14.2	370
	2 x 16	7 / 1.70	0.7	15.8	516
	2 x 25	7 / 2.14	0.9	19.2	788
	2 x 35	7 / 2.52	0.9	21.4	1036
	2 x 50 (S)	19 / 1.78	1.0	22.2	1121
	2 x 70 (S)	19 / 2.14	1.1	25.2	1558
	2 x 95 (S)	19 / 2.52	1.1	28.1	2098
	2 x 120 (S)	37 / 2.03	1.2	31.1	2623
	2 x 150 (S)	37 / 2.25	1.4	34.8	3234
	2 x 185 (S)	37 / 2.52	1.6	38.6	4092
	2 x 240 (S)	60 / 2.25	1.7	43.3	5242
	2 x 300 (S)	60 / 2.52	1.8	47.5	6497

Note: (S) - Sectoral Stranded Conductors.
Minimum number of wires in the conductor as per IEC60228 / BS EN60228
For current rating and voltage drop, please refer to Table B1.6 and B2.6 in Appendix B.

Table 8

XP

CU / XLPE / PVC (2 CORES - 5 CORES)

XLPE Insulated, PVC Sheathed Cable, 600/1000V, IEC60502-1

	Nominal Conductor Area (mm^2)	No. and Diameter of Wires (no./mm)	Radial Thickness of Insulation (mm)	Cable Overall Diameter (mm)	Approximate Weight (kg/km)
3 CORES	3 x 1.5	7 / 0.53	0.7	10.1	143
	3 x 2.5	7 / 0.67	0.7	10.9	183
	3 x 4	7 / 0.85	0.7	12.2	249
	3 x 6	7 / 1.04	0.7	13.3	324
	3 x 10	7 / 1.35	0.7	15.0	467
	3 x 16	7 / 1.70	0.7	16.8	667
	3 x 25	7 / 2.14	0.9	20.4	1023
	3 x 35	7 / 2.52	0.9	22.8	1359
	3 x 50 (S)	19 / 1.78	1.0	24.8	1611
	3 x 70 (S)	19 / 2.14	1.1	28.8	2276
	3 x 95 (S)	19 / 2.52	1.1	32.5	3075
	3 x 120 (S)	37 / 2.03	1.2	35.7	3847
	3 x 150 (S)	37 / 2.25	1.4	40.5	4758
	3 x 185 (S)	37 / 2.52	1.6	45.1	5937
	3 x 240 (S)	60 / 2.25	1.7	50.6	7716
	3 x 300 (S)	60 / 2.52	1.8	54.7	9560
	3 x 400 (S)	60 / 2.85	2.0	63.8	12224
4 CORES	4 x 1.5	7 / 0.53	0.7	10.9	169
	4 x 2.5	7 / 0.67	0.7	11.8	218
	4 x 4	7 / 0.85	0.7	13.3	302
	4 x 6	7 / 1.04	0.7	14.5	397
	4 x 10	7 / 1.35	0.7	16.2	574
	4 x 16	7 / 1.70	0.7	18.6	845
	4 x 25	7 / 2.14	0.9	22.4	1288
	4 x 35	7 / 2.52	0.9	25.1	1718
	4 x 50 (S)	19 / 1.78	1.0	26.9	2101
	4 x 70 (S)	19 / 2.14	1.1	31.3	2984
	4 x 95 (S)	19 / 2.52	1.1	35.2	4038
	4 x 120 (S)	37 / 2.03	1.2	39.2	5089
	4 x 150 (S)	37 / 2.25	1.4	44.9	6263
	4 x 185 (S)	37 / 2.52	1.6	49.9	7838
	4 x 240 (S)	60 / 2.25	1.7	57.2	10207
	4 x 300 (S)	60 / 2.52	1.8	63.5	12714
	4 x 400 (S)	60 / 2.85	2.0	72.9	16223
	4 x 500 (S)	60 / 3.20	2.2	80.9	20314
5 CORES	5 x 1.5	7 / 0.53	0.7	11.7	195
	5 x 2.5	7 / 0.67	0.7	12.8	256
	5 x 4	7 / 0.85	0.7	14.4	356
	5 x 6	7 / 1.04	0.7	15.8	473
	5 x 10	7 / 1.35	0.7	17.9	695
	5 x 16	7 / 1.70	0.7	20.3	1018
	5 x 25	7 / 2.14	0.9	24.6	1559
	5 x 35	7 / 2.52	0.9	27.7	2092
	5 x 50	19 / 1.78	1.0	31.6	2787
	5 x 70	19 / 2.14	1.1	37.2	3967
	5 x 95	19 / 2.52	1.1	41.9	5368
	5 x 120	37 / 2.03	1.2	46.9	6755
	5 x 150	37 / 2.25	1.4	52.1	8306
	5 x 185	37 / 2.52	1.6	58.5	10410
	5 x 240	61 / 2.25	1.7	66.4	13561
	5 x 300	61 / 2.52	1.8	73.3	16874

Note: (S) - Sectoral Stranded Conductors.
Minimum number of wires in the conductor as per IEC60228 / BS EN60228

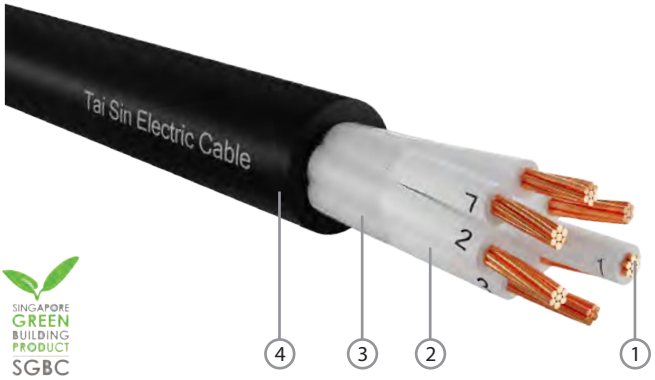
For current rating and voltage drop, please refer to Table B1.6 and B2.6 in Appendix B.

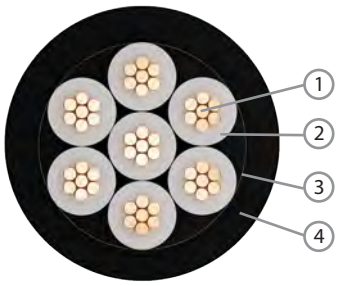
Table 9

XP

CU / XLPE / PVC (MULTI-CORES)

XLPE Insulated, PVC Sheathed Cable, 600/1000V, IEC60502-1





Component
1. Plain Annealed Copper Wire
2. Cross-linked Polyethylene Compound
3. Binder Tape
4. PVC Compound

CONSTRUCTION

Conductor:	Plain Annealed Copper, Class 2 Stranded Circular or Compacted
Insulation:	Cross-linked Polyethylene (XLPE) Compound
Insulation Colour:	White with Black numbering or Others
Assembly:	Cores cabled together and bound with binder tape
Outer Sheath:	Polyvinyl Chloride (PVC) Compound Type PVC/ST2
Outer Sheath Colour:	Black

ELECTRICAL CHARACTERISTICS

Operating Voltage, Uo/U:	600/1000V
Operating Temperature:	-15°C to 90°C
Final Short Circuit Temperature:	250°C
Test Voltage:	3.5kV for 5 minutes

REFERENCE STANDARDS

Design Specification:	IEC60502-1
Conductor:	IEC60228, BS EN60228
Flame Retardancy:	IEC60332-1, BS EN60332-1

INSTALLATION REFERENCE

Min. Bending Radius (mm):	8 x cable overall diameter
Max. Pulling Tension (N/mm^2):	50

	No. of Cores	Nominal Conductor Area (mm^2)	No. and Diameter of Wires (no./mm)	Radial Thickness of Insulation (mm)	Cable Overall Diameter (mm)	Approximate Weight (kg/km)
MULTI-CORES	5	1.5	7 / 0.53	0.7	11.9	200
	7		7 / 0.53	0.7	12.8	229
	10		7 / 0.53	0.7	15.8	313
	12		7 / 0.53	0.7	16.3	356
	19		7 / 0.53	0.7	18.8	513
	20		7 / 0.53	0.7	19.8	541
	24		7 / 0.53	0.7	21.8	636
	37		7 / 0.53	0.7	24.8	914

Note: Other conductor sizes and core configurations are available upon request.
For current rating and voltage drop, please refer to Table B1.6 and B2.6 in Appendix B.

Table 10

XP

CU / XLPE / PVC (MULTI-CORES)

XLPE Insulated, PVC Sheathed Cable, 600/1000V, IEC60502-1

	No. of Cores	Nominal Conductor Area (mm^2)	No. and Diameter of Wires (no./mm)	Radial Thickness of Insulation (mm)	Cable Overall Diameter (mm)	Approximate Weight (kg/km)
MULTI-CORES	5	2.5	7 / 0.67	0.7	13.0	262
	7		7 / 0.67	0.7	14.0	306
	10		7 / 0.67	0.7	17.4	422
	12		7 / 0.67	0.7	17.9	484
	19		7 / 0.67	0.7	20.8	711
	20		7 / 0.67	0.7	21.9	750
	24		7 / 0.67	0.7	24.2	885
	37		7 / 0.67	0.7	27.7	1295
	5	4	7 / 0.85	0.7	14.6	362
	7		7 / 0.85	0.7	15.8	431
	10		7 / 0.85	0.7	19.8	600
	12		7 / 0.85	0.7	20.4	694
	19		7 / 0.85	0.7	23.8	1036
	20		7 / 0.85	0.7	25.1	1091
	24		7 / 0.85	0.7	27.9	1298
	37		7 / 0.85	0.7	32.1	1928

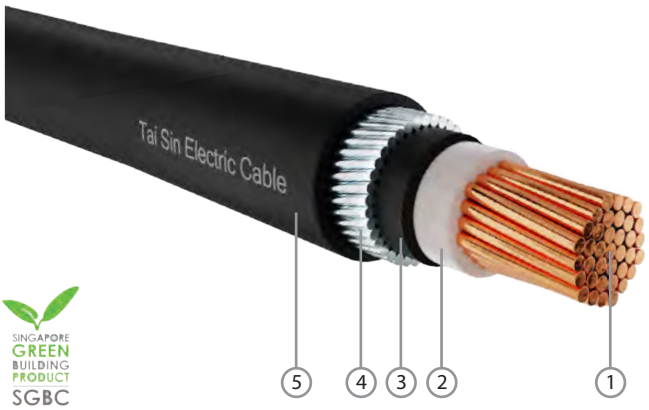
Note: Other conductor sizes and core configurations are available upon request.
For current rating and voltage drop, please refer to Table B1.6 and B2.6 in Appendix B.

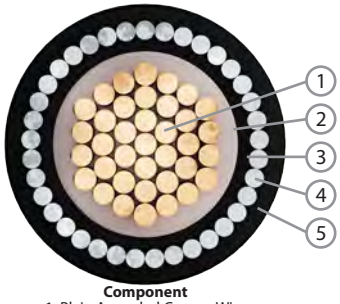
Table 11

XAP

CU / XLPE / PVC / AWA / PVC (SINGLE CORE)

XLPE Insulated, PVC Bedded, Aluminium Wire Armoured, PVC Sheathed Cable, 600/1000V, IEC60502-1





Component
1. Plain Annealed Copper Wire
2. Cross-linked Polyethylene Compound
3. PVC Compound
4. Aluminium Wire Armoured
5. PVC Compound

SINGAPORE GREEN BUILDING PRODUCT SGBC LEADER

CONSTRUCTION

Conductor:	Plain Annealed Copper, Class 2 Stranded Circular or Compacted
Insulation:	Cross-linked Polyethylene (XLPE) Compound
Insulation Colour:	Natural
Bedding:	Polyvinyl Chloride (PVC) Compound Type PVC/ST2
Bedding Colour:	Black
Armour:	Aluminium Wire Armoured (AWA)
Outer Sheath:	Polyvinyl Chloride (PVC) Compound Type PVC/ST2
Outer Sheath Colour:	Black

ELECTRICAL CHARACTERISTICS

Operating Voltage, Uo/U:	600/1000V
Operating Temperature:	-15°C to 90°C
Final Short Circuit Temperature:	250°C
Test Voltage:	3.5kV for 5 minutes

REFERENCE STANDARDS

Design Specification:	IEC60502-1
Conductor:	IEC60228, BS EN60228
Flame Retardancy:	IEC60332-1, BS EN60332-1

INSTALLATION REFERENCE

Min. Bending Radius (mm):	8 x cable overall diameter
Max. Pulling Tension (N/mm^2):	50

	Nominal Conductor Area (mm^2)	No. and Diameter of Wires (no./mm)	Radial Thickness of Insulation (mm)	Diameter Under Armour (mm)	Armour Wire Diameter (mm)	Cable Overall Diameter (mm)	Approximate Weight (kg/km)
SINGLE CORE	1 x 50	19 / 1.78	1.0	12.2	1.25	17.7	747
	1 x 70	19 / 2.14	1.1	14.1	1.25	19.6	990
	1 x 95	19 / 2.52	1.1	15.7	1.25	21.4	1279
	1 x 120	37 / 2.03	1.2	17.4	1.6	24.0	1623
	1 x 150	37 / 2.25	1.4	19.2	1.6	25.8	1929
	1 x 185	37 / 2.52	1.6	21.4	1.6	28.2	2362
	1 x 240	61 / 2.25	1.7	24.2	1.6	31.2	2994
	1 x 300	61 / 2.52	1.8	26.6	1.6	33.6	3640
	1 x 400	61 / 2.85	2.0	30.4	2.0	38.6	4711
	1 x 500	61 / 3.20	2.2	34.8	2.0	43.2	5831
	1 x 630	127 / 2.52	2.4	40.0	2.0	48.6	7421
	1 x 800	127 / 2.85	2.6	45.1	2.5	55.1	9548
	1 x 1000	127 / 3.20	2.8	50.0	2.5	60.4	11789

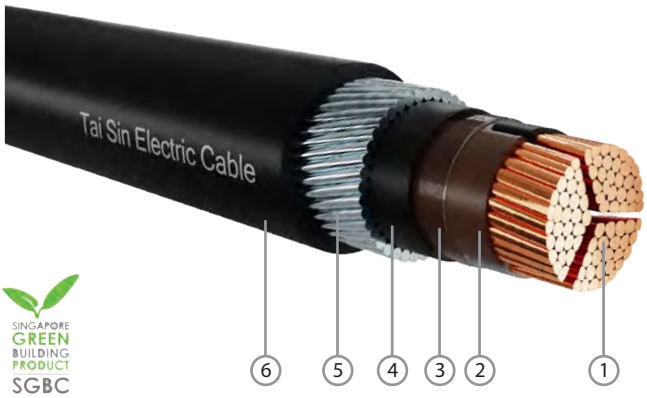
For current rating and voltage drop, please refer to Table B1.7 and B2.7 in Appendix B.

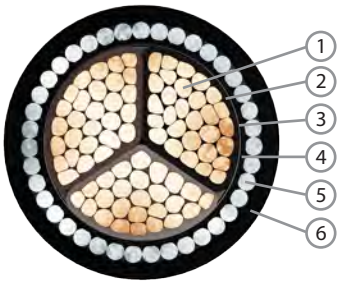
Table 12

XSP

CU / XLPE / PVC / SWA / PVC (2 CORES - 5 CORES)

XLPE Insulated, PVC Bedded, Galvanised Steel Wire Armoured, PVC Sheathed Cable, 600/1000V, IEC60502-1





Component
1. Plain Annealed Copper Wire
2. Cross-linked Polyethylene Compound
3. Binder Tape
4. PVC Compound or Tape
5. Galvanised Steel Wire Armoured
6. PVC Compound

CONSTRUCTION

Conductor:	Plain Annealed Copper, Class 2 Stranded Circular, Compacted or Sectored
Insulation:	Cross-linked Polyethylene (XLPE) Compound
Insulation Colour:	2 Cores: Brown, Blue 3 Cores: Brown, Black, Grey or Brown, Blue, Green/Yellow 4 Cores: Brown, Black, Grey, Blue or Brown, Black, Grey, Green/Yellow 5 Cores: Brown, Black, Grey, Blue, Green/Yellow or White with Black numbering
Assembly:	Cores cabled together with filler and bound with binder tape
Bedding:	Polyvinyl Chloride (PVC) Compound Type PVC/ST2 or PVC/ST2 Tape
Bedding Colour:	Black
Armour:	Galvanised Steel Wire Armoured (SWA)
Outer Sheath:	Polyvinyl Chloride (PVC) Compound Type PVC/ST2
Outer Sheath Colour:	Black

ELECTRICAL CHARACTERISTICS

Operating Voltage, Uo/U:	600/1000V
Operating Temperature:	-15°C to 90°C
Final Short Circuit Temperature:	250°C
Test Voltage:	3.5kV for 5 minutes

REFERENCE STANDARDS

Design Specification:	IEC60502-1
Conductor:	IEC60228, BS EN60228
Flame Retardancy:	IEC60332-1, BS EN60332-1

INSTALLATION REFERENCE

Min. Bending Radius (mm):	8 x cable overall diameter
Max. Pulling Tension (N/mm^2):	70

	Nominal Conductor Area (mm^2)	No. and Diameter of Wires (no./mm)	Radial Thickness of Insulation (mm)	Diameter Under Armour (mm)	Armour Wire Diameter (mm)	Cable Overall Diameter (mm)	Approximate Weight (kg/km)
2 CORES	2 x 1.5	7 / 0.53	0.7	8.0	0.9	13.4	355
	2 x 2.5	7 / 0.67	0.7	8.8	0.9	14.2	401
	2 x 4	7 / 0.85	0.7	10.0	0.9	15.4	486
	2 x 6	7 / 1.04	0.7	11.0	0.9	16.4	564
	2 x 10	7 / 1.35	0.7	12.6	1.25	18.7	817
	2 x 16	7 / 1.70	0.7	14.2	1.25	20.3	1014
	2 x 25	7 / 2.14	0.9	17.4	1.6	24.2	1533
	2 x 35	7 / 2.52	0.9	19.8	1.6	26.6	1891
	2 x 50 (S)	19 / 1.78	1.0	20.2	1.6	27.0	1941
	2 x 70 (S)	19 / 2.14	1.1	23.2	1.6	30.4	2521
	2 x 95 (S)	19 / 2.52	1.1	25.8	2.0	34.0	3405
	2 x 120 (S)	37 / 2.03	1.2	28.6	2.0	37.0	4081
	2 x 150 (S)	37 / 2.25	1.4	31.9	2.0	40.5	4833
	2 x 185 (S)	37 / 2.52	1.6	35.5	2.5	45.5	6442
	2 x 240 (S)	60 / 2.25	1.7	39.6	2.5	50.0	7665
	2 x 300 (S)	60 / 2.52	1.8	43.6	2.5	54.2	9159

Note: (S) - Sectoral Stranded Conductors.
Minimum number of wires in the conductor as per IEC60228 / BS EN60228
For current rating and voltage drop, please refer to Table B1.8 and B2.8 in Appendix B.

Table 13

XSP

CU / XLPE / PVC / SWA / PVC (2 CORES - 5 CORES)

XLPE Insulated, PVC Bedded, Galvanised Steel Wire Armoured, PVC Sheathed Cable, 600/1000V, IEC60502-1

	Nominal Conductor Area (mm^2)	No. and Diameter of Wires (no./mm)	Radial Thickness of Insulation (mm)	Diameter Under Armour (mm)	Armour Wire Diameter (mm)	Cable Overall Diameter (mm)	Approximate Weight (kg/km)
3 CORES	3 x 1.5	7 / 0.53	0.7	8.5	0.9	13.9	383
	3 x 2.5	7 / 0.67	0.7	9.3	0.9	14.7	442
	3 x 4	7 / 0.85	0.7	10.6	0.9	16.0	542
	3 x 6	7 / 1.04	0.7	11.7	0.9	17.1	640
	3 x 10	7 / 1.35	0.7	13.4	1.25	19.5	939
	3 x 16	7 / 1.70	0.7	15.2	1.25	21.3	1201
	3 x 25	7 / 2.14	0.9	18.8	1.6	25.6	1838
	3 x 35	7 / 2.52	0.9	21.2	1.6	28.0	2257
	3 x 50 (S)	19 / 1.78	1.0	22.8	1.6	29.8	2541
	3 x 70 (S)	19 / 2.14	1.1	26.5	2.0	34.5	3597
	3 x 95 (S)	19 / 2.52	1.1	30.0	2.0	38.4	4596
	3 x 120 (S)	37 / 2.03	1.2	33.0	2.0	41.6	5496
	3 x 150 (S)	37 / 2.25	1.4	37.2	2.5	47.2	7033
	3 x 185 (S)	37 / 2.52	1.6	41.6	2.5	51.8	8495
	3 x 240 (S)	60 / 2.25	1.7	46.7	2.5	57.3	10567
	3 x 300 (S)	60 / 2.52	1.8	50.6	2.5	61.6	12681
	3 x 400 (S)	60 / 2.85	2.0	59.1	2.5	70.5	15856
4 CORES	4 x 1.5	7 / 0.53	0.7	9.3	0.9	14.7	428
	4 x 2.5	7 / 0.67	0.7	10.2	0.9	15.6	499
	4 x 4	7 / 0.85	0.7	11.7	0.9	17.1	618
	4 x 6	7 / 1.04	0.7	12.9	1.25	19.0	856
	4 x 10	7 / 1.35	0.7	14.8	1.25	20.9	1101
	4 x 16	7 / 1.70	0.7	17.0	1.6	23.8	1581
	4 x 25	7 / 2.14	0.9	20.8	1.6	27.6	2167
	4 x 35	7 / 2.52	0.9	23.5	1.6	30.5	2731
	4 x 50 (S)	19 / 1.78	1.0	24.8	1.6	32.0	3120
	4 x 70 (S)	19 / 2.14	1.1	28.8	2.0	37.2	4444
	4 x 95 (S)	19 / 2.52	1.1	32.5	2.0	41.1	5684
	4 x 120 (S)	37 / 2.03	1.2	35.9	2.5	45.9	7314
	4 x 150 (S)	37 / 2.25	1.4	41.4	2.5	51.6	8820
	4 x 185 (S)	37 / 2.52	1.6	46.0	2.5	56.6	10643
	4 x 240 (S)	60 / 2.25	1.7	52.9	2.5	63.9	13447
	4 x 300 (S)	60 / 2.52	1.8	58.8	2.5	70.2	16343
	4 x 400 (S)	60 / 2.85	2.0	67.6	3.15	80.9	21373
5 CORES	5 x 1.5	7 / 0.53	0.7	10.1	0.9	15.5	475
	5 x 2.5	7 / 0.67	0.7	11.2	0.9	16.6	564
	5 x 4	7 / 0.85	0.7	12.8	1.25	18.9	814
	5 x 6	7 / 1.04	0.7	14.2	1.25	20.3	970
	5 x 10	7 / 1.35	0.7	16.3	1.25	22.4	1267
	5 x 16	7 / 1.70	0.7	18.7	1.6	25.5	1816
	5 x 25	7 / 2.14	0.9	23.0	1.6	29.8	2537
	5 x 35	7 / 2.52	0.9	26.1	1.6	33.1	3209
	5 x 50	19 / 1.78	1.0	30.2	2.0	38.4	4398
	5 x 70	19 / 2.14	1.1	35.4	2.0	44.0	5848
	5 x 95	19 / 2.52	1.1	40.3	2.5	50.1	8004
	5 x 120	37 / 2.03	1.2	44.9	2.5	55.1	9700
	5 x 150	37 / 2.25	1.4	49.7	2.5	60.3	11565
	5 x 185	37 / 2.52	1.6	56.1	2.5	67.1	14142
	5 x 240	61 / 2.25	1.7	63.6	3.15	76.5	18770

Note: (S) - Sectoral Stranded Conductors.
Minimum number of wires in the conductor as per IEC60228 / BS EN60228

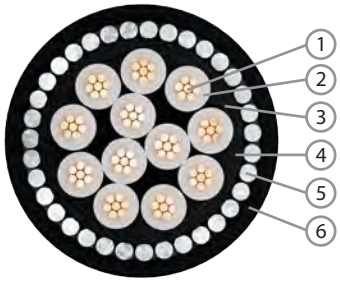
Table 14

For current rating and voltage drop, please refer to Table B1.8 and B2.8 in Appendix B.

XSP

CU / XLPE / PVC / SWA / PVC (MULTI-CORES)

XLPE Insulated, PVC Bedded, Galvanised Steel Wire Armoured, PVC Sheathed Cable, 600/1000V, IEC60502-1



Component
1. Plain Annealed Copper Wire
2. Cross-linked Polyethylene Compound
3. Binder Tape
4. PVC Compound
5. Galvanised Steel Wire Armoured
6. PVC Compound

SINGAPORE GREEN BUILDING PRODUCT SGBC LEADER

CONSTRUCTION

Conductor:	Plain Annealed Copper, Class 2 Stranded Circular or Compacted
Insulation:	Cross-linked Polyethylene (XLPE) Compound
Insulation Colour:	White with Black numbering or Others
Assembly:	Cores cabled together and bound with binder tape
Bedding:	Polyvinyl Chloride (PVC) Compound Type PVC/ST2
Bedding Colour:	Black
Armour:	Galvanised Steel Wire Armoured (SWA)
Outer Sheath:	Polyvinyl Chloride (PVC) Compound Type PVC/ST2
Outer Sheath Colour:	Black

ELECTRICAL CHARACTERISTICS

Operating Voltage, Uo/U:	600/1000V
Operating Temperature:	-15°C to 90°C
Final Short Circuit Temperature:	250°C
Test Voltage:	3.5kV for 5 minutes

REFERENCE STANDARDS

Design Specification:	IEC60502-1
Conductor:	IEC60228, BS EN60228
Flame Retardancy:	IEC60332-1, BS EN60332-1

INSTALLATION REFERENCE

Min. Bending Radius (mm):	8 x cable overall diameter
Max. Pulling Tension (N/mm^2):	70

	No. of Cores	Nominal Conductor Area (mm^2)	No. and Diameter of Wires (no./mm)	Radial Thickness of Insulation (mm)	Diameter Under Armour (mm)	Armour Wire Diameter (mm)	Cable Overall Diameter (mm)	Approximate Weight (kg/km)
MULTI-CORES	5	1.5	7 / 0.53	0.7	10.3	0.9	15.7	486
	7		7 / 0.53	0.7	11.2	0.9	16.6	537
	10		7 / 0.53	0.7	14.2	1.25	20.3	811
	12		7 / 0.53	0.7	14.7	1.25	20.8	877
	19		7 / 0.53	0.7	17.2	1.25	23.3	1112
	20		7 / 0.53	0.7	18.2	1.6	25.0	1319
	24		7 / 0.53	0.7	20.2	1.6	27.0	1494
	37		7 / 0.53	0.7	23.2	1.6	30.0	1893

Note: Other conductor sizes and core configurations are available upon request.
For current rating and voltage drop, please refer to Table B1.8 and B2.8 in Appendix B.

Table 15

XSP

CU / XLPE / PVC / SWA / PVC (MULTI-CORES)

XLPE Insulated, PVC Bedded, Galvanised Steel Wire Armoured, PVC Sheathed Cable, 600/1000V, IEC60502-1

MULTI-CORES

No. of Cores	Nominal Conductor Area (mm^2)	No. and Diameter of Wires (no./mm)	Radial Thickness of Insulation (mm)	Diameter Under Armour (mm)	Armour Wire Diameter (mm)	Cable Overall Diameter (mm)	Approximate Weight (kg/km)
5	2.5	7 / 0.67	0.7	11.4	0.9	16.8	571
7		7 / 0.67	0.7	12.4	1.25	18.5	752
10		7 / 0.67	0.7	15.8	1.25	21.9	971
12		7 / 0.67	0.7	16.3	1.25	22.4	1056
19		7 / 0.67	0.7	19.2	1.6	26.0	1529
20		7 / 0.67	0.7	20.3	1.6	27.1	1625
24		7 / 0.67	0.7	22.6	1.6	29.4	1844
37		7 / 0.67	0.7	26.1	1.6	33.1	2412
5	4	7 / 0.85	0.7	13.0	1.25	19.1	822
7		7 / 0.85	0.7	14.2	1.25	20.3	929
10		7 / 0.85	0.7	18.2	1.6	25.0	1477
12		7 / 0.85	0.7	18.8	1.6	25.6	1476
19		7 / 0.85	0.7	22.2	1.6	29.0	1875
20		7 / 0.85	0.7	23.5	1.6	30.3	2090
24		7 / 0.85	0.7	26.3	1.6	33.3	2433
37		7 / 0.85	0.7	30.7	2.0	38.9	3549

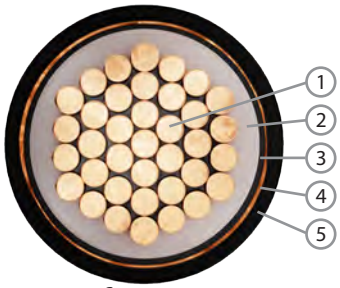
Note: Other conductor sizes and core configurations are available upon request.
For current rating and voltage drop, please refer to Table B1.8 and B2.8 in Appendix B.

Table 16

XCP

CU / XLPE / PVC / CT / PVC (SINGLE CORE)

XLPE Insulated, PVC Tape Bedded, Copper Taper Screened, PVC Sheathed Cable, 600/1000V, IEC60502-1



Component
1. Plain Annealed Copper Wire
2. Cross-linked Polyethylene Compound
3. PVC Tape
4. Copper Tape
5. PVC Compound

CONSTRUCTION

Conductor:	Plain Annealed Copper, Class 2 Stranded Circular or Compacted
Insulation:	Cross-linked Polyethylene (XLPE) Compound
Insulation Colour:	Natural
Bedding:	Polyvinyl Chloride (PVC) Type ST2 Tape
Bedding Colour:	Black
Armour:	Aluminium Wire Armoured (AWA)
Outer Sheath:	Polyvinyl Chloride (PVC) Compound Type PVC/ST2
Outer Sheath Colour:	Black

ELECTRICAL CHARACTERISTICS

Operating Voltage, Uo/U:	600/1000V
Operating Temperature:	-15°C to 90°C
Final Short Circuit Temperature:	250°C
Test Voltage:	3.5kV for 5 minutes

REFERENCE STANDARDS

Design Specification:	IEC60502-1
Conductor:	IEC60228, BS EN60228
Flame Retardancy:	IEC60332-1, BS EN60332-1

INSTALLATION REFERENCE

Min. Bending Radius (mm):	8 x cable overall diameter
Max. Pulling Tension (N/mm^2):	50

	Nominal Conductor Area (mm^2)	No. and Diameter of Wires (no./mm)	Radial Thickness of Insulation (mm)	Diameter Under Armour (mm)	Cable Overall Diameter (mm)	Approximate Weight (kg/km)
SINGLE CORE	1 x 70	19 / 2.14	1.1	13.9	17.7	934
	1 x 95	19 / 2.52	1.1	15.5	19.3	1209
	1 x 120	37 / 2.03	1.2	17.2	21.2	1487
	1 x 150	37 / 2.25	1.4	19.0	23.0	1785
	1 x 185	37 / 2.52	1.6	21.2	25.4	2198
	1 x 240	61 / 2.25	1.7	24.0	28.8	2915
	1 x 300	61 / 2.52	1.8	26.4	31.4	3566
	1 x 400	61 / 2.85	2.0	29.8	35.0	4469
	1 x 500	61 / 3.20	2.2	34.2	39.8	5576
	1 x 630	127 / 2.52	2.4	39.4	45.2	7114
	1 x 800	127 / 2.85	2.6	44.1	50.3	8953
	1 x 1000	127 / 3.20	2.8	49.0	55.4	11098

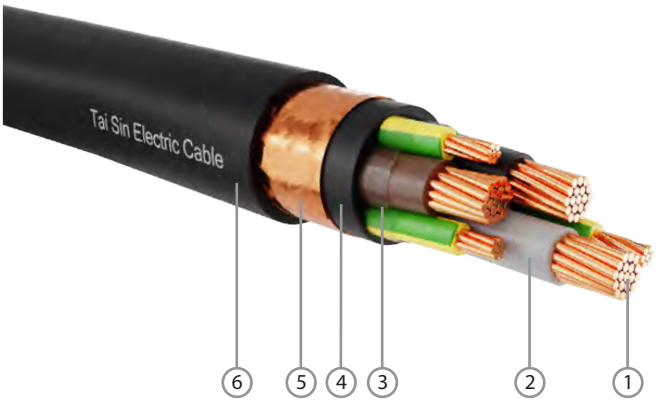
For current rating and voltage drop, please refer to Table B1.7 and B2.7 in Appendix B.

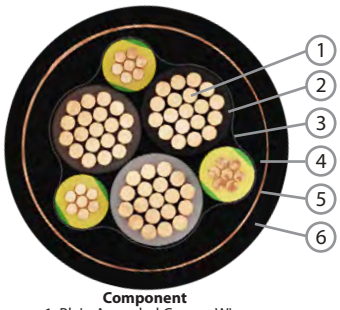
Table 17

XCP

CU / XLPE / PVC / CT / PVC (3 CORES + 3 EARTH)

XLPE Insulated, PVC Bedded, Copper Tape Screened, PVC Sheathed Cable, 600/1000V, IEC60502-1





Component
1. Plain Annealed Copper Wire
2. Cross-linked Polyethylene Compound
3. Binder Tape
4. PVC Compound
5. Copper Tape
6. PVC Compound

CONSTRUCTION

Conductor:	Plain Annealed Copper, Class 2 Stranded Circular or Compacted
Insulation:	Cross-linked Polyethylene (XLPE) Compound
Insulation Colour:	Brown, Black, Grey, Green/Yellow (x3)
Assembly:	Cores cabled together with filler and bound with binder tape
Bedding:	Polyvinyl Chloride (PVC) Compound Type ST2
Bedding Colour:	Black
Screen:	Copper Tape
Outer Sheath:	Polyvinyl Chloride (PVC) Compound Type PVC/ST2
Outer Sheath Colour:	Black

ELECTRICAL CHARACTERISTICS

Operating Voltage, Uo/U:	600/1000V
Operating Temperature:	-15°C to 90°C
Final Short Circuit Temperature:	250°C
Test Voltage:	3.5kV for 5 minutes

REFERENCE STANDARDS

Design Specification:	IEC60502-1
Conductor:	IEC60228, BS EN60228
Flame Retardancy:	IEC60332-1, BS EN60332-1

INSTALLATION REFERENCE

Min. Bending Radius (mm):	8 x cable overall diameter
Max. Pulling Tension (N/mm^2):	50

	Nominal Conductor Area (mm^2)	Combined Earth Size (mm^2)	No. and Diameter of Wires (no./mm)	Radial Thickness of Insulation (mm)	Diameter Under Screen (mm)	Cable Overall Diameter (mm)	Approximate Weight (kg/km)
3 CORES + 3 EARTH	3 x 1.5	4.5 (3 x 1.5)	7 / 0.53	0.7	11.2	15.4	326
	3 x 2.5	4.5 (3 x 1.5)	7 / 0.67	0.7	11.8	16.0	365
	3 x 4	4.5 (3 x 1.5)	7 / 0.85	0.7	12.7	16.9	428
	3 x 6	7.5 (3 x 2.5)	7 / 1.04	0.7	14.0	18.2	538
	3 x 10	12 (3 x 4)	7 / 1.35	0.7	16.1	20.3	736
	3 x 16	18 (3 x 6)	7 / 1.70	0.7	18.1	22.3	997
	3 x 25	30 (3 x 10)	7 / 2.14	0.9	21.7	25.9	1452
	3 x 35	30 (3 x 10)	7 / 2.52	0.9	23.3	27.6	1765
	3 x 50	30 (3 x 10)	19 / 1.78	1.0	25.6	29.9	2170
	3 x 70	48 (3 x 16)	19 / 2.14	1.1	30.0	34.7	3084
	3 x 95	48 (3 x 16)	19 / 2.52	1.1	32.4	37.3	3895
	3 x 120	75 (3 x 25)	37 / 2.03	1.2	37.5	42.8	5042
	3 x 150	75 (3 x 25)	37 / 2.25	1.4	40.7	46.2	5970
	3 x 185	105 (3 x 35)	37 / 2.52	1.6	45.6	51.9	7689
	3 x 240	150 (3 x 50)	61 / 2.25	1.7	52.3	58.6	9782
	3 x 300	150 (3 x 50)	61 / 2.52	1.8	55.9	62.8	11897

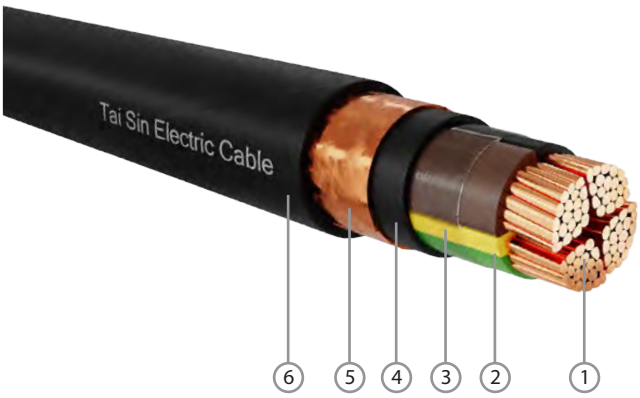
For current rating and voltage drop, please refer to Table B1.6 and B2.6 in Appendix B.

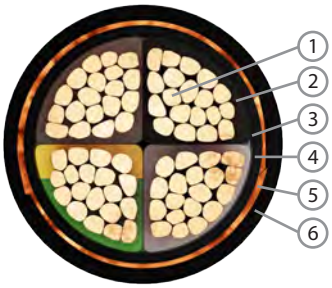
Table 18

XCP

CU / XLPE / PVC / CT / PVC (4 CORES)

XLPE Insulated, PVC Bedded, Copper Tape Screened, PVC Sheathed Cable, 600/1000V, IEC60502-1





Component
1. Plain Annealed Copper Wire
2. Cross-linked Polyethylene Compound
3. Binder Tape
4. PVC Compound or Tape
5. Copper Tape
6. PVC Compound

CONSTRUCTION

Conductor:	Plain Annealed Copper, Class 2 Stranded Circular, Compacted or Sectored
Insulation:	Cross-linked Polyethylene (XLPE) Compound
Insulation Colour:	Brown, Black, Grey, Green/Yellow
Assembly:	Cores cabled together with filler and bound with binder tape
Bedding:	Polyvinyl Chloride (PVC) Compound Type PVC/ST2 or PVC/ST2 Tape
Bedding Colour:	Black
Screen:	Copper Tape
Outer Sheath:	Polyvinyl Chloride (PVC) Compound Type PVC/ST2
Outer Sheath Colour:	Black

ELECTRICAL CHARACTERISTICS

Operating Voltage, Uo/U:	600/1000V
Operating Temperature:	-15°C to 90°C
Final Short Circuit Temperature:	250°C
Test Voltage:	3.5kV for 5 minutes

REFERENCE STANDARDS

Design Specification:	IEC60502-1
Conductor:	IEC60228, BS EN60228
Flame Retardancy:	IEC60332-1, BS EN60332-1

INSTALLATION REFERENCE

Min. Bending Radius (mm):	8 x cable overall diameter
Max. Pulling Tension (N/mm^2):	50

	Nominal Conductor Area (mm^2)	No. and Diameter of Wires (no./mm)	Radial Thickness of Insulation (mm)	Diameter Under Screen (mm)	Cable Overall Diamter (mm)	Approximate Weight (kg/km)
4 CORES	4 x 1.5	7 / 0.53	0.7	9.3	13.5	268
	4 x 2.5	7 / 0.67	0.7	10.2	14.4	326
	4 x 4	7 / 0.85	0.7	11.7	15.9	423
	4 x 6	7 / 1.04	0.7	12.9	17.1	529
	4 x 10	7 / 1.35	0.7	14.8	19.0	728
	4 x 16	7 / 1.70	0.7	17.0	21.2	1013
	4 x 25	7 / 2.14	0.9	20.8	25.0	1489
	4 x 35	7 / 2.52	0.9	23.5	27.8	1949
	4 x 50 (S)	19 / 1.78	1.0	24.8	29.3	2329
	4 x 70 (S)	19 / 2.14	1.1	28.8	33.5	3233
	4 x 95 (S)	19 / 2.52	1.1	32.5	37.6	4335
	4 x 120 (S)	37 / 2.03	1.2	35.9	41.4	5399
	4 x 150 (S)	37 / 2.25	1.4	41.4	47.3	6640
	4 x 185 (S)	37 / 2.52	1.6	46.0	52.1	8233
	4 x 240 (S)	60 / 2.25	1.7	52.9	59.4	10659
	4 x 300 (S)	60 / 2.52	1.8	58.8	66.1	13456

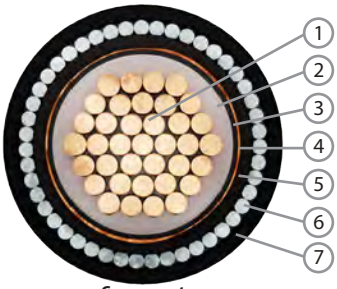
Note: (S) - Sectoral Stranded Conductors.
Minimum number of wires in the conductor as per IEC60228 / BS EN60228
For current rating and voltage drop, please refer to Table B1.6 and B2.6 in Appendix B.

Table 19

XCAP

CU / XLPE / PVC / CT / PVC / AWA / PVC (SINGLE CORE)

XLPE Insulated, PVC Bedded, Copper Tape Screened, PVC Separation Sheath, Aluminium Wire Armoured, PVC Sheathed Cable, 600/1000V, IEC60502-1



Component
1. Plain Annealed Copper Wire
2. Cross-linked Polyethylene Compound
3. PVC Tape
4. Copper Tape
5. PVC Compound
6. Aluminium Wire Armoured
7. PVC Compound

CONSTRUCTION

Conductor:	Plain Annealed Copper, Class 2 Stranded Circular or Compacted
Insulation:	Cross-linked Polyethylene (XLPE) Compound
Insulation Colour:	Natural
Bedding:	Polyvinyl Chloride (PVC) Type ST2 Tape
Bedding Colour:	Black
Screen:	Copper Tape
Separation Sheath:	Polyvinyl Chloride (PVC) Compound Type PVC/ST2
Separation Sheath Colour:	Black
Armour:	Aluminium Wire Armoured (AWA)
Outer Sheath:	Polyvinyl Chloride (PVC) Compound Type PVC/ST2
Outer Sheath Colour:	Black

ELECTRICAL CHARACTERISTICS

Operating Voltage, Uo/U:	600/1000V
Operating Temperature:	-15°C to 90°C
Final Short Circuit Temperature:	250°C
Test Voltage:	3.5kV for 5 minutes

REFERENCE STANDARDS

Design Specification:	IEC60502-1
Conductor:	IEC60228, BS EN60228
Flame Retardancy:	IEC60332-1, BS EN60332-1

INSTALLATION REFERENCE

Min. Bending Radius (mm):	8 x cable overall diameter
Max. Pulling Tension (N/mm^2):	50

	Nominal Conductor Area (mm^2)	No. and Diameter of Wires (no./mm)	Radial Thickness of Insulation (mm)	Diameter Under Screen (mm)	Diameter Under Armour (mm)	Armour Wire Diameter (mm)	Cable Overall Diameter (mm)	Approximate Weight (kg/km)
SINGLE CORE	1 x 70	19 / 2.14	1.1	13.9	17.1	1.6	23.7	1329
	1 x 95	19 / 2.52	1.1	15.5	19.0	1.6	25.6	1616
	1 x 120	37 / 2.03	1.2	17.2	20.7	1.6	27.5	1929
	1 x 150	37 / 2.25	1.4	19.0	22.5	1.6	29.3	2265
	1 x 185	37 / 2.52	1.6	21.2	24.7	1.6	31.7	2722
	1 x 240	61 / 2.25	1.7	24.0	27.6	2.0	35.6	3597
	1 x 300	61 / 2.52	1.8	26.4	30.0	2.0	38.2	4310
	1 x 400	61 / 2.85	2.0	29.8	33.4	2.0	41.8	5294
	1 x 500	61 / 3.20	2.2	33.5	37.1	2.0	45.7	6458
	1 x 630	127 / 2.52	2.4	39.4	43.4	2.5	53.4	8419
	1 x 800	127 / 2.85	2.6	44.1	48.3	2.5	58.5	10406
	1 x 1000	127 / 3.20	2.8	49.0	53.4	2.5	64.0	12774

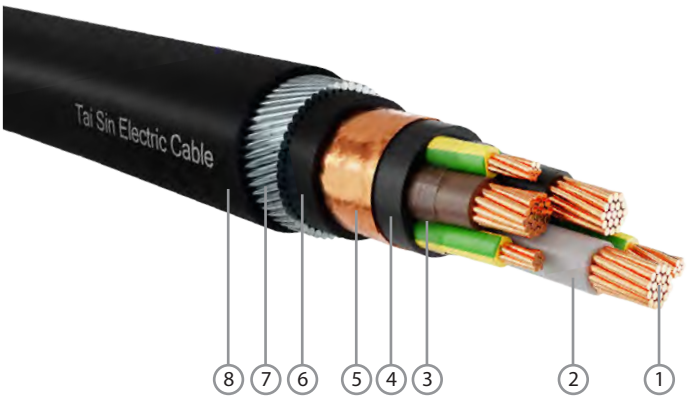
For current rating and voltage drop, please refer to Table B1.7 and B2.7 in Appendix B.

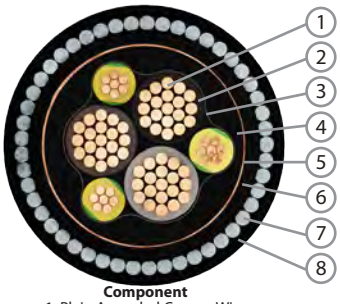
Table 20

XCSP

CU / XLPE / PVC / CT / PVC / SWA / PVC (3 CORES + 3 EARTH)

XLPE Insulated, PVC Bedded, Copper Tape Screened, PVC Separation Sheath, Galvanised Steel Wire Armoured, PVC Sheathed Cable, 600/1000V, IEC60502-1





Component
1. Plain Annealed Copper Wire
2. Cross-linked Polyethylene Compound
3. Binder Tape
4. PVC Compound
5. Copper Tape
6. PVC Compound
7. Galvanised Steel Wire Armoured
8. PVC Compound

CONSTRUCTION

Conductor:	Plain Annealed Copper, Class 2 Stranded Circular, Compacted or Sectored
Insulation:	Cross-linked Polyethylene (XLPE) Compound
Insulation Colour:	Brown, Black, Grey, Green/Yellow (x3)
Assembly:	Cores cabled together with filler and bound with binder tape
Bedding:	Polyvinyl Chloride (PVC) Compound Type PVC/ST2
Bedding Colour:	Black
Screen:	Copper Tape
Separation Sheath:	Polyvinyl Chloride (PVC) Compound Type PVC/ST2
Separation Sheath Colour:	Black
Armour:	Galvanised Steel Wire Armoured (SWA)
Outer Sheath:	Polyvinyl Chloride (PVC) Compound Type PVC/ST2
Outer Sheath Colour:	Black

ELECTRICAL CHARACTERISTICS

Operating Voltage, Uo/U:	600/1000V
Operating Temperature:	-15°C to 90°C
Final Short Circuit Temperature:	250°C
Test Voltage:	3.5kV for 5 minutes

REFERENCE STANDARDS

Design Specification:	IEC60502-1
Conductor:	IEC60228, BS EN60228
Flame Retardancy:	IEC60332-1, BS EN60332-1

INSTALLATION REFERENCE

Min. Bending Radius (mm):	8 x cable overall diameter
Max. Pulling Tension (N/mm^2):	70

	Nominal Conductor Area (mm^2)	Combined Earth Size (mm^2)	No. and Diameter of Wires (no./mm)	Radial Thickness of Insulation (mm)	Diameter Under Screen (mm)	Diameter Under Armour (mm)	Armour Wire Diameter (mm)	Cable Overall Diameter (mm)	Approximate Weight (kg/km)
3 CORES + 3 EARTH	3 x 1.5	4.5 (3 x 1.5)	7 / 0.53	0.7	11.2	14.2	1.25	20.3	838
	3 x 2.5	4.5 (3 x 1.5)	7 / 0.67	0.7	11.8	14.8	1.25	20.9	902
	3 x 4	4.5 (3 x 1.5)	7 / 0.85	0.7	12.7	15.7	1.25	21.8	992
	3 x 6	7.5 (3 x 2.5)	7 / 1.04	0.7	14.0	17.0	1.25	23.1	1142
	3 x 10	12 (3 x 4)	7 / 1.35	0.7	16.1	19.1	1.60	25.9	1572
	3 x 16	18 (3 x 6)	7 / 1.70	0.7	18.1	21.1	1.60	27.9	1915
	3 x 25	30 (3 x 10)	7 / 2.14	0.9	21.7	24.7	1.60	31.7	2532
	3 x 35	30 (3 x 10)	7 / 2.52	0.9	23.3	26.4	1.60	33.6	2926
	3 x 50	30 (3 x 10)	19 / 1.78	1.0	25.6	28.7	2.00	36.9	3728
	3 x 70	48 (3 x 16)	19 / 2.14	1.1	30.0	33.1	2.00	41.5	4859
	3 x 95	48 (3 x 16)	19 / 2.52	1.1	32.4	35.5	2.00	44.1	5776
	3 x 120	75 (3 x 25)	37 / 2.03	1.2	37.5	41.0	2.50	51.0	7731
	3 x 150	75 (3 x 25)	37 / 2.25	1.4	40.7	44.2	2.50	54.4	8865
	3 x 185	105 (3 x 35)	37 / 2.52	1.6	45.6	49.3	2.50	59.9	10779
	3 x 240	150 (3 x 50)	61 / 2.25	1.7	52.3	56.4	2.50	67.4	13587
	3 x 300	150 (3 x 50)	61 / 2.52	1.8	55.9	60.4	2.50	71.6	15972

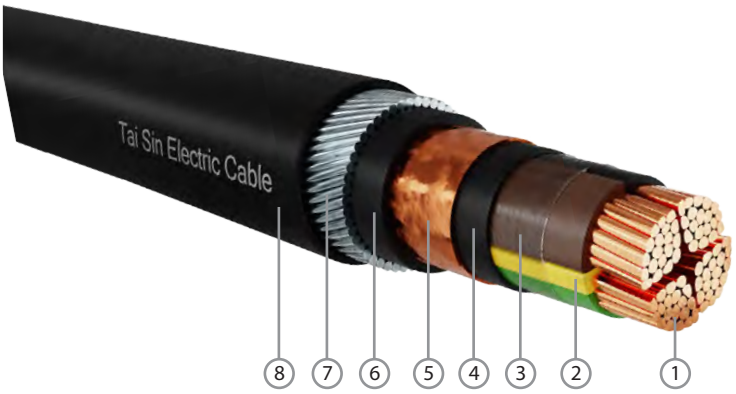
Note: (S) - Sectoral Stranded Conductors.
For current rating and voltage drop, please refer to Table B1.8 and B2.8 in Appendix B.

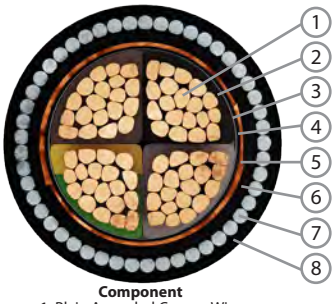
Table 21

XCSP

CU / XLPE / PVC / CT / PVC / SWA / PVC (4 CORES)

XLPE Insulated, PVC Bedded, Copper Tape Screened, PVC Separation Sheath, Galvanised Steel Wire Armoured, PVC Sheathed Cable, 600/1000V, IEC60502-1





Component
1. Plain Annealed Copper Wire
2. Cross-linked Polyethylene Compound
3. Binder Tape
4. PVC Compound or Tape
5. Copper Tape
6. PVC Compound
7. Galvanised Steel Wire Armoured
8. PVC Compound

CONSTRUCTION

Conductor:	Plain Annealed Copper, Class 2 Stranded Circular, Compacted or Sectored
Insulation:	Cross-linked Polyethylene (XLPE) Compound
Insulation Colour:	Brown, Black, Grey, Green/Yellow
Assembly:	Cores cabled together with filler and bound with binder tape
Bedding:	Polyvinyl Chloride (PVC) Compound Type PVC/ST2 or PVC/ST2 Tape
Bedding Colour:	Black
Screen:	Copper Tape
Separation Sheath:	Polyvinyl Chloride (PVC) Compound Type PVC/ST2
Separation Sheath Colour:	Black
Armour:	Galvanised Steel Wire Armoured (SWA)
Outer Sheath:	Polyvinyl Chloride (PVC) Compound Type PVC/ST2
Outer Sheath Colour:	Black

ELECTRICAL CHARACTERISTICS

Operating Voltage, Uo/U:	600/1000V
Operating Temperature:	-15°C to 90°C
Final Short Circuit Temperature:	250°C
Test Voltage:	3.5kV for 5 minutes

REFERENCE STANDARDS

Design Specification:	IEC60502-1
Conductor:	IEC60228, BS EN60228
Flame Retardancy:	IEC60332-1, BS EN60332-1

INSTALLATION REFERENCE

Min. Bending Radius (mm):	8 x cable overall diameter
Max. Pulling Tension (N/mm^2):	70

	Nominal Conductor Area (mm^2)	No. and Diameter of Wires (no./mm)	Radial Thickness of Insulation (mm)	Diameter Under Screen (mm)	Diameter Under Armour (mm)	Armour Wire Diameter (mm)	Cable Overall Diameter (mm)	Approximate Weight (kg/km)
4 CORES	4 x 1.5	7 / 0.53	0.7	9.3	12.3	1.25	18.4	714
	4 x 2.5	7 / 0.67	0.7	10.2	13.2	1.25	19.3	790
	4 x 4	7 / 0.85	0.7	11.9	14.7	1.25	20.8	959
	4 x 6	7 / 1.04	0.7	12.9	15.9	1.25	22.0	1068
	4 x 10	7 / 1.35	0.7	14.8	17.8	1.60	24.6	1470
	4 x 16	7 / 1.70	0.7	17.0	20.0	1.60	26.8	1820
	4 x 25	7 / 2.14	0.9	20.8	23.8	1.60	30.8	2528
	4 x 35	7 / 2.52	0.9	23.5	26.6	1.60	33.8	3028
	4 x 50 (S)	19 / 1.78	1.0	24.8	27.9	2.00	36.1	3789
	4 x 70 (S)	19 / 2.14	1.1	28.8	31.9	2.00	40.5	4933
	4 x 95 (S)	19 / 2.52	1.1	32.5	35.8	2.50	45.6	6664
	4 x 120 (S)	37 / 2.03	1.2	35.9	39.4	2.50	49.6	7955
	4 x 150 (S)	37 / 2.25	1.4	41.4	45.1	2.50	55.5	9550
	4 x 185 (S)	37 / 2.52	1.6	46.0	49.9	2.50	60.7	11500
	4 x 240 (S)	60 / 2.25	1.7	52.9	57.0	2.50	68.2	14425
	4 x 300 (S)	60 / 2.52	1.8	58.8	63.7	3.15	76.8	18703

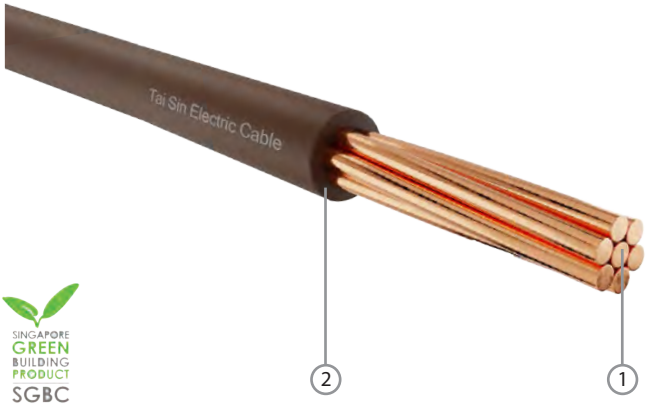
Note: (S) - Sectoral Stranded Conductors.
Minimum number of wires in the conductor as per IEC60228 / BS EN60228
For current rating and voltage drop, please refer to Table B1.8 and B2.8 in Appendix B.

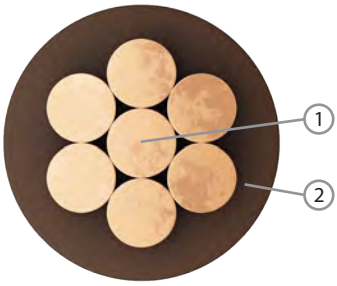
Table 22

FRT-H

CU / LSZH (SINGLE CORE)

Cross-Linked Polyolefin LSZH Insulated, Non-Sheathed Cable, 450/750V or 600/1000V, BS EN50525-3-41, H07Z-R





Component
1. Plain Annealed Copper Wire
2. Cross-linked Polyolefin Low Smoke Zero Halogen Compound

SINGAPORE GREEN BUILDING PRODUCT SGBC LEADER

CONSTRUCTION

Conductor:	Plain Annealed Copper, Class 2 Stranded Circular or Compacted
Insulation:	Cross-linked Polyolefin Low Smoke Zero Halogen (LSZH) Compound
Insulation Colour:	Black, Green/Yellow, Blue, White, Brown, Grey or Others

REFERENCE STANDARDS

Design Specification:	BS EN50525-3-41, H07Z-R
Conductor:	IEC60228, BS EN60228
Flame Retardancy:	IEC60332-3-22, BS EN IEC60332-3-22
Low Smoke Zero Halogen:	IEC61034-2, BS EN61034-2 IEC60754-1, IEC60754-2 BS EN60754-1, BS EN60754-2

ELECTRICAL CHARACTERISTICS

Operating Voltage:	450/750V or 600/1000V
Operating Temperature:	-15°C to 90°C
Final Short Circuit Temperature:	250°C
Test Voltage:	2.5kV for 5 minutes (450/750V) 3.5kV for 5 minutes (600/1000V)

INSTALLATION REFERENCE

Min. Bending Radius (mm):	6 x cable overall diameter
Max. Pulling Tension (N/mm^2):	50

	Nominal Conductor Area (mm^2)	No. and Diameter of Wires (no./mm)	Radial Thickness of Insulation (mm)	Cable Overall Diameter (mm)	Approximate Weight (kg/km)
SINGLE CORE	1 x 1.5	7 / 0.53	0.7	3.0	22
	1 x 2.5	7 / 0.67	0.8	3.6	34
	1 x 4	7 / 0.85	0.8	4.2	51
	1 x 6	7 / 1.04	0.8	4.7	71
	1 x 10	7 / 1.35	1.0	5.9	114
	1 x 16	7 / 1.70	1.0	6.7	171
	1 x 25	7 / 2.14	1.2	8.3	268
	1 x 35	7 / 2.52	1.2	9.4	364
	1 x 50	19 / 1.78	1.4	11.0	492
	1 x 70	19 / 2.14	1.4	12.7	695
	1 x 95	19 / 2.52	1.6	14.7	958
	1 x 120	37 / 2.03	1.6	16.2	1196
	1 x 150	37 / 2.25	1.8	18.0	1471
	1 x 185	37 / 2.52	2.0	20.2	1845
	1 x 240	61 / 2.25	2.2	23.2	2417
	1 x 300	61 / 2.52	2.4	25.8	3023
	1 x 400	61 / 2.85	2.6	29.2	3855
	1 x 500	61 / 3.20	2.8	33.6	4855
	1 x 630	127 / 2.52	2.8	38.4	6267

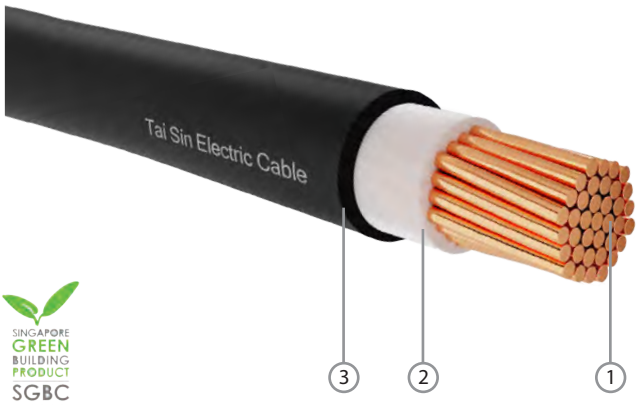
Note: For FRT-H cables, Cross-Linked LSZH Compound will be used as the insulation material.
Installation method must be referenced to SS638.
For current rating and voltage drop, please refer to Table B1.5 and B2.5 in Appendix B.

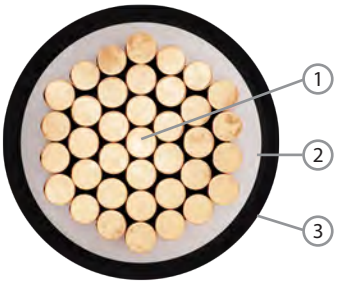
Table 23

FRT-XH

CU / XLPE / LSZH (SINGLE CORE)

XLPE Insulated, LSZH Sheathed Cable, 600/1000V, IEC60502-1





Component
1. Plain Annealed Copper Wire
2. Cross-linked Polyethylene Compound
3. Low Smoke Zero Halogen (LSZH) Compound

CONSTRUCTION

Conductor:	Plain Annealed Copper, Class 2 Stranded Circular or Compacted
Insulation:	Cross-linked Polyethylene (XLPE) Compound
Insulation Colour:	Natural
Outer Sheath:	Low Smoke Zero Halogen (LSZH) Compound with Anti-Termite Characteristic and UV Resistant
Outer Sheath Colour:	Black

ELECTRICAL CHARACTERISTICS

Operating Voltage:	600/1000V
Operating Temperature:	-15°C to 90°C
Final Short Circuit Temperature:	250°C
Test Voltage:	3.5kV for 5 minutes

REFERENCE STANDARDS

Design Specification:	IEC60502-1
Conductor:	IEC60228, BS EN60228
Flame Retardancy:	IEC60332-3-22, BS EN IEC60332-3-22
Low Smoke Zero Halogen:	IEC61034-2, BS EN61034-2 IEC60754-1, IEC60754-2 BS EN60754-1, BS EN60754-2

INSTALLATION REFERENCE

Min. Bending Radius (mm):	8 x cable overall diameter
Max. Pulling Tension (N/mm^2):	50

SINGLE CORE

Nominal Conductor Area (mm^2)	No. and Diameter of Wires (no./mm)	Radial Thickness of Insulation (mm)	Cable Overall Diameter (mm)	Approximate Weight (kg/km)
1 x 1.5	7 / 0.53	0.7	5.8	48
1 x 2.5	7 / 0.67	0.7	6.2	60
1 x 4	7 / 0.85	0.7	6.8	79
1 x 6	7 / 1.04	0.7	7.3	102
1 x 10	7 / 1.35	0.7	8.1	144
1 x 16	7 / 1.70	0.7	8.9	205
1 x 25	7 / 2.14	0.9	10.5	306
1 x 35	7 / 2.52	0.9	11.6	405
1 x 50	19 / 1.78	1.0	13.0	532
1 x 70	19 / 2.14	1.1	14.9	744
1 x 95	19 / 2.52	1.1	16.7	1007
1 x 120	37 / 2.03	1.2	18.4	1255
1 x 150	37 / 2.25	1.4	20.4	1540
1 x 185	37 / 2.52	1.6	22.6	1914
1 x 240	61 / 2.25	1.7	25.6	2492
1 x 300	61 / 2.52	1.8	28.2	3101
1 x 400	61 / 2.85	2.0	31.8	3947
1 x 500	61 / 3.20	2.2	36.4	4965
1 x 630	127 / 2.52	2.4	42.0	6433
1 x 800	127 / 2.85	2.6	46.9	8171
1 x 1000	127 / 3.20	2.8	52.0	10232

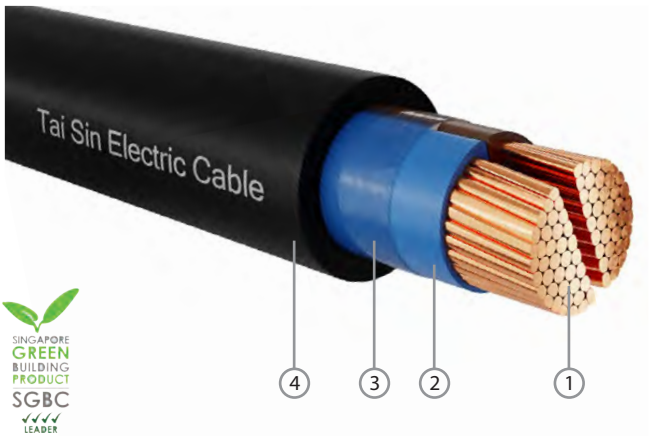
For current rating and voltage drop, please refer to Table B1.5 and B2.5 in Appendix B.

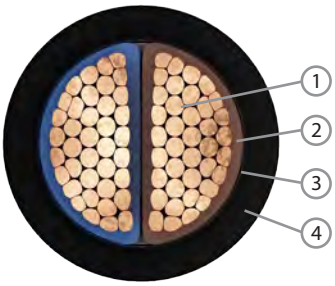
Table 24

FRT-XH

CU / XLPE / LSZH (2 CORES - 5 CORES)

XLPE Insulated, LSZH Sheathed Cable, 600/1000V, IEC60502-1





Component
1. Plain Annealed Copper Wire
2. Cross-linked Polyethylene Compound
3. Binder Tape
4. Low Smoke Zero Halogen (LSZH) Compound

CONSTRUCTION

Conductor:	Plain Annealed Copper, Class 2 Stranded Circular, Compacted or Sectored
Insulation:	Cross-linked Polyethylene (XLPE) Compound
Insulation Colour:	2 Cores: Brown, Blue 3 Cores: Brown, Black, Grey or Brown, Blue, Green/Yellow 4 Cores: Brown, Black, Grey, Blue or Brown, Black, Grey, Green/Yellow 5 Cores: Brown, Black, Grey, Blue, Green/Yellow or White with Black numbering
Assembly:	Cores cabled together with filler and bound with binder tape
Outer Sheath:	Low Smoke Zero Halogen (LSZH) Compound with Anti-Termite Characteristic and UV Resistant
Outer Sheath Colour:	Black

ELECTRICAL CHARACTERISTICS

Operating Voltage:	600/1000V
Operating Temperature:	-15°C to 90°C
Final Short Circuit Temperature:	250°C
Test Voltage:	3.5kV for 5 minutes

REFERENCE STANDARDS

Design Specification:	IEC60502-1
Conductor:	IEC60228, BS EN60228
Flame Retardancy:	IEC60332-3-22, BS EN IEC60332-3-22
Low Smoke Zero Halogen:	IEC61034-2, BS EN61034-2 IEC60754-1, IEC60754-2 BS EN60754-1, BS EN60754-2

INSTALLATION REFERENCE

Min. Bending Radius (mm):	8 x cable overall diameter
Max. Pulling Tension (N/mm^2):	50

	Nominal Conductor Area (mm^2)	No. and Diameter of Wires (no./mm)	Radial Thickness of Insulation (mm)	Cable Overall Diameter (mm)	Approximate Weight (kg/km)
2 CORES	2 x 1.5	7 / 0.53	0.7	9.6	126
	2 x 2.5	7 / 0.67	0.7	10.4	158
	2 x 4	7 / 0.85	0.7	11.6	210
	2 x 6	7 / 1.04	0.7	12.6	268
	2 x 10	7 / 1.35	0.7	14.2	376
	2 x 16	7 / 1.70	0.7	15.8	523
	2 x 25	7 / 2.14	0.9	19.2	798
	2 x 35	7 / 2.52	0.9	21.4	1048
	2 x 50 (S)	19 / 1.78	1.0	22.2	1127
	2 x 70 (S)	19 / 2.14	1.1	25.2	1564
	2 x 95 (S)	19 / 2.52	1.1	28.1	2106
	2 x 120 (S)	37 / 2.03	1.2	31.1	2632
	2 x 150 (S)	37 / 2.25	1.4	34.8	3245
	2 x 185 (S)	37 / 2.52	1.6	38.6	4042
	2 x 240 (S)	60 / 2.25	1.7	43.3	5259
	2 x 300 (S)	60 / 2.52	1.8	47.5	6516

Note: (S) - Sectoral Stranded Conductors.
Minimum number of wires in the conductor as per IEC60228 / BS EN60228.
For current rating and voltage drop, please refer to Table B1.6 and B2.6 in Appendix B.

Table 25

FRT-XH

CU / XLPE / LSZH (2 CORES - 5 CORES)

XLPE Insulated, LSZH Sheathed Cable, 600/1000V, IEC60502-1

	Nominal Conductor Area (mm^2)	No. and Diameter of Wires (no./mm)	Radial Thickness of Insulation (mm)	Cable Overall Diameter (mm)	Approximate Weight (kg/km)
3 CORES	3 x 1.5	7 / 0.53	0.7	10.1	146
	3 x 2.5	7 / 0.67	0.7	10.9	186
	3 x 4	7 / 0.85	0.7	12.2	253
	3 x 6	7 / 1.04	0.7	13.3	329
	3 x 10	7 / 1.35	0.7	15.0	472
	3 x 16	7 / 1.70	0.7	16.8	674
	3 x 25	7 / 2.14	0.9	20.4	1032
	3 x 35	7 / 2.52	0.9	22.8	1370
	3 x 50 (S)	19 / 1.78	1.0	24.8	1617
	3 x 70 (S)	19 / 2.14	1.1	28.8	2284
	3 x 95 (S)	19 / 2.52	1.1	32.5	3084
	3 x 120 (S)	37 / 2.03	1.2	35.7	3858
	3 x 150 (S)	37 / 2.25	1.4	40.5	4772
	3 x 185 (S)	37 / 2.52	1.6	45.1	5953
	3 x 240 (S)	60 / 2.25	1.7	50.6	7735
	3 x 300 (S)	60 / 2.52	1.8	54.7	9582
	3 x 400 (S)	60 / 2.85	2.0	63.8	12252
4 CORES	4 x 1.5	7 / 0.53	0.7	10.9	172
	4 x 2.5	7 / 0.67	0.7	11.8	222
	4 x 4	7 / 0.85	0.7	13.3	306
	4 x 6	7 / 1.04	0.7	14.5	402
	4 x 10	7 / 1.35	0.7	16.4	585
	4 x 16	7 / 1.70	0.7	18.6	852
	4 x 25	7 / 2.14	0.9	22.4	1297
	4 x 35	7 / 2.52	0.9	25.1	1729
	4 x 50 (S)	19 / 1.78	1.0	26.9	2108
	4 x 70 (S)	19 / 2.14	1.1	31.3	2993
	4 x 95 (S)	19 / 2.52	1.1	35.2	4049
	4 x 120 (S)	37 / 2.03	1.2	39.2	5102
	4 x 150 (S)	37 / 2.25	1.4	44.9	6279
	4 x 185 (S)	37 / 2.52	1.6	49.9	7857
	4 x 240 (S)	60 / 2.25	1.7	57.2	10231
	4 x 300 (S)	60 / 2.52	1.8	63.5	12742
	4 x 400 (S)	60 / 2.85	2.0	72.9	16259
	4 x 500 (S)	60 / 3.20	2.2	80.9	20356
5 CORES	5 x 1.5	7 / 0.53	0.7	11.7	198
	5 x 2.5	7 / 0.67	0.7	12.8	260
	5 x 4	7 / 0.85	0.7	14.4	360
	5 x 6	7 / 1.04	0.7	15.8	478
	5 x 10	7 / 1.35	0.7	17.9	701
	5 x 16	7 / 1.70	0.7	20.3	1026
	5 x 25	7 / 2.14	0.9	24.6	1569
	5 x 35	7 / 2.52	0.9	27.7	2104
	5 x 50	19 / 1.78	1.0	31.6	2802
	5 x 70	19 / 2.14	1.1	37.2	3988
	5 x 95	19 / 2.52	1.1	41.9	5394
	5 x 120	37 / 2.03	1.2	46.9	6787

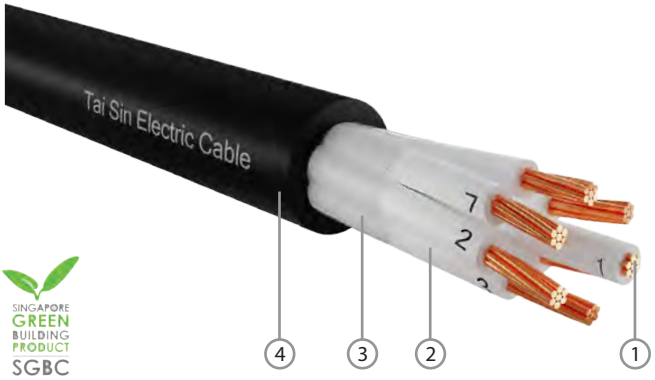
Note: (S) - Sectoral Stranded Conductors.
Minimum number of wires in the conductor as per IEC60228 / BS EN60228.
For current rating and voltage drop, please refer to Table B1.6 and B2.6 in Appendix B.

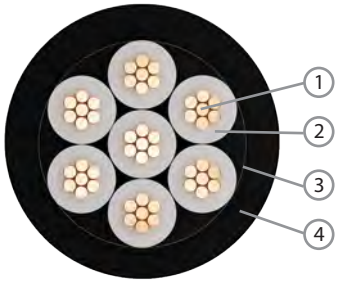
Table 26

FRT-XH

CU / XLPE / LSZH (MULTI-CORES)

XLPE Insulated, LSZH Sheathed Cable, 600/1000V, IEC60502-1





Component
1. Plain Annealed Copper Wire
2. Cross-linked Polyethylene Compound
3. Binder Tape
4. Low Smoke Zero Halogen (LSZH) Compound

CONSTRUCTION

Conductor:	Plain Annealed Copper, Class 2 Stranded Circular
Insulation:	Cross-linked Polyethylene (XLPE) Compound
Insulation Colour:	White with Black numbering or Others
Assembly:	Cores cabled together and bound with binder tape
Outer Sheath:	Low Smoke Zero Halogen (LSZH) Compound with Anti-Termite Characteristic and UV Resistant
Outer Sheath Colour:	Black

ELECTRICAL CHARACTERISTICS

Operating Voltage:	600/1000V
Operating Temperature:	-15°C to 90°C
Final Short Circuit Temperature:	250°C
Test Voltage:	3.5kV for 5 minutes

REFERENCE STANDARDS

Design Specification:	IEC60502-1
Conductor:	IEC60228, BS EN60228
Flame Retardancy:	IEC60332-3-22, BS EN IEC60332-3-22
Low Smoke Zero Halogen:	IEC61034-2, BS EN61034-2 IEC60754-1, IEC60754-2 BS EN60754-1, BS EN60754-2

INSTALLATION REFERENCE

Min. Bending Radius (mm):	8 x cable overall diameter
Max. Pulling Tension (N/mm^2):	50

	No. of Cores	Nominal Conductor Area (mm^2)	No. and Diameter of Wires (no./mm)	Radial Thickness of Insulation (mm)	Cable Overall Diameter (mm)	Approximate Weight (kg/km)
MULTI-CORES	5	1.5	7 / 0.53	0.7	11.9	203
	7		7 / 0.53	0.7	12.8	232
	10		7 / 0.53	0.7	15.8	317
	12		7 / 0.53	0.7	16.3	360
	19		7 / 0.53	0.7	18.8	518
	20		7 / 0.53	0.7	19.8	546
	24		7 / 0.53	0.7	21.8	641
	37		7 / 0.53	0.7	24.8	920

Note : Other conductor sizes & core configurations are available upon request.
For current rating and voltage drop, please refer to Table B1.6 and B2.6 in Appendix B.

Table 27

FRT-XH

CU / XLPE / LSZH (MULTI-CORES)

XLPE Insulated, LSZH Sheathed Cable, 600/1000V, IEC60502-1

MULTI-CORES

No. of Cores	Nominal Conductor Area (mm^2)	No. and Diameter of Wires (no./mm)	Radial Thickness of Insulation (mm)	Cable Overall Diameter (mm)	Approximate Weight (kg/km)
5	2.5	7 / 0.67	0.7	13.0	266
7		7 / 0.67	0.7	14.0	310
10		7 / 0.67	0.7	17.4	426
12		7 / 0.67	0.7	17.9	489
19		7 / 0.67	0.7	20.8	717
20		7 / 0.67	0.7	21.9	755
24		7 / 0.67	0.7	24.2	891
37		7 / 0.67	0.7	27.7	1302
5	4	7 / 0.85	0.7	14.6	336
7		7 / 0.85	0.7	15.8	474
10		7 / 0.85	0.7	19.8	605
12		7 / 0.85	0.7	20.4	699
19		7 / 0.85	0.7	23.8	1042
20		7 / 0.85	0.7	25.1	1098
24		7 / 0.85	0.7	27.9	1305
37		7 / 0.85	0.7	32.1	1937

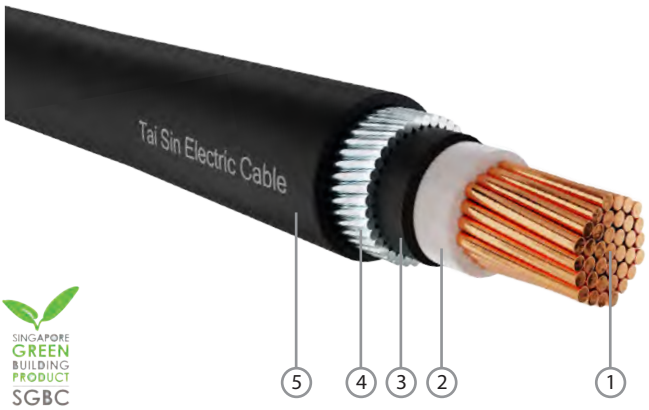
Note : Other conductor sizes & core configurations are available upon request.
For current rating and voltage drop, please refer to Table B1.6 and B2.6 in Appendix B.

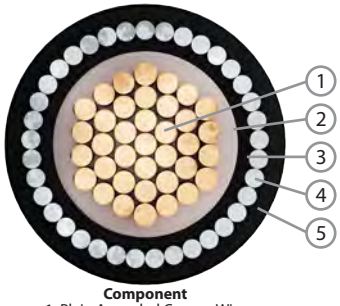
Table 28

FRT-XAH

CU / XLPE / LSZH / AWA / LSZH (SINGLE CORE)

XLPE Insulated, LSZH Bedded, Aluminium Wire Armoured, LSZH Sheathed Cable, 600/1000V, BS6724





Component
1. Plain Annealed Copper Wire
2. Cross-linked Polyethylene Compound
3. Low Smoke Zero Halogen (LSZH) Compound
4. Aluminium Wire Armoured
5. Low Smoke Zero Halogen (LSZH) Compound

CONSTRUCTION

Conductor:	Plain Annealed Copper, Class 2 Stranded Circular or Compacted
Insulation:	Cross-linked Polyethylene (XLPE) Compound
Insulation Colour:	Natural
Bedding:	Low Smoke Zero Halogen (LSZH) Compound
Bedding Colour:	Black
Armour:	Aluminium Wire Armoured (AWA)
Outer Sheath:	Low Smoke Zero Halogen (LSZH) Compound with Anti-Termite Characteristic and UV Resistant
Outer Sheath Colour:	Black

ELECTRICAL CHARACTERISTICS

Operating Voltage:	600/1000V
Operating Temperature:	-15°C to 90°C
Final Short Circuit Temperature:	250°C
Test Voltage:	3.5kV for 5 minutes

REFERENCE STANDARDS

Design Specification:	BS6724
Conductor:	IEC60228, BS EN60228
Flame Retardancy:	IEC60332-3-22, BS EN IEC60332-3-22
Low Smoke Zero Halogen:	IEC61034-2, BS EN61034-2 IEC60754-1, IEC60754-2 BS EN60754-1, BS EN60754-2

INSTALLATION REFERENCE

Min. Bending Radius (mm):	8 x cable overall diameter
Max. Pulling Tension (N/mm^2):	50

SINGLE CORE

Nominal Conductor Area (mm^2)	No. and Diameter of Wires (no./mm)	Radial Thickness of Insulation (mm)	Diameter Under Armour (mm)	Armour Wire Diameter (mm)	Cable Overall Diameter (mm)	Approximate Weight (kg/km)
1 x 50	19 / 1.78	1.0	12.6	1.25	18.3	758
1 x 70	19 / 2.14	1.1	13.7	1.25	19.4	984
1 x 95	19 / 2.52	1.1	15.3	1.25	21.2	1273
1 x 120	37 / 2.03	1.2	17.0	1.25	22.9	1547
1 x 150	37 / 2.25	1.4	19.2	1.6	26.1	1954
1 x 185	37 / 2.52	1.6	21.4	1.6	28.5	2390
1 x 240	61 / 2.25	1.7	24.2	1.6	31.3	3010
1 x 300	61 / 2.52	1.8	26.6	1.6	33.9	3674
1 x 400	61 / 2.85	2.0	30.4	2.0	38.9	4749
1 x 500	61 / 3.20	2.2	34.8	2.0	43.5	5884
1 x 630	127 / 2.52	2.4	40.0	2.0	48.9	7471
1 x 800	127 / 2.85	2.6	45.1	2.5	55.4	9609
1 x 1000	127 / 3.20	2.8	50.0	2.5	60.5	11829

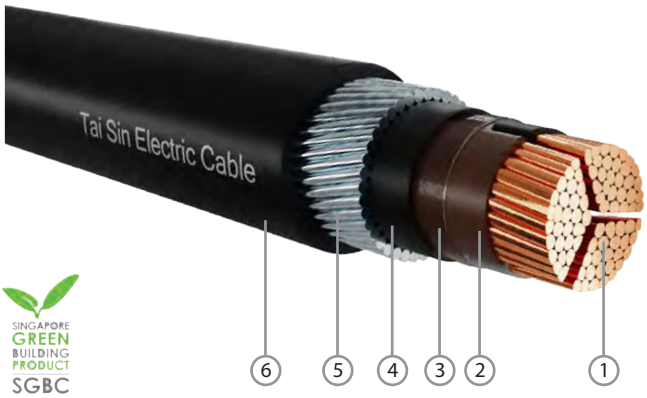
For current rating and voltage drop, please refer to Table B1.7 and B2.7 in Appendix B.

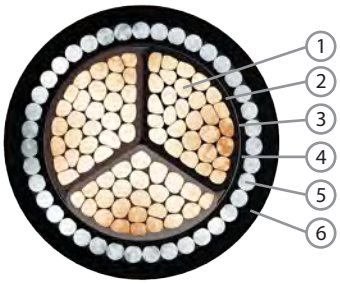
Table 29

FRT-XSH

CU / XLPE / LSZH / SWA / LSZH (2 CORES - 5 CORES)

XLPE Insulated, LSZH Bedded, Galvanised Steel Wire Armoured, LSZH Sheathed Cable, 600/1000V, BS6724





Component
1. Plain Annealed Copper Wire
2. Cross-linked Polyethylene Compound
3. Binder Tape
4. Low Smoke Zero Halogen (LSZH) Compound
5. Galvanised Steel Wire Armoured
6. Low Smoke Zero Halogen (LSZH) Compound

CONSTRUCTION

Conductor:	Plain Annealed Copper, Class 2 Stranded Circular, Compacted or Sectored
Insulation:	Cross-linked Polyethylene (XLPE) Compound
Insulation Colour:	2 Cores: Brown, Blue 3 Cores: Brown, Black, Grey or Brown, Blue, Green/Yellow 4 Cores: Brown, Black, Grey, Blue Brown, Black, Grey, Green/Yellow 5 Cores: Brown, Black, Grey, Blue, Green/Yellow, or White with Black numbering
Assembly:	Cores cabled together with filler and bound with binder tape
Bedding:	Low Smoke Zero Halogen (LSZH) Compound
Bedding Colour:	Black
Armour:	Galvanised Steel Wire Armoured (SWA)
Outer Sheath:	Low Smoke Zero Halogen (LSZH) Compound with Anti-Termite Characteristic and UV Resistant
Outer Sheath Colour:	Black

ELECTRICAL CHARACTERISTICS

Operating Voltage:	600/1000V
Operating Temperature:	-15°C to 90°C
Final Short Circuit Temperature:	250°C
Test Voltage:	3.5kV for 5 minutes

REFERENCE STANDARDS

Design Specification:	BS6724
Conductor:	IEC60228, BS EN60228
Flame Retardancy:	IEC60332-3-22, BS EN IEC60332-3-22
Low Smoke Zero Halogen:	IEC61034-2, BS EN61034-2 IEC60754-1, IEC60754-2 BS EN60754-1, BS EN60754-2

INSTALLATION REFERENCE

Min. Bending Radius (mm):	8 x cable overall diameter
Max. Pulling Tension (N/mm^2):	70

	Nominal Conductor Area (mm^2)	No. and Diameter of Wires (no./mm)	Radial Thickness of Insulation (mm)	Diameter Under Armour (mm)	Armour Wire Diameter (mm)	Cable Overall Diameter (mm)	Approximate Weight (kg/km)
2 CORES	2 x 1.5	7 / 0.53	0.6	7.2	0.9	11.8	299
	2 x 2.5	7 / 0.67	0.7	8.4	0.9	13.2	369
	2 x 4	7 / 0.85	0.7	9.6	0.9	14.4	447
	2 x 6	7 / 1.04	0.7	10.6	0.9	15.4	529
	2 x 10	7 / 1.35	0.7	12.2	0.9	17.2	678
	2 x 16	7 / 1.70	0.7	13.8	1.25	19.5	977
	2 x 25	7 / 2.14	0.9	17.2	1.25	23.1	1370
	2 x 35	7 / 2.52	0.9	19.8	1.6	26.7	1911
	2 x 50 (S)	19 / 1.78	1.0	20.6	1.6	27.7	2026
	2 x 70 (S)	19 / 2.14	1.1	23.6	1.6	30.9	2602
	2 x 95 (S)	19 / 2.52	1.1	26.6	2.0	34.9	3533
	2 x 120 (S)	37 / 2.03	1.2	29.5	2.0	38.0	4228
	2 x 150 (S)	37 / 2.25	1.4	32.7	2.0	41.6	5001
	2 x 185 (S)	37 / 2.52	1.6	36.8	2.5	47.1	6514
	2 x 240 (S)	60 / 2.25	1.7	41.1	2.5	51.6	7973
	2 x 300 (S)	60 / 2.52	1.8	45.5	2.5	56.2	9303

Note : (S) - Sectoral Stranded Conductors.
Minimum number of wires in the conductor as per IEC60228 / BS EN60228.
For current rating and voltage drop, please refer to Table B1.8 and B2.8 in Appendix B.

Table 30

FRT-XSH

CU / XLPE / LSZH / SWA / LSZH (2 CORES - 5 CORES)

XLPE Insulated, LSZH Bedded, Galvanised Steel Wire Armoured, LSZH Sheathed Cable, 600/1000V, BS6724

	Nominal Conductor Area (mm^2)	No. and Diameter of Wires (no./mm)	Radial Thickness of Insulation (mm)	Diameter Under Armour (mm)	Armour Wire Diameter (mm)	Cable Overall Diameter (mm)	Approximate Weight (kg/km)
3 CORES	3 x 1.5	7 / 0.53	0.6	7.6	0.9	12.2	324
	3 x 2.5	7 / 0.67	0.7	8.9	0.9	13.7	410
	3 x 4	7 / 0.85	0.7	10.2	0.9	15.0	502
	3 x 6	7 / 1.04	0.7	11.3	0.9	16.1	603
	3 x 10	7 / 1.35	0.7	13.0	1.25	18.7	902
	3 x 16	7 / 1.70	0.7	14.8	1.25	20.7	1172
	3 x 25	7 / 2.14	0.9	18.8	1.6	25.6	1850
	3 x 35	7 / 2.52	0.9	21.2	1.6	28.3	2290
	3 x 50 (S)	19 / 1.78	1.0	23.2	1.6	30.3	2620
	3 x 70 (S)	19 / 2.14	1.1	27.0	1.6	34.3	3455
	3 x 95 (S)	19 / 2.52	1.1	30.9	1.6	39.6	4762
	3 x 120 (S)	37 / 2.03	1.2	33.9	2.0	42.8	5702
	3 x 150 (S)	37 / 2.25	1.4	38.7	2.5	48.8	7326
	3 x 185 (S)	37 / 2.52	1.6	43.1	2.5	53.4	8811
	3 x 240 (S)	60 / 2.25	1.7	48.2	2.5	58.9	10913
	3 x 300 (S)	60 / 2.52	1.8	52.5	2.5	63.4	13119
	3 x 400 (S)	60 / 2.85	2.0	61.0	2.5	72.3	16306
4 CORES	4 x 1.5	7 / 0.53	0.6	8.4	0.9	13.0	367
	4 x 2.5	7 / 0.67	0.7	9.8	0.9	14.6	465
	4 x 4	7 / 0.85	0.7	11.3	0.9	16.1	581
	4 x 6	7 / 1.04	0.7	12.5	1.25	18.2	820
	4 x 10	7 / 1.35	0.7	14.4	1.25	20.1	1062
	4 x 16	7 / 1.70	0.7	16.6	1.25	22.5	1400
	4 x 25	7 / 2.14	0.9	20.8	1.6	27.7	2184
	4 x 35	7 / 2.52	0.9	23.5	1.6	30.6	2752
	4 x 50 (S)	19 / 1.78	1.0	25.3	1.6	32.6	3211
	4 x 70 (S)	19 / 2.14	1.1	29.7	2.0	38.2	4591
	4 x 95 (S)	19 / 2.52	1.1	33.4	2.0	42.3	5862
	4 x 120 (S)	37 / 2.03	1.2	37.4	2.5	47.5	7600
	4 x 150 (S)	37 / 2.25	1.4	42.9	2.5	53.2	9135
	4 x 185 (S)	37 / 2.52	1.6	47.5	2.5	58.2	10985
	4 x 240 (S)	60 / 2.25	1.7	54.8	2.5	65.7	13898
	4 x 300 (S)	60 / 2.52	1.8	60.7	2.5	72.0	16791
	4 x 400 (S)	60 / 2.85	2.0	69.9	3.15	83.1	22001
5 CORES	5 x 1.5	7 / 0.53	0.6	9.2	0.9	14.0	417
	5 x 2.5	7 / 0.67	0.7	10.8	0.9	15.6	522
	5 x 4	7 / 0.85	0.7	12.4	0.9	17.4	668
	5 x 6	7 / 1.04	0.7	13.8	1.25	19.5	932
	5 x 10	7 / 1.35	0.7	15.9	1.25	21.8	1236
	5 x 16	7 / 1.70	0.7	18.7	1.6	25.5	1826
	5 x 25	7 / 2.14	0.9	23.0	1.6	30.1	2571
	5 x 35	7 / 2.52	0.9	26.1	1.6	33.4	3247
	5 x 50	19 / 1.78	1.0	30.2	2.0	38.7	4242
	5 x 70	19 / 2.14	1.1	35.4	2.0	44.3	5902

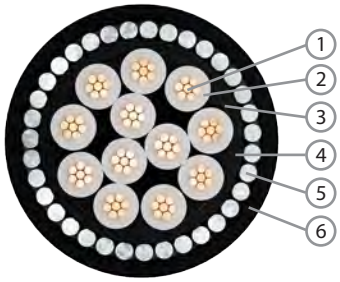
Note : (S) - Sectoral Stranded Conductors.
Minimum number of wires in the conductor as per IEC60228 / BS EN60228.
For current rating and voltage drop, please refer to Table B1.8 and B2.8 in Appendix B.

Table 31

FRT-XSH

CU / XLPE / LSZH / SWA / LSZH (MULTI-CORES)

XLPE Insulated, LSZH Bedded, Galvanised Steel Wire Armoured, LSZH Sheathed Cable, 600/1000V, BS6724



Component
1. Plain Annealed Copper Wire
2. Cross-linked Polyethylene Compound
3. Binder Tape
4. Low Smoke Zero Halogen (LSZH) Compound
5. Galvanised Steel Wire Armoured
6. Low Smoke Zero Halogen (LSZH) Compound

SINGAPORE GREEN BUILDING PRODUCT SGBC LEADER

CONSTRUCTION

Conductor:	Plain Annealed Copper, Class 2 Stranded Circular
Insulation:	Cross-linked Polyethylene (XLPE) Compound
Insulation Colour:	White with Black numbering or Others
Assembly:	Cores cabled together and bound with binder tape
Bedding:	Low Smoke Zero Halogen (LSZH) Compound
Bedding Colour:	Black
Armour:	Galvanised Steel Wire Armoured (SWA)
Outer Sheath:	Low Smoke Zero Halogen (LSZH) Compound with Anti-Termite Characteristic and UV Resistant
Outer Sheath Colour:	Black

ELECTRICAL CHARACTERISTICS

Operating Voltage:	600/1000V
Operating Temperature:	-15°C to 90°C
Final Short Circuit Temperature:	250°C
Test Voltage:	3.5kV for 5 minutes

REFERENCE STANDARDS

Design Specification:	BS6724
Conductor:	IEC60228, BS EN60228
Flame Retardancy:	IEC60332-3-22, BS EN IEC60332-3-22
Low Smoke Zero Halogen:	IEC61034-2, BS EN61034-2 IEC60754-1, IEC60754-2 BS EN60754-1, BS EN60754-2

INSTALLATION REFERENCE

Min. Bending Radius (mm):	8 x cable overall diameter
Max. Pulling Tension (N/mm^2):	70

	No. of Cores	Nominal Conductor Area (mm^2)	No. and Diameter of Wires (no./mm)	Radial Thickness of Insulation (mm)	Diameter Under Armour (mm)	Armour Wire Diameter (mm)	Cable Overall Diameter (mm)	Approximate Weight (kg/km)
MULTI-CORES	5	1.5	7 / 0.53	0.6	9.4	0.9	14.2	423
	7		7 / 0.53	0.6	10.2	0.9	15.0	470
	10		7 / 0.53	0.6	13.0	1.25	18.7	731
	12		7 / 0.53	0.6	13.4	1.25	19.1	784
	19		7 / 0.53	0.6	15.8	1.25	21.7	1017
	20		7 / 0.53	0.6	17.1	1.6	23.9	1259
	24		7 / 0.53	0.6	19.0	1.6	25.8	1430
	37		7 / 0.53	0.6	21.8	1.6	28.7	1805

Note : Other conductor sizes & core configurations are available upon request.
For current rating and voltage drop, please refer to Table B1.8 and B2.8 in Appendix B.

Table 32

FRT-XSH

CU / XLPE / LSZH / SWA / LSZH (MULTI-CORES)

XLPE Insulated, LSZH Bedded, Galvanised Steel Wire Armoured, LSZH Sheathed Cable, 600/1000V, BS6724

MULTI-CORES

No. of Cores	Nominal Conductor Area (mm^2)	No. and Diameter of Wires (no./mm)	Radial Thickness of Insulation (mm)	Diameter Under Armour (mm)	Armour Wire Diameter (mm)	Cable Overall Diameter (mm)	Approximate Weight (kg/km)
5	2.5	7 / 0.67	0.7	11.0	0.9	15.8	534
7		7 / 0.67	0.7	12.0	0.9	16.8	602
10		7 / 0.67	0.7	15.4	1.25	21.3	938
12		7 / 0.67	0.7	15.9	1.25	21.8	1023
19		7 / 0.67	0.7	19.2	1.6	26.0	1537
20		7 / 0.67	0.7	20.3	1.6	27.4	1652
24		7 / 0.67	0.7	22.6	1.6	29.7	1873
37		7 / 0.67	0.7	26.1	1.6	33.2	2430
5	4	7 / 0.85	0.7	12.6	0.9	17.6	674
7		7 / 0.85	0.7	13.8	1.25	19.5	885
10		7 / 0.85	0.7	18.2	1.6	24.8	1373
12		7 / 0.85	0.7	18.8	1.6	25.4	1483
19		7 / 0.85	0.7	22.2	1.6	29.0	1868
20		7 / 0.85	0.7	23.5	1.6	30.7	2073
24		7 / 0.85	0.7	26.3	1.6	33.5	2347
37		7 / 0.85	0.7	30.7	2.0	38.9	3381

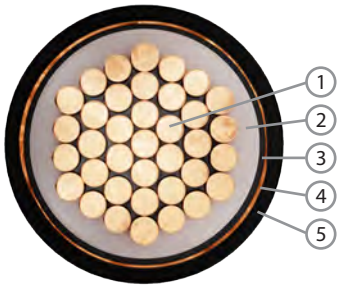
Note : Other conductor sizes & core configurations are available upon request.
For current rating and voltage drop, please refer to Table B1.8 and B2.8 in Appendix B.

Table 33

FRT-XCH

CU / XLPE / LSZH / CT / LSZH (SINGLE CORE)

XLPE Insulated, LSZH Bedded, Copper Tape Screened, LSZH Sheathed Cable, 600/1000V, IEC60502-1



Component
1. Plain Annealed Copper Wire
2. Cross-linked Polyethylene Compound
3. Low Smoke Zero Halogen (LSZH) Compound
4. Aluminium Wire Armoured
5. Low Smoke Zero Halogen (LSZH) Compound

CONSTRUCTION

Conductor:	Plain Annealed Copper, Class 2 Stranded Circular or Compacted
Insulation:	Cross-linked Polyethylene (XLPE) Compound
Insulation Colour:	Natural
Bedding:	Low Smoke Zero Halogen (LSZH) Compound
Bedding Colour:	Black
Screen:	Copper Tape
Outer Sheath:	Low Smoke Zero Halogen (LSZH) Compound with Anti-Termite Characteristic and UV Resistant
Outer Sheath Colour:	Black

ELECTRICAL CHARACTERISTICS

Operating Voltage:	600/1000V
Operating Temperature:	-15°C to 90°C
Final Short Circuit Temperature:	250°C
Test Voltage:	3.5kV for 5 minutes

REFERENCE STANDARDS

Design Specification:	IEC60502-1
Conductor:	IEC60228, BS EN60228
Flame Retardancy:	IEC60332-3-22, BS EN IEC60332-3-22
Low Smoke Zero Halogen:	IEC61034-2, BS EN61034-2 IEC60754-1, IEC60754-2 BS EN60754-1, BS EN60754-2

INSTALLATION REFERENCE

Min. Bending Radius (mm):	8 x cable overall diameter
Max. Pulling Tension (N/mm^2):	50

	Nominal Conductor Area (mm^2)	No. and Diameter of Wires (no./mm)	Radial Thickness of Insulation (mm)	Diameter Under Armour (mm)	Cable Overall Diameter (mm)	Approximate Weight (kg/km)
SINGLE CORE	1 x 70	19 / 2.14	1.1	14.1	17.9	951
	1 x 95	19 / 2.52	1.1	15.7	19.5	1227
	1 x 120	37 / 2.03	1.2	17.4	21.4	1507
	1 x 150	37 / 2.25	1.4	19.2	23.2	1807
	1 x 185	37 / 2.52	1.6	21.4	25.6	2222
	1 x 240	61 / 2.25	1.7	24.2	29.0	2943
	1 x 300	61 / 2.52	1.8	26.6	31.6	3597
	1 x 400	61 / 2.85	2.0	30.4	35.6	4541
	1 x 500	61 / 3.20	2.2	34.8	40.4	5657
	1 x 630	127 / 2.52	2.4	40.0	445.8	7206
	1 x 800	127 / 2.85	2.6	45.1	51.3	9108
	1 x 1000	127 / 3.20	2.8	50.0	56.4	11269

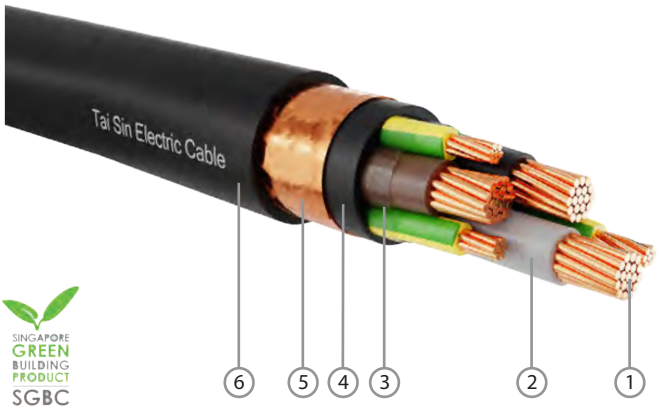
For current rating and voltage drop, please refer to Table B1.7 and B2.7 in Appendix B.

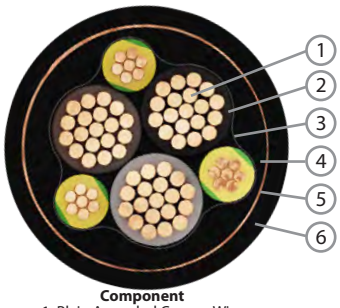
Table 34

FRT-XCH

CU / XLPE / LSZH / CT / LSZH (3 CORES + 3 EARTH)

XLPE Insulated, LSZH Bedded, Copper Tape Screened, LSZH Sheathed Cable, 600/1000V, IEC60502-1





Component

1. Plain Annealed Copper Wire
2. Cross-linked Polyethylene Compound
3. Binder Tape
4. Low Smoke Zero Halogen (LSZH) Compound
5. Copper Tape
6. Low Smoke Zero Halogen (LSZH) Compound

CONSTRUCTION

Conductor:	Plain Annealed Copper, Class 2 Stranded Circular or Compacted
Insulation:	Cross-linked Polyethylene (XLPE) Compound
Insulation Colour:	Brown, Black, Grey, Green/Yellow (x3)
Assembly:	Cores cabled together with filler and bound with binder tape
Bedding:	Low Smoke Zero Halogen (LSZH) Compound
Bedding Colour:	Black
Screen:	Copper Tape
Outer Sheath:	Low Smoke Zero Halogen (LSZH) Compound with Anti-Termite Characteristic and UV Resistant
Outer Sheath Colour:	Black

ELECTRICAL CHARACTERISTICS

Operating Voltage:	600/1000V
Operating Temperature:	-15°C to 90°C
Final Short Circuit Temperature:	250°C
Test Voltage:	3.5kV for 5 minutes

REFERENCE STANDARDS

Design Specification:	IEC60502-1
Conductor:	IEC60228, BS EN60228
Flame Retardancy:	IEC60332-3-22, BS EN IEC60332-3-22
Low Smoke Zero Halogen:	IEC61034-2, BS EN61034-2 IEC60754-1, IEC60754-2 BS EN60754-1, BS EN60754-2

INSTALLATION REFERENCE

Min. Bending Radius (mm):	8 x cable overall diameter
Max. Pulling Tension (N/mm^2):	50

	Nominal Conductor Area (mm^2)	Combined Earth Size (mm^2)	No. and Diameter of Wires (no./mm)	Radial Thickness of Insulation (mm)	Diameter Under Screen (mm)	Cable Overall Diameter (mm)	Approximate Weight (kg/km)
3 CORES + 3 EARTH	3 x 1.5	4.5 (3 x 1.5)	7 / 0.53	0.7	11.2	15.4	322
	3 x 2.5	4.5 (3 x 1.5)	7 / 0.67	0.7	11.8	16.0	371
	3 x 4	4.5 (3 x 1.5)	7 / 0.85	0.7	12.7	16.9	434
	3 x 6	7.5 (3 x 2.5)	7 / 1.04	0.7	14.0	18.2	545
	3 x 10	12 (3 x 4)	7 / 1.35	0.7	16.1	20.3	744
	3 x 16	18 (3 x 6)	7 / 1.70	0.7	18.1	22.3	1005
	3 x 25	30 (3 x 10)	7 / 2.14	0.9	21.7	25.9	1462
	3 x 35	30 (3 x 10)	7 / 2.52	0.9	23.3	27.6	1776
	3 x 50	30 (3 x 10)	19 / 1.78	1.0	25.6	29.9	2186
	3 x 70	48 (3 x 16)	19 / 2.14	1.1	30.0	34.7	3100
	3 x 95	48 (3 x 16)	19 / 2.52	1.1	32.4	37.3	3912
	3 x 120	75 (3 x 25)	37 / 2.03	1.2	37.5	42.8	5063
	3 x 150	75 (3 x 25)	37 / 2.25	1.4	40.7	46.2	5994
	3 x 185	105 (3 x 35)	37 / 2.52	1.6	45.6	51.5	7531
	3 x 240	150 (3 x 50)	61 / 2.25	1.7	52.3	58.6	9819
	3 x 300	150 (3 x 50)	61 / 2.52	1.8	55.9	62.8	11937

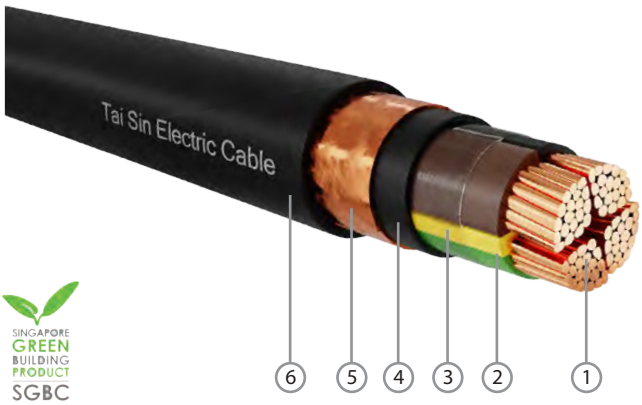
For current rating and voltage drop, please refer to Table B1.6 and B2.6 in Appendix B.

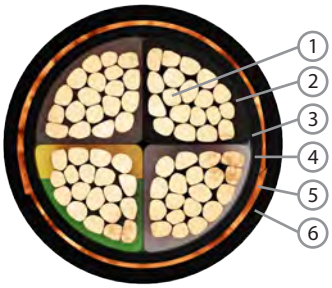
Table 35

FRT-XCH

CU / XLPE / LSZH / CT / LSZH (4 CORES)

XLPE Insulated, LSZH Bedded, Copper Tape Screened, LSZH Sheathed Cable, 600/1000V, IEC60502-1





Component
1. Plain Annealed Copper Wire
2. Cross-linked Polyethylene Compound
3. Binder Tape
4. Low Smoke Zero Halogen (LSZH) Compound
5. Copper Tape
6. Low Smoke Zero Halogen (LSZH) Compound

SINGAPORE GREEN BUILDING PRODUCT SGBC LEADER

CONSTRUCTION

Conductor:	Plain Annealed Copper, Class 2 Stranded Circular, Compacted or Sectored
Insulation:	Cross-linked Polyethylene (XLPE) Compound
Insulation Colour:	Brown, Black, Grey, Green/Yellow
Assembly:	Cores cabled together with filler and bound with binder tape
Bedding:	Low Smoke Zero Halogen (LSZH) Compound
Bedding Colour:	Black
Screen:	Copper Tape
Outer Sheath:	Low Smoke Zero Halogen (LSZH) Compound with Anti-Termite Characteristic and UV Resistant
Outer Sheath Colour:	Black

ELECTRICAL CHARACTERISTICS

Operating Voltage, Uo/U:	600/1000V
Operating Temperature:	-15°C to 90°C
Final Short Circuit Temperature:	250°C
Test Voltage:	3.5kV for 5 minutes

REFERENCE STANDARDS

Design Specification:	IEC60502-1
Conductor:	IEC60228, BS EN60228
Flame Retardancy:	IEC60332-3-22, BS EN IEC60332-3-22
Low Smoke Zero Halogen:	IEC61034-2, BS EN61034-2 IEC60754-1, IEC60754-2 BS EN60754-1, BS EN60754-2

INSTALLATION REFERENCE

Min. Bending Radius (mm):	8 x cable overall diameter
Max. Pulling Tension (N/mm^2):	50

	Nominal Conductor Area (mm^2)	No. and Diameter of Wires (no./mm)	Radial Thickness of Insulation (mm)	Diameter Under Screen (mm)	Cable Overall Diameter (mm)	Approximate Weight (kg/km)
4 CORES	4 x 1.5	7 / 0.53	0.7	9.3	13.5	274
	4 x 2.5	7 / 0.67	0.7	10.2	14.4	332
	4 x 4	7 / 0.85	0.7	11.7	15.9	430
	4 x 6	7 / 1.04	0.7	12.9	17.1	536
	4 x 10	7 / 1.35	0.7	14.8	19.0	737
	4 x 16	7 / 1.70	0.7	17.0	21.2	1023
	4 x 25	7 / 2.14	0.9	20.8	25.0	1503
	4 x 35	7 / 2.52	0.9	23.5	27.8	1964
	4 x 50 (S)	19 / 1.78	1.0	25.3	29.8	2374
	4 x 70 (S)	19 / 2.14	1.1	29.7	34.4	3318
	4 x 95 (S)	19 / 2.52	1.1	33.4	38.5	4430
	4 x 120 (S)	37 / 2.03	1.2	37.9	42.9	5561
	4 x 150 (S)	37 / 2.25	1.4	42.9	48.8	6826
	4 x 185 (S)	37 / 2.52	1.6	47.5	53.6	8437
	4 x 240 (S)	60 / 2.25	1.7	54.8	61.3	10951
	4 x 300 (S)	60 / 2.52	1.8	60.7	68.0	13788

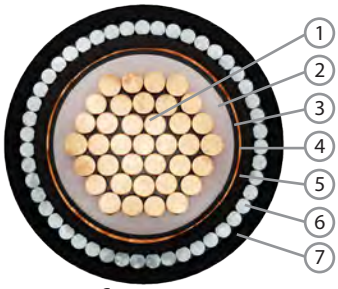
Note : (S) - Sectoral Stranded Conductors.
Minimum number of wires in the conductor as per IEC60228 / BS EN60228.
For current rating and voltage drop, please refer to Table B1.6 and B2.6 in Appendix B.

Table 36

FRT-XCAH

CU / XLPE / LSZH / CT / LSZH / AWA / LSZH (SINGLE CORE)

XLPE Insulated, LSZH Bedded, Copper Tape Screened, LSZH Separation Sheath, Aluminium Wire Armoured, LSZH Sheathed Cable, 600/1000V, IEC60502-1



Component
1. Plain Annealed Copper Wire
2. Cross-linked Polyethylene Compound
3. Low Smoke Zero Halogen (LSZH) Compound
4. Copper Tape
5. Low Smoke Zero Halogen (LSZH) Compound
6. Aluminium Wire Armoured
7. Low Smoke Zero Halogen (LSZH) Compound

CONSTRUCTION

Conductor:	Plain Annealed Copper, Class 2 Stranded Circular or Compacted
Insulation:	Cross-linked Polyethylene (XLPE) Compound
Insulation Colour:	Natural
Bedding:	Low Smoke Zero Halogen (LSZH) Compound
Bedding Colour:	Black
Screen:	Copper Tape
Separation Sheath:	Low Smoke Zero Halogen (LSZH) Compound
Separation Sheath Colour:	Black
Armour:	Aluminium Wire Armoured (AWA)
Outer Sheath:	Low Smoke Zero Halogen (LSZH) Compound with Anti-Termite Characteristic and UV Resistant
Outer Sheath Colour:	Black

ELECTRICAL CHARACTERISTICS

Operating Voltage:	600/1000V
Operating Temperature:	-15°C to 90°C
Final Short Circuit Temperature:	250°C
Test Voltage:	3.5kV for 5 minutes

REFERENCE STANDARDS

Design Specification:	IEC60502-1
Conductor:	IEC60228, BS EN60228
Flame Retardancy:	IEC60332-3-22, BS EN IEC60332-3-22
Low Smoke Zero Halogen:	IEC61034-2, BS EN61034-2 IEC60754-1, IEC60754-2 BS EN60754-1, BS EN60754-2

INSTALLATION REFERENCE

Min. Bending Radius (mm):	8 x cable overall diameter
Max. Pulling Tension (N/mm^2):	50

	Nominal Conductor Area (mm^2)	No. and Diameter of Wires (no./mm)	Radial Thickness of Insulation (mm)	Diameter Under Screen (mm)	Diameter Under Armour (mm)	Armour Wire Diameter (mm)	Cable Overall Diameter (mm)	Approximate Weight (kg/km)
SINGLE CORE	1 x 70	19 / 2.14	1.1	14.1	17.3	1.6	24.1	1554
	1 x 95	19 / 2.52	1.1	15.7	18.9	1.6	25.7	1663
	1 x 120	37 / 2.03	1.2	17.4	20.6	1.6	27.7	1985
	1 x 150	37 / 2.25	1.4	19.2	22.4	1.6	29.5	2326
	1 x 185	37 / 2.52	1.6	21.4	24.6	1.6	31.9	2790
	1 x 240	61 / 2.25	1.7	24.2	27.8	2.0	36.3	3706
	1 x 300	61 / 2.52	1.8	26.6	30.2	2.0	38.9	4432
	1 x 400	61 / 2.85	2.0	30.4	34.0	2.0	42.9	5462
	1 x 500	61 / 3.20	2.2	34.8	38.6	2.0	47.7	6701
	1 x 630	127 / 2.52	2.4	40.0	44.0	2.5	54.5	8640
	1 x 800	127 / 2.85	2.6	45.1	49.3	2.5	60.0	10692
	1 x 1000	127 / 3.20	2.8	50.0	54.4	2.5	65.5	13104

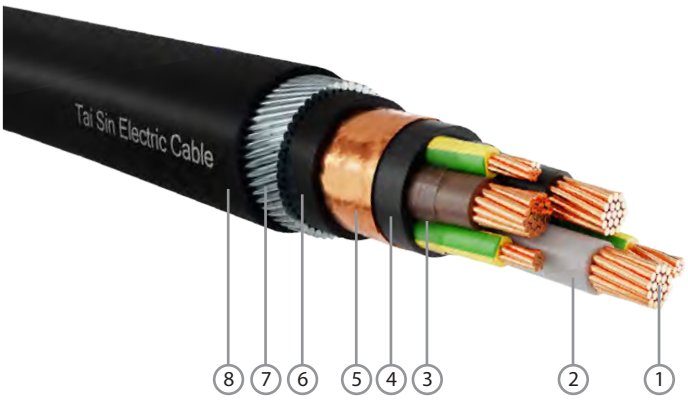
For current rating and voltage drop, please refer to Table B1.7 and B2.7 in Appendix B.

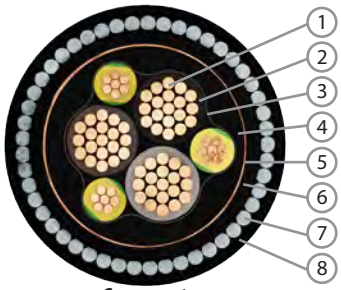
Table 37

FRT-XCSH

CU / XLPE / LSZH / CT / LSZH / SWA / LSZH (3 CORES + 3 EARTH)

XLPE Insulated, LSZH Bedded, Copper Tape Screened, LSZH Separation Sheath, Galvanised Steel Wire Armoured, LSZH Sheathed Cable, 600/1000V, IEC60502-1





Component
1. Plain Annealed Copper Wire
2. Cross-linked Polyethylene Compound
3. Binder Tape
4. Low Smoke Zero Halogen (LSZH) Compound
5. Copper Tape
6. Low Smoke Zero Halogen (LSZH) Compound
7. Galvanised Steel Wire Armoured
8. Low Smoke Zero Halogen (LSZH) Compound

CONSTRUCTION

Conductor:	Plain Annealed Copper, Class 2 Stranded Circular, Compacted or Sectored
Insulation:	Cross-linked Polyethylene (XLPE) Compound
Insulation Colour:	Brown, Black, Grey, Green/Yellow (x3)
Assembly:	Cores cabled together with filler and bound with binder tape
Bedding:	Low Smoke Zero Halogen (LSZH) Compound
Bedding Colour:	Black
Screen:	Copper Tape
Separation Sheath:	Low Smoke Zero Halogen (LSZH) Compound
Separation Sheath Colour:	Black
Armour:	Galvanised Steel Wire Armoured (SWA)
Outer Sheath:	Low Smoke Zero Halogen (LSZH) Compound with Anti-Termite Characteristic and UV Resistant
Outer Sheath Colour:	Black

ELECTRICAL CHARACTERISTICS

Operating Voltage:	600/1000V
Operating Temperature:	-15°C to 90°C
Final Short Circuit Temperature:	250°C
Test Voltage:	3.5kV for 5 minutes

REFERENCE STANDARDS

Design Specification:	IEC60502-1
Conductor:	IEC60228, BS EN60228
Flame Retardancy:	IEC60332-3-22, BS EN IEC60332-3-22
Low Smoke Zero Halogen:	IEC61034-2, BS EN61034-2 IEC60754-1, IEC60754-2 BS EN60754-1, BS EN60754-2

INSTALLATION REFERENCE

Min. Bending Radius (mm):	8 x cable overall diameter
Max. Pulling Tension (N/mm^2):	70

	Nominal Conductor Area (mm^2)	Combined Earth Size (mm^2)	No. and Diameter of Wires (no./mm)	Radial Thickness of Insulation (mm)	Diameter Under Screen (mm)	Diameter Under Armour (mm)	Armour Wire Diameter (mm)	Cable Overall Diameter (mm)	Approximate Weight (kg/km)
3 CORES + 3 EARTH	3 x 1.5	4.5 (3 x 1.5)	7 / 0.53	0.7	11.2	14.2	1.25	20.5	856
	3 x 2.5	4.5 (3 x 1.5)	7 / 0.67	0.7	11.8	14.8	1.25	21.1	920
	3 x 4	4.5 (3 x 1.5)	7 / 0.85	0.7	12.7	15.7	1.25	22.0	1011
	3 x 6	7.5 (3 x 2.5)	7 / 1.04	0.7	14.0	17.0	1.25	23.3	1162
	3 x 10	12 (3 x 4)	7 / 1.35	0.7	16.1	19.1	1.60	26.1	1595
	3 x 16	18 (3 x 6)	7 / 1.70	0.7	18.1	21.1	1.60	28.2	1946
	3 x 25	30 (3 x 10)	7 / 2.14	0.9	21.7	24.7	1.60	32.0	2568
	3 x 35	30 (3 x 10)	7 / 2.52	0.9	23.3	26.4	1.60	33.9	2964
	3 x 50	30 (3 x 10)	19 / 1.78	1.0	25.6	28.7	2.00	37.2	3772
	3 x 70	48 (3 x 16)	19 / 2.14	1.1	30.0	33.1	2.00	41.8	4910
	3 x 95	48 (3 x 16)	19 / 2.52	1.1	32.4	35.5	2.00	44.6	5848
	3 x 120	75 (3 x 25)	37 / 2.03	1.2	37.5	41.0	2.50	51.5	7817
	3 x 150	75 (3 x 25)	37 / 2.25	1.4	40.7	44.2	2.50	54.9	8959
	3 x 185	105 (3 x 35)	37 / 2.52	1.6	45.6	49.3	2.50	60.4	10886
	3 x 240	150 (3 x 50)	61 / 2.25	1.7	52.3	56.4	2.50	67.9	13714
	3 x 300	150 (3 x 50)	61 / 2.52	1.8	55.9	60.4	2.50	72.1	16108

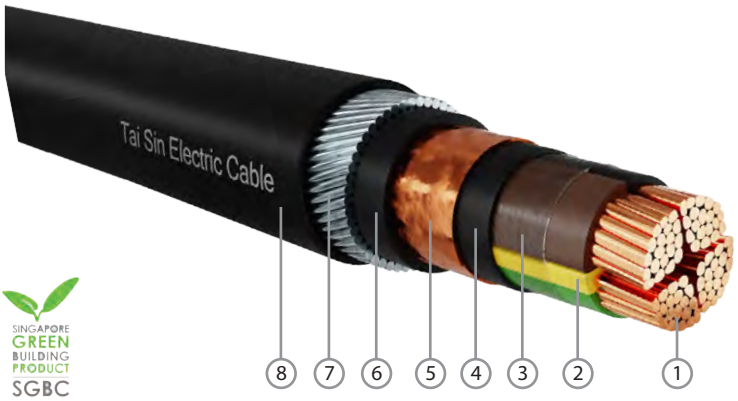
Note: (S) - Sectoral Stranded Conductors.
For current rating and voltage drop, please refer to Table B1.8 and B2.8 in Appendix B.

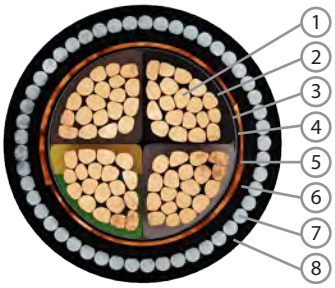
Table 38

FRT-XCSH

CU / XLPE / LSZH / CT / LSZH / SWA / LSZH (4 CORES)

XLPE Insulated, LSZH Bedded, Copper Tape Screened, LSZH Separation Sheath, Galvanised Steel Wire Armoured, LSZH Sheathed Cable, 600/1000V, IEC60502-1





Component
1. Plain Annealed Copper Wire
2. Cross-linked Polyethylene Compound
3. Binder Tape
4. Low Smoke Zero Halogen (LSZH) Compound
5. Copper Tape
6. Low Smoke Zero Halogen (LSZH) Compound
7. Galvanised Steel Wire Armoured
8. Low Smoke Zero Halogen (LSZH) Compound

SINGAPORE GREEN BUILDING PRODUCT SGBC LEADER

CONSTRUCTION

Conductor:	Plain Annealed Copper, Class 2 Stranded Circular, Compacted or Sectored
Insulation:	Cross-linked Polyethylene (XLPE) Compound
Insulation Colour:	Brown, Black, Grey, Green/Yellow
Assembly:	Cores cabled together with filler and bound with binder tape
Bedding:	Low Smoke Zero Halogen (LSZH) Compound
Bedding Colour:	Black
Screen:	Copper Tape
Separation Sheath:	Low Smoke Zero Halogen (LSZH) Compound
Separation Sheath Colour:	Black
Armour:	Galvanised Steel Wire Armoured (SWA)
Outer Sheath:	Low Smoke Zero Halogen (LSZH) Compound with Anti-Termite Characteristic and UV Resistant
Outer Sheath Colour:	Black

ELECTRICAL CHARACTERISTICS

Operating Voltage:	600/1000V
Operating Temperature:	-15°C to 90°C
Final Short Circuit Temperature:	250°C
Test Voltage:	3.5kV for 5 minutes

REFERENCE STANDARDS

Design Specification:	IEC60502-1
Conductor:	IEC60228, BS EN60228
Flame Retardancy:	IEC60332-3-22, BS EN IEC60332-3-22
Low Smoke Zero Halogen:	IEC61034-2, BS EN61034-2 IEC60754-1, IEC60754-2 BS EN60754-1, BS EN60754-2

INSTALLATION REFERENCE

Min. Bending Radius (mm):	8 x cable overall diameter
Max. Pulling Tension (N/mm^2):	70

4 CORES

Nominal Conductor Area (mm^2)	No. and Diameter of Wires (no./mm)	Radial Thickness of Insulation (mm)	Diameter Under Screen (mm)	Diameter Under Armour (mm)	Armour Wire Diameter (mm)	Cable Overall Diameter (mm)	Approximate Weight (kg/km)
4 x 1.5	7 / 0.53	0.7	9.3	12.3	1.25	18.6	742
4 x 2.5	7 / 0.67	0.7	10.2	13.2	1.25	19.5	828
4 x 4	7 / 0.85	0.7	11.7	14.7	1.25	21.0	978
4 x 6	7 / 1.04	0.7	12.9	15.9	1.25	22.2	1125
4 x 10	7 / 1.35	0.7	14.8	17.8	1.6	24.8	1544
4 x 16	7 / 1.70	0.7	17.0	20.0	1.6	27.1	1921
4 x 25	7 / 2.14	0.9	20.8	23.8	1.6	31.1	2566
4 x 35	7 / 2.52	0.9	23.5	26.6	1.6	34.1	3171
4 x 50 (S)	19 / 1.78	1.0	25.3	28.4	2.0	36.9	3920
4 x 70 (S)	19 / 2.14	1.1	29.7	32.8	2.0	41.9	5133
4 x 95 (S)	19 / 2.52	1.1	33.4	37.1	2.5	47.4	7044
4 x 120 (S)	37 / 2.03	1.2	37.4	40.9	2.5	51.6	8317
4 x 150 (S)	37 / 2.25	1.4	42.9	46.6	2.5	57.5	9950
4 x 185 (S)	37 / 2.52	1.6	47.5	51.4	2.5	62.7	11935
4 x 240 (S)	60 / 2.25	1.7	54.8	59.5	2.5	71.2	14841
4 x 300 (S)	60 / 2.52	1.8	60.7	65.6	3.15	79.2	19367

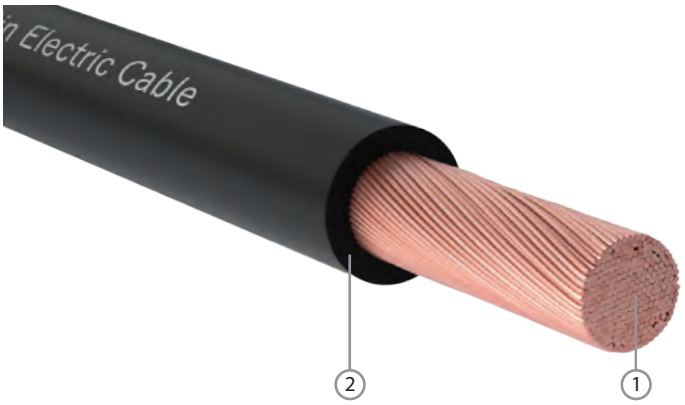
Note : (S) - Sectoral Stranded Conductors.
Minimum number of wires in the conductor as per IEC60228 / BS EN60228.
For current rating and voltage drop, please refer to Table B1.8 and B2.8 in Appendix B.

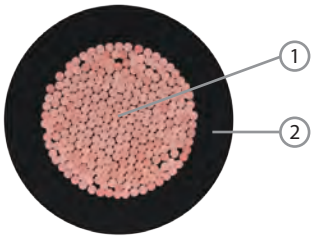
Table 39

FRT-Z-F

CU / LSZH (SINGLE CORE)

Cross-Linked LSZH Insulated Non-Sheathed Cable, 450/750V or 600/1000V, BS EN50525-3-41, H07Z-K





Component
1. Plain Annealed Copper Wire
2. Low Smoke Zero Halogen (LSZH) Compound

CONSTRUCTION

Conductor:	Plain Annealed Flexible Copper, Class 5 Stranded Circular
Insulation:	Cross-linked Low Smoke Zero Halogen (LSZH) Compound with Anti-Termite Characteristic and UV Resistant
Insulation Colour:	Black / Other colour upon request

REFERENCE STANDARDS

Design Specification:	BS EN50525-3-41
Conductor:	IEC60228, BS EN60228
Flame Retardancy:	IEC60332-3-24, BS EN IEC60332-3-24
Low Smoke Zero Halogen:	IEC61034-2, BS EN61034-2 IEC60754-1, IEC60754-2 BS EN60754-1, BS EN60754-2

ELECTRICAL CHARACTERISTICS

Operating Voltage:	450/750V or 600/1000V
Operating Temperature:	-15°C to 90°C
Final Short Circuit Temperature:	250°C
Test Voltage:	2.5kV for 5 minutes (450/750V) 3.5kV for 5 minutes (600/1000V)

INSTALLATION REFERENCE

Min. Bending Radius (mm):	4 x cable overall diameter
Max. Pulling Tension (N/mm^2):	15

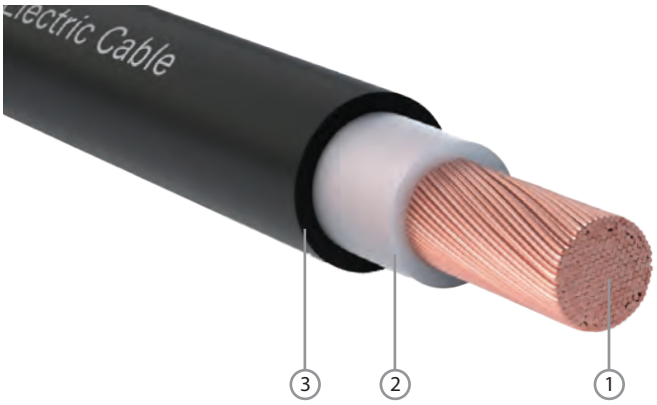
	Nominal Conductor Area (mm^2)	Approx Conductor Diameter (mm)	Insulation Thickness (mm)	Approx Cable Overall Diameter (mm)	Approx Cable Weight (kg/km)	Current Rating 1 or 3 Phase a.c [Air 30°C] (A)	Voltage Drop (V/A/km)	Minimum Insulation Resistance at Ambient (MΩ.km)	Maximum Conductor Resistance at 20°C (Ω/km)
SINGLE CORE	1 x 1.5	1.6	0.7	3.0	20	22	29.40	2000	13.3
	1 x 2.5	2.0	0.8	3.6	31	30	17.60	2000	7.98
	1 x 4	2.5	0.8	4.1	46	40	10.90	2000	4.95
	1 x 6	3.1	0.8	4.7	64	51	7.29	2000	3.30
	1 x 10	4.1	1.0	6.1	109	70	4.22	2000	1.91
	1 x 16	6.3	1.0	8.3	169	94	2.68	2000	1.21
	1 x 25	7.8	1.2	10.2	259	125	1.74	2000	0.780
	1 x 35	9.2	1.2	11.6	352	155	1.24	2000	0.554
	1 x 50	11.0	1.4	13.8	503	196	0.88	2000	0.386
	1 x 70	13.1	1.4	15.9	689	248	0.63	2000	0.272
	1 x 95	15.1	1.6	18.3	909	298	0.49	1000	0.206
	1 x 120	17.0	1.6	20.2	1143	354	0.40	1000	0.161
	1 x 150	19.0	1.8	22.6	1462	409	0.34	1000	0.129
	1 x 185	21.0	2.0	25.0	1737	470	0.30	1000	0.106
	1 x 240	24.0	2.2	28.4	2284	565	0.25	1000	0.0801

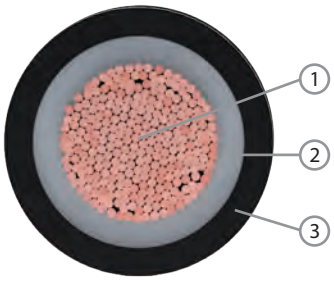
Table 40

FRT-ZH-F

CU / EPR / LSZH (SINGLE CORE)

EPR Insulated, LSZH Sheathed Cable, 600/1000V, IEC60502-1





Component
1. Plain Annealed Copper Wire
2. Ethylene Propylene Rubber (EPR)
3. Low Smoke Zero Halogen (LSZH) Compound

CONSTRUCTION

Conductor:	Plain Annealed Flexible Copper, Class 5 Stranded Circular
Insulation:	Ethylene Propylene Rubber (EPR)
Insulation Colour:	Natural
Outer Sheath:	Low Smoke Zero Halogen (LSZH) Compound with Anti-Termite Characteristic and UV Resistant
Outer Sheath Colour:	Black / Other colour upon request

ELECTRICAL CHARACTERISTICS

Operating Voltage:	600/1000V
Operating Temperature:	-15°C to 90° C
Final Short Circuit Temperature:	250°C
Test Voltage:	3.5kV for 5 minutes

REFERENCE STANDARDS

Design Specification:	IEC60502-1
Conductor:	IEC60228, BS EN60228
Flame Retardancy:	IEC60332-3-24, BS EN IEC60332-3-24
Low Smoke Zero Halogen:	IEC61034-2, BS EN61034-2 IEC60754-1, IEC60754-2 BS EN60754-1, BS EN60754-2

INSTALLATION REFERENCE

Min. Bending Radius (mm):	6 x cable overall diameter
Max. Pulling Tension (N/mm^2):	15

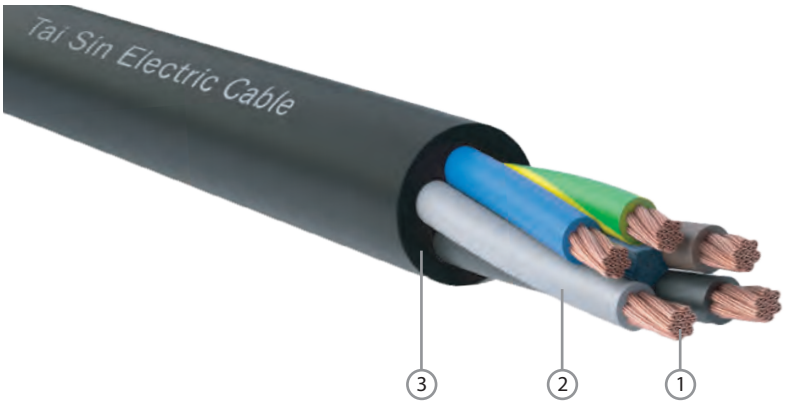
	Nominal Conductor Area (mm^2)	Approx Conductor Diameter (mm)	Insulation Thickness (mm)	Overall Sheath Thickness (mm)	Approx Cable Overall Diameter (mm)	Approx Cable Weight (kg/km)	Current Rating 1 or 3 Phase a.c [Air 30°C] (A)	Voltage Drop (V/A/km)	Minimum Insulation Resistance at Ambient (MΩ.km)	Maximum Conductor Resistance at 20°C (Ω/km)
SINGLE CORE	1 x 10	4.1	0.7	1.4	8.3	141	70	4.22	2000	1.91
	1 x 16	6.3	0.7	1.4	10.5	209	94	2.68	2000	1.21
	1 x 25	7.8	0.9	1.4	12.4	304	125	1.74	2000	0.780
	1 x 35	9.2	0.9	1.4	13.8	401	155	1.24	2000	0.554
	1 x 50	11.0	1.0	1.4	15.8	551	196	0.88	2000	0.386
	1 x 70	13.1	1.1	1.4	18.1	748	248	0.63	2000	0.272
	1 x 95	15.1	1.1	1.5	20.3	968	298	0.49	1000	0.206
	1 x 120	17.0	1.2	1.5	22.4	1213	354	0.40	1000	0.161
	1 x 150	19.0	1.4	1.6	25.0	1509	409	0.34	1000	0.129
	1 x 185	210	1.6	1.6	27.4	1820	470	0.30	1000	0.106
	1 x 240	24.0	1.7	1.7	30.8	2371	565	0.25	1000	0.0801
	1 x 300	27.0	1.8	1.8	34.2	3297	650	0.23	1000	0.0641
	1 x 400	31.0	2.0	1.9	38.8	4167	780	0.20	1000	0.0486
	1 x 500	35.0	2.2	2.0	43.4	5282	903	0.19	1000	0.0384
	1 x 630	39.0	2.4	2.2	48.2	6454	1052	0.18	1000	0.0287

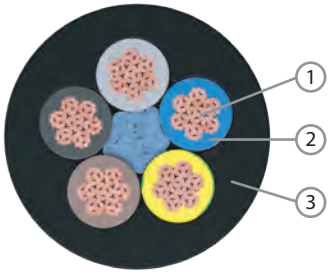
Table 41

FRT-ZH-F

CU / EPR / LSZH (MULTICORE)

EPR Insulated, LSZH Sheathed Cable, 600/1000V, IEC60502-1





Component
1. Plain Annealed Copper Wire
2. Ethylene Propylene Rubber (EPR)
3. Low Smoke Zero Halogen (LSZH) Compound

CONSTRUCTION

Conductor:	Plain Annealed Flexible Copper, Class 5 Stranded Circular
Insulation:	Ethylene Propylene Rubber (EPR)
Insulation Colour:	2 Cores: Brown, Blue 3 Cores: Brown, Blue, Green/Yellow 4 Cores: Brown, Black, Grey, Green/Yellow 5 Cores: Brown, Black, Grey, Blue, Green/Yellow
Outer Sheath:	Low Smoke Zero Halogen (LSZH) Compound with Anti-Termite Characteristic and UV Resistant
Outer Sheath Colour:	Black / Other colour upon request

ELECTRICAL CHARACTERISTICS

Operating Voltage:	600/1000V
Operating Temperature:	-15°C to 90° C
Final Short Circuit Temperature:	250°C
Test Voltage:	3.5kV for 5 minutes

REFERENCE STANDARDS

Design Specification:	IEC60502-1
Conductor:	IEC60228, BS EN60228
Flame Retardancy:	IEC60332-3-24, BS EN IEC60332-3-24
Low Smoke Zero Halogen:	IEC61034-2, BS EN61034-2 IEC60754-1, IEC60754-2 BS EN60754-1, BS EN60754-2

INSTALLATION REFERENCE

Min. Bending Radius (mm):	6 x cable overall diameter
Max. Pulling Tension (N/mm^2):	15

	Nominal Conductor Area (mm^2)	Approx Conductor Diameter (mm)	Insulation Thickness (mm)	Overall Sheath Thickness (mm)	Approx Cable Overall Diameter (mm)	Approx Cable Weight (kg/km)	Current Rating 1 or 3 Phase a.c [Air 30°C] (A)	Voltage Drop (V/A/km)	Minimum Insulation Resistance at Ambient (MΩ.km)	Maximum Conductor Resistance at 20°C (Ω/km)
2 CORES	2 x 1.5	1.6	0.7	1.8	9.6	122	25	29.40	2000	13.3
	2 x 2.5	2.0	0.7	1.8	10.4	153	33	17.60	2000	7.98
	2 x 4	2.5	0.7	1.8	11.4	198	44	10.90	2000	4.95
	2 x 6	3.1	0.7	1.8	12.6	256	56	7.29	2000	3.30
	2 x 10	4.1	0.7	1.8	14.6	374	79	4.22	2000	1.91
	2 x 16	6.3	0.7	1.8	19.0	589	106	2.68	2000	1.21
	2 x 25	7.8	0.9	1.8	22.8	867	141	1.73	2000	0.780
	2 x 35	9.2	0.9	1.8	25.6	1138	174	1.23	2000	0.554
	2 x 50	11.0	1.0	1.8	29.6	1565	219	0.87	2000	0.386
	2 x 70	13.1	1.1	1.8	34.2	2128	276	0.62	2000	0.272
	2 x 95	15.1	1.1	1.9	38.4	2735	330	0.48	1000	0.206
	2 x 120	17.0	1.2	2.0	42.8	3445	391	0.38	1000	0.161

Table 42

FRT-ZH-F

CU / EPR / LSZH (MULTICORE)

EPR Insulated, LSZH Sheathed Cable, 600/1000V, IEC60502-1

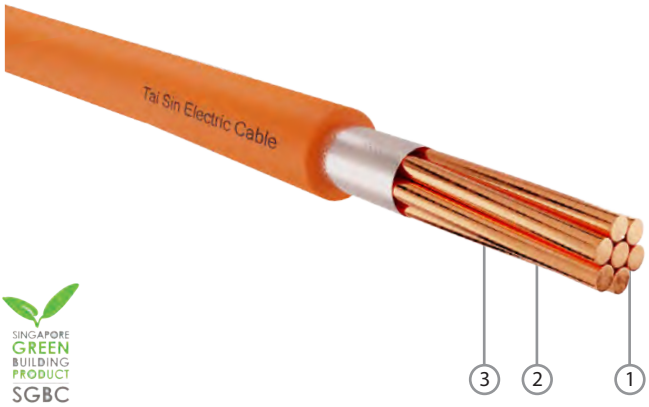
	Nominal Conductor Area (mm²)	Approx Conductor Diameter (mm)	Insulation Thickness (mm)	Overall Sheath Thickness (mm)	Approx Cable Overall Diameter (mm)	Approx Cable Weight (kg/km)	Current Rating 1 or 3 Phase a.c [Air 300C] (A)	Voltage Drop (V/A/km)	Minimum Insulation Resistance at Ambient (MΩ/km)	Maximum Conductor Resistance at 200°C (MΩ/km)
3 CORES	3 x 1.5	1.6	0.7	1.8	10.1	140	21	29.40	2000	13.3
	3 x 2.5	2.0	0.7	1.8	10.9	179	29	17.60	2000	7.98
	3 x 4	2.5	0.7	1.8	12.0	237	37	10.90	2000	4.95
	3 x 6	3.1	0.7	1.8	13.3	311	47	7.29	2000	3.30
	3 x 10	4.1	0.7	1.8	15.5	466	67	4.22	2000	1.91
	3 x 16	6.3	0.7	1.8	20.2	724	89	2.68	2000	1.21
	3 x 25	7.8	0.9	1.8	24.3	1075	119	1.73	2000	0.780
	3 x 35	9.2	0.9	1.8	27.9	1427	149	1.23	2000	0.554
	3 x 50	11.0	1.0	1.8	31.7	1975	187	0.87	2000	0.386
	3 x 70	13.1	1.1	1.9	36.8	2714	235	0.62	2000	0.272
	3 x 95	15.1	1.1	2.0	41.4	3503	282	0.48	1000	0.206
	3 x 120	17.0	1.2	2.1	46.1	4420	333	0.38	1000	0.161
	3 x 150	19.0	1.4	2.6	51.7	5527	383	0.32	1000	0.129
	3 x 185	21.0	1.6	2.8	57.1	6719	436	0.27	1000	0.106
	3 x 240	24.0	1.7	3.3	64.4	8745	519	0.23	1000	0.0801
	3 x 300	27.0	1.8	3.6	71.5	11925	593	0.20	1000	0.0641
	3 x 400	31.0	2.0	3.7	81.6	15208	702	0.17	1000	0.0486
4 CORES	4 x 1.5	1.6	0.7	1.8	10.9	164	21	29.40	2000	13.3
	4 x 2.5	2.0	0.7	1.8	11.8	212	29	17.60	2000	7.98
	4 x 4	2.5	0.7	1.8	13.0	285	37	10.90	2000	4.95
	4 x 6	3.1	0.7	1.8	14.5	378	47	7.29	2000	3.30
	4 x 10	4.1	0.7	1.8	16.9	573	67	4.22	2000	1.91
	4 x 16	6.3	0.7	1.8	22.2	889	89	2.68	2000	1.21
	4 x 25	7.8	0.9	1.8	26.8	1326	119	1.73	2000	0.780
	4 x 35	9.2	0.9	1.8	30.2	1768	149	1.23	2000	0.554
	4 x 50	11.0	1.0	1.8	35.1	2460	187	0.87	2000	0.386
	4 x 70	13.1	1.1	2.0	41.0	3406	235	0.62	2000	0.272
	4 x 95	15.1	1.1	2.1	46.1	4400	282	0.48	1000	0.206
	4 x 120	17.0	1.2	2.3	51.5	5580	333	0.38	1000	0.161
	4 x 150	19.0	1.4	2.8	57.6	6947	383	0.32	1000	0.129
	4 x 185	21.0	1.6	3.0	63.8	8472	436	0.27	1000	0.106
	4 x 240	24.0	1.7	3.3	71.9	11034	519	0.23	1000	0.0801
	4 x 300	27.0	1.8	3.6	80.1	15167	593	0.20	1000	0.0641
	4 x 400	31.0	2.0	3.9	91.3	19304	702	0.17	1000	0.0486
5 CORES	5 x 1.5	1.6	0.7	1.8	11.7	188	21	29.40	2000	13.3
	5 x 2.5	2.0	0.7	1.8	12.8	248	29	17.60	2000	7.98
	5 x 4	2.5	0.7	1.8	14.1	336	37	10.90	2000	4.95
	5 x 6	3.1	0.7	1.8	15.8	448	47	7.29	2000	3.30
	5 x 10	4.1	0.7	1.8	18.5	685	67	4.22	2000	1.91
	5 x 16	6.3	0.7	1.8	24.4	1062	89	2.68	2000	1.21
	5 x 25	7.8	0.9	1.8	29.5	1588	119	1.73	2000	0.780
	5 x 35	9.2	0.9	1.8	33.3	2123	149	1.23	2000	0.554
	5 x 50	11.0	1.0	1.9	38.9	2978	187	0.87	2000	0.386
	5 x 70	13.1	1.1	2.1	45.5	4126	235	0.62	2000	0.272
	5 x 95	15.1	1.1	2.2	51.1	5330	282	0.48	1000	0.206
	5 x 120	17.0	1.2	2.4	57.2	6766	333	0.38	1000	0.161

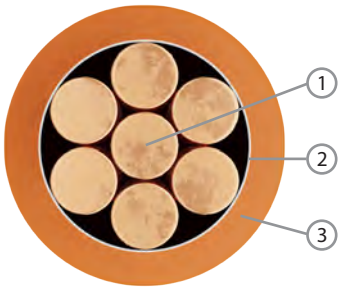
Table 43

FR-H 110

CU / MGT / LSZH (SINGLE CORE)

Mica Taped, Cross-linked Polyolefin LSZH Insulated, Non-Sheathed Cable, 450/750V or 600/1000V, SS299, BS8592, BS EN50525-3-41





Component
1. Plain Annealed Copper Wire
2. Mica Tape
3. Cross-linked Polyolefin Low Smoke Zero Halogen Compound

CONSTRUCTION

Conductor:	Plain Annealed Copper, Class 2 Stranded Circular or Compacted
Fire Barrier:	Mica Tape (MGT)
Insulation:	Cross-linked Polyolefin Low Smoke Zero Halogen (LSZH) Compound
Insulation Colour:	Orange or Others

ELECTRICAL CHARACTERISTICS

Operating Voltage:	450/750V or 600/1000V
Operating Temperature:	-15°C to 90°C
Final Short Circuit Temperature:	250°C
Test Voltage:	2.5kV for 5 minutes (450/750V) 3.5kV for 5 minutes (600/1000V)

REFERENCE STANDARDS

Design Specification:	SS299, BS8592, BS EN50525-3-41
Conductor:	IEC60228, BS EN60228
Fire Resistance:	BS6387 (C,W,Z), SS299 (C,W,Z), IEC60331
Flame Retardancy:	IEC60332-3-22, BS EN IEC60332-3-22
Low Smoke Zero Halogen:	IEC61034-2, BS EN61034-2 IEC60754-1, IEC60754-2 BS EN60754-1, BS EN60754-2

INSTALLATION REFERENCE

Min. Bending Radius (mm):	8 x cable overall diameter
Max. Pulling Tension (N/mm^2):	50

	Nominal Conductor Area (mm^2)	No. and Diameter of Wires (no./mm)	Radial Thickness of Insulation (mm)	Cable Overall Diameter (mm)	Approximate Weight (kg/km)
SINGLE CORE	1 x 1.5	7 / 0.53	0.7	4.0	29
	1 x 2.5	7 / 0.67	0.8	4.7	42
	1 x 4	7 / 0.85	0.8	5.2	58
	1 x 6	7 / 1.04	0.8	5.8	79
	1 x 10	7 / 1.35	1.0	6.9	127
	1 x 16	7 / 1.70	1.0	7.7	185
	1 x 25	7 / 2.14	1.2	9.3	286
	1 x 35	7 / 2.52	1.2	10.4	382
	1 x 50	19 / 1.78	1.4	12.1	515
	1 x 70	19 / 2.14	1.4	13.8	720
	1 x 95	19 / 2.52	1.6	15.8	988
	1 x 120	37 / 2.03	1.6	17.3	1229
	1 x 150	37 / 2.25	1.8	19.1	1508
	1 x 185	37 / 2.52	2.0	21.3	1886
	1 x 240	61 / 2.25	2.2	24.3	2464
	1 x 300	61 / 2.52	2.4	26.9	3075
	1 x 400	61 / 2.85	2.6	30.3	3913
	1 x 500	61 / 3.20	2.8	34.7	4921
	1 x 630	127 / 2.52	2.8	39.5	6288

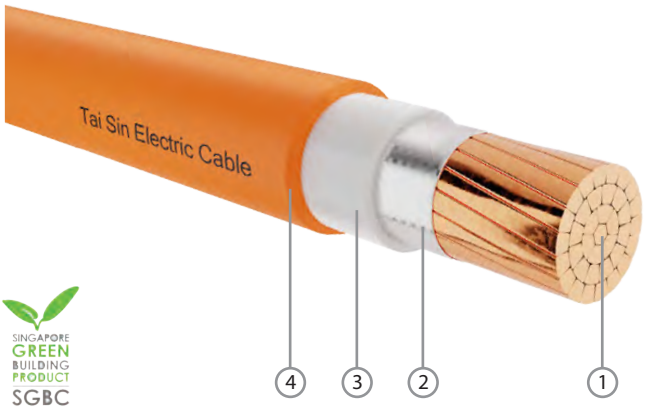
Note: For FR-H cables, Cross-linked LSZH Compound will be used as the insulation material.
Installation method must be referenced to SS638.
For current rating and voltage drop, please refer to Table B1.5 and B2.5 in Appendix B.

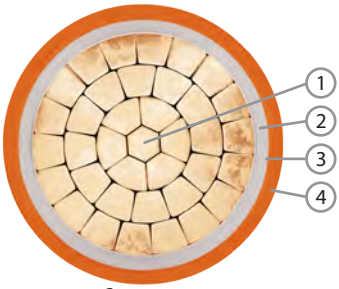
Table 44

FR-XH

CU / MGT / XLPE / LSZH (SINGLE CORE)

Mica Taped, XLPE Insulated, LSZH Sheathed Cable, 600/1000V, IEC60502-1





Component
1. Plain Annealed Copper Wire
2. Mica Tape
3. Cross-linked Polyethylene Compound
4. Low Smoke Zero Halogen (LSZH) Compound

CONSTRUCTION

Conductor:	Plain Annealed Copper, Class 2 Stranded Circular or Compacted
Fire Barrier:	Mica Tape (MGT)
Insulation:	Cross-linked Polyethylene (XLPE) Compound
Insulation Colour:	Natural
Outer Sheath:	Low Smoke Zero Halogen (LSZH) Compound with Anti-Termite Characteristic and UV Resistant
Outer Sheath Colour:	Orange or Others

ELECTRICAL CHARACTERISTICS

Operating Voltage:	600/1000V
Operating Temperature:	-15°C to 90°C
Final Short Circuit Temperature:	250°C
Test Voltage:	3.5kV for 5 minutes

REFERENCE STANDARDS

Design Specification:	IEC60502-1, SS299
Conductor:	IEC60228, BS EN60228
Fire Resistance:	BS6387 (C,W,Z), SS299 (C,W,Z), IEC60331
Flame Retardancy:	IEC60332-3-22, BS EN IEC60332-3-22
Low Smoke Zero Halogen:	IEC61034-2, BS EN61034-2 IEC60754-1, IEC60754-2 BS EN60754-1, BS EN60754-2

INSTALLATION REFERENCE

Min. Bending Radius (mm):	8 x cable overall diameter
Max. Pulling Tension (N/mm^2):	50

SINGLE CORE

Nominal Conductor Area (mm^2)	No. and Diameter of Wires (no./mm)	Radial Thickness of Insulation (mm)	Cable Overall Diameter (mm)	Approximate Weight (kg/km)
1 x 1.5	7 / 0.53	0.7	6.8	60
1 x 2.5	7 / 0.67	0.7	7.3	74
1 x 4	7 / 0.85	0.7	7.8	92
1 x 6	7 / 1.04	0.7	8.4	117
1 x 10	7 / 1.35	0.7	9.1	161
1 x 16	7 / 1.70	0.7	9.9	223
1 x 25	7 / 2.14	0.9	11.5	327
1 x 35	7 / 2.52	0.9	12.6	427
1 x 50	19 / 1.78	1.0	14.1	558
1 x 70	19 / 2.14	1.1	16.0	773
1 x 95	19 / 2.52	1.1	17.8	1040
1 x 120	37 / 2.03	1.2	19.5	1291
1 x 150	37 / 2.25	1.4	21.5	1580
1 x 185	37 / 2.52	1.6	23.7	1958
1 x 240	61 / 2.25	1.7	26.7	2541
1 x 300	61 / 2.52	1.8	29.3	3156
1 x 400	61 / 2.85	2.0	32.9	4007
1 x 500	61 / 3.20	2.2	37.5	5043
1 x 630	127 / 2.52	2.4	43.1	6480
1 x 800	127 / 2.85	2.6	48.0	8217
1 x 1000	127 / 3.20	2.8	53.1	10280

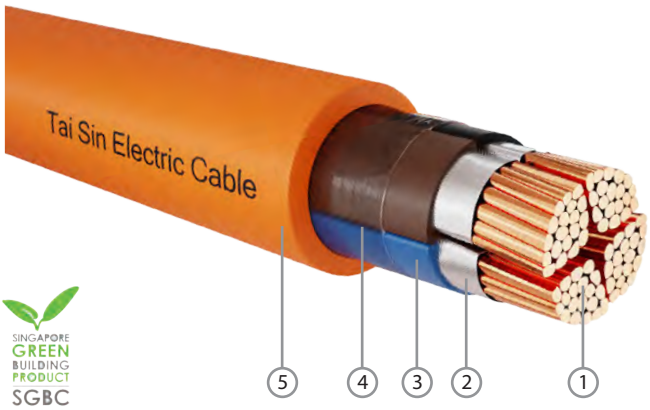
For current rating and voltage drop, please refer to Table B1.5 and B2.5 in Appendix B.

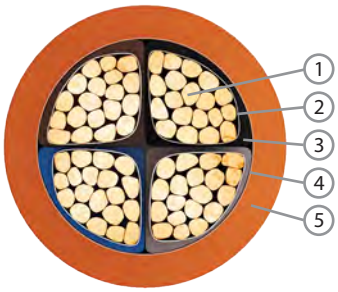
Table 45

FR-XH

CU / MGT / XLPE / LSZH (2 CORES - 5 CORES)

Mica Taped, XLPE Insulated, LSZH Sheathed Cable, 600/1000V, IEC60502-1





Component
1. Plain Annealed Copper Wire
2. Mica Tape
3. Cross-linked Polyethylene Compound
4. Binder Tape
5. Low Smoke Zero Halogen (LSZH) Compound

CONSTRUCTION

Conductor:	Plain Annealed Copper, Class 2 Stranded Circular, Compacted or Sectored
Fire Barrier:	Mica Tape (MGT)
Insulation:	Cross-linked Polyethylene (XLPE) Compound
Insulation Colour:	2 Cores: Brown, Blue 3 Cores: Brown, Black, Grey or Brown, Blue, Green/Yellow 4 Cores: Brown, Black, Grey, Blue or Brown, Black, Grey, Green/Yellow 5 Cores: Brown, Black, Grey, Blue, Green/Yellow or White with Black numbering
Assembly:	Cores cabled together with filler and bound with binder tape
Outer Sheath:	Low Smoke Zero Halogen (LSZH) Compound with Anti-Termite Characteristic and UV Resistant
Outer Sheath Colour:	Orange or Others

ELECTRICAL CHARACTERISTICS

Operating Voltage:	600/1000V
Operating Temperature:	-15°C to 90°C
Final Short Circuit Temperature:	250°C
Test Voltage:	3.5kV for 5 minutes

REFERENCE STANDARDS

Design Specification:	IEC60502-1, SS299
Conductor:	IEC60228, BS EN60228
Fire Resistance:	BS6387 (C,W,Z), SS299 (C,W,Z), IEC60331
Flame Retardancy:	IEC60332-3-22, BS EN IEC60332-3-22
Low Smoke Zero Halogen:	IEC61034-2, BS EN61034-2 IEC60754-1, IEC60754-2 BS EN60754-1, BS EN60754-2

INSTALLATION REFERENCE

Min. Bending Radius (mm):	8 x cable overall diameter
Max. Pulling Tension (N/mm^2):	50

	Nominal Conductor Area (mm^2)	No. and Diameter of Wires (no./mm)	Radial Thickness of Insulation (mm)	Cable Overall Diameter (mm)	Approximate Weight (kg/km)
2 CORES	2 x 1.5	7 / 0.53	0.7	11.6	171
	2 x 2.5	7 / 0.67	0.7	12.6	210
	2 x 4	7 / 0.85	0.7	13.6	262
	2 x 6	7 / 1.04	0.7	14.8	328
	2 x 10	7 / 1.35	0.7	16.2	440
	2 x 16	7 / 1.70	0.7	17.8	594
	2 x 25	7 / 2.14	0.9	21.2	884
	2 x 35	7 / 2.52	0.9	23.4	1141
	2 x 50 (S)	19 / 1.78	1.0	23.2	1181
	2 x 70 (S)	19 / 2.14	1.1	26.2	1627
	2 x 95 (S)	19 / 2.52	1.1	29.1	2176
	2 x 120 (S)	37 / 2.03	1.2	32.3	2724
	2 x 150 (S)	37 / 2.25	1.4	35.9	3332
	2 x 185 (S)	37 / 2.52	1.6	39.7	4139
	2 x 240 (S)	60 / 2.25	1.7	44.1	5351
	2 x 300 (S)	60 / 2.52	1.8	48.5	6634

Note: (S) - Sectoral Stranded Conductors.
Minimum number of wires in the conductor as per IEC60228 / BS EN60228.
For current rating and voltage drop, please refer to Table B1.6 and B2.6 in Appendix B.

Table 46

FR-XH

CU / MGT / XLPE / LSZH (2 CORES - 5 CORES)

Mica Taped, XLPE Insulated, LSZH Sheathed Cable, 600/1000V, IEC60502-1

	Nominal Conductor Area (mm^2)	No. and Diameter of Wires (no./mm)	Radial Thickness of Insulation (mm)	Cable Overall Diameter (mm)	Approximate Weight (kg/km)
3 CORES	3 x 1.5	7 / 0.53	0.7	12.2	194
	3 x 2.5	7 / 0.67	0.7	13.3	242
	3 x 4	7 / 0.85	0.7	14.4	309
	3 x 6	7 / 1.04	0.7	15.7	394
	3 x 10	7 / 1.35	0.7	17.2	544
	3 x 16	7 / 1.70	0.7	18.9	751
	3 x 25	7 / 2.14	0.9	22.6	1128
	3 x 35	7 / 2.52	0.9	25.0	1474
	3 x 50 (S)	19 / 1.78	1.0	26.1	1694
	3 x 70 (S)	19 / 2.14	1.1	29.8	2370
	3 x 95 (S)	19 / 2.52	1.1	33.1	3177
	3 x 120 (S)	37 / 2.03	1.2	36.3	3961
	3 x 150 (S)	37 / 2.25	1.4	41.4	4891
	3 x 185 (S)	37 / 2.52	1.6	45.7	6082
	3 x 240 (S)	60 / 2.25	1.7	52.0	7906
	3 x 300 (S)	60 / 2.52	1.8	56.1	9777
	3 x 400 (S)	60 / 2.85	2.0	65.3	12446
	3 x 500 (S)	60 / 3.20	2.2	71.5	15530
4 CORES	4 x 1.5	7/ 0.53	0.7	13.3	227
	4 x 2.5	7 / 0.67	0.7	14.5	287
	4 x 4	7 / 0.85	0.7	15.7	370
	4 x 6	7 / 1.04	0.7	17.2	477
	4 x 10	7 / 1.35	0.7	18.8	667
	4 x 16	7 / 1.70	0.7	21.0	944
	4 x 25	7 / 2.14	0.9	24.8	1407
	4 x 35	7 / 2.52	0.9	27.6	1856
	4 x 50 (S)	19 / 1.78	1.0	29.8	2231
	4 x 70 (S)	19 / 2.14	1.1	33.6	3116
	4 x 95 (S)	19 / 2.52	1.1	37.4	4186
	4 x 120 (S)	37 / 2.03	1.2	41.2	5253
	4 x 150 (S)	37 / 2.25	1.4	46.8	6444
	4 x 185 (S)	37 / 2.52	1.6	51.6	8038
	4 x 240 (S)	60 / 2.25	1.7	58.7	10432
	4 x 300 (S)	60 / 2.52	1.8	64.3	12953
	4 x 400 (S)	60 / 2.85	2.0	74.2	16505
	4 x 500 (S)	60 / 3.20	2.2	85.0	20644
5 CORES	5 x 1.5	7 / 0.53	0.7	14.4	262
	5 x 2.5	7 / 0.67	0.7	15.8	334
	5 x 4	7 / 0.85	0.7	17.1	433
	5 x 6	7 / 1.04	0.7	18.7	562
	5 x 10	7 / 1.35	0.7	20.6	796
	5 x 16	7 / 1.70	0.7	23.0	1133
	5 x 25	7 / 2.14	0.9	27.4	1703
	5 x 35	7 / 2.52	0.9	30.4	2244
	5 x 50	19 / 1.78	1.0	34.6	2973
	5 x 70	19 / 2.14	1.1	40.3	4199
	5 x 95	19 / 2.52	1.1	44.9	5618
	5 x 120	37 / 2.03	1.2	49.8	7032

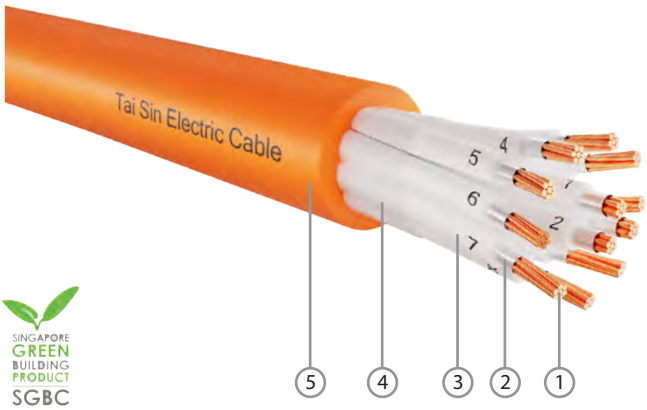
Note: (S) - Sectoral Stranded Conductors.
Minimum number of wires in the conductor as per IEC60228 / BS EN60228.
For current rating and voltage drop, please refer to Table B1.6 and B2.6 in Appendix B.

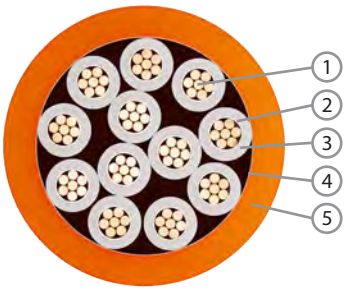
Table 47

FR-XH

CU / MGT / XLPE / LSZH (MULTI-CORES)

Mica Taped, XLPE Insulated, LSZH Sheathed Cable, 600/1000V, IEC60502-1





Component
1. Plain Annealed Copper Wire
2. Mica Tape
3. Cross-linked Polyethylene Compound
4. Binder Tape
5. Low Smoke Zero Halogen (LSZH) Compound

SINGAPORE GREEN BUILDING PRODUCT SGBC LEADER

CONSTRUCTION

Conductor:	Plain Annealed Copper, Class 2 Stranded Circular
Fire Barrier:	Mica Tape (MGT)
Insulation:	Cross-linked Polyethylene (XLPE) Compound
Insulation Colour:	White with Black numbering or Others
Assembly:	Cores cabled together and bound with Polyester (PET) Tape
Outer Sheath:	Low Smoke Zero Halogen (LSZH) Compound with Anti-Termite Characteristic and UV Resistant
Outer Sheath Colour:	Orange or Others

ELECTRICAL CHARACTERISTICS

Operating Voltage:	600/1000V
Operating Temperature:	-15°C to 90°C
Final Short Circuit Temperature:	250°C
Test Voltage:	3.5kV for 5 minutes

REFERENCE STANDARDS

Design Specification:	IEC60502-1, SS299
Conductor:	IEC60228, BS EN60228
Fire Resistance:	BS6387 (C,W,Z), SS299 (C,W,Z), IEC60331
Flame Retardancy:	IEC60332-3-22, BS EN IEC60332-3-22
Low Smoke Zero Halogen:	IEC61034-2, BS EN61034-2 IEC60754-1, IEC60754-2 BS EN60754-1, BS EN60754-2

INSTALLATION REFERENCE

Min. Bending Radius (mm):	8 x cable overall diameter
Max. Pulling Tension (N/mm^2):	50

	No. of Cores	Nominal Conductor Area (mm^2)	No. and Diameter of Wires (no./mm)	Radial Thickness of Insulation (mm)	Cable Overall Diameter (mm)	Approximate Weight (kg/km)
MULTI-CORES	5	1.5	7 / 0.53	0.7	14.6	269
	7		7 / 0.53	0.7	15.8	298
	10		7 / 0.53	0.7	19.8	408
	12		7 / 0.53	0.7	20.4	463
	19		7 / 0.53	0.7	23.8	668
	20		7 / 0.53	0.7	25.1	705
	24		7 / 0.53	0.7	27.9	833
	37		7 / 0.53	0.7	31.9	1194

Note: Other conductor sizes & core configurations are available upon request.
For current rating and voltage drop, please refer to Table B1.6 and B2.6 in Appendix B.

Table 48

FR-XH

CU / MGT / XLPE / LSZH (MULTI-CORES)

Mica Taped, XLPE Insulated, LSZH Sheathed Cable, 600/1000V, IEC60502-1

MULTI-CORES

No. of Cores	Nominal Conductor Area (mm^2)	No. and Diameter of Wires (no./mm)	Radial Thickness of Insulation (mm)	Cable Overall Diameter (mm)	Approximate Weight (kg/km)
5	2.5	7 / 0.67	0.7	15.9	340
7		7 / 0.67	0.7	17.3	384
10		7 / 0.67	0.7	21.8	529
12		7 / 0.67	0.7	22.5	606
19		7 / 0.67	0.7	26.3	887
20		7 / 0.67	0.7	27.9	940
24		7 / 0.67	0.7	30.9	1109
37		7 / 0.67	0.7	35.4	1609
5	4	7 / 0.85	0.7	17.3	393
7		7 / 0.85	0.7	18.8	508
10		7 / 0.85	0.7	23.8	706
12		7 / 0.85	0.7	24.6	816
19		7 / 0.85	0.7	28.9	1217
20		7 / 0.85	0.7	30.5	1470
24		7 / 0.85	0.7	33.9	1518
37		7 / 0.85	0.7	39.3	2262

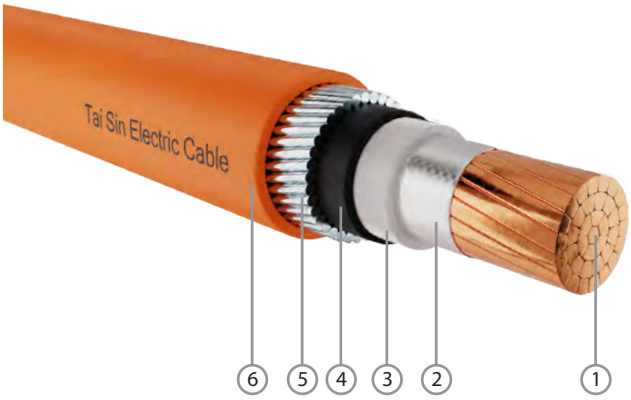
Note: Other conductor sizes & core configurations are available upon request.
For current rating and voltage drop, please refer to Table B1.6 and B2.6 in Appendix B.

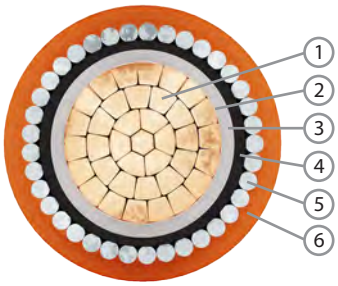
Table 49

FR-XAH

CU / MGT / XLPE / LSZH / AWA / LSZH (SINGLE CORE)

Mica Taped, XLPE Insulated, LSZH Bedded, Aluminium Wire Armoured, LSZH Sheathed Cable, 600/1000V, IEC60502-1





Component
1. Plain Annealed Copper Wire
2. Mica Tape
3. Cross-linked Polyethylene Compound
4. Low Smoke Zero Halogen (LSZH) Compound
5. Aluminium Wire Armoured
6. Low Smoke Zero Halogen (LSZH) Compound

CONSTRUCTION

Conductor:	Plain Annealed Copper, Class 2 Stranded Circular or Compacted
Fire Barrier:	Mica Tape (MGT)
Insulation:	Cross-linked Polyethylene (XLPE) Compound
Insulation Colour:	Natural
Bedding:	Low Smoke Zero Halogen (LSZH) Compound
Bedding Colour:	Black
Armour:	Aluminium Wire Armoured (AWA)
Outer Sheath:	Low Smoke Zero Halogen (LSZH) Compound with Anti-Termite Characteristic and UV Resistant
Outer Sheath Colour:	Orange or Others

ELECTRICAL CHARACTERISTICS

Operating Voltage:	600/1000V
Operating Temperature:	-15°C to 90°C
Final Short Circuit Temperature:	250°C
Test Voltage:	3.5kV for 5 minutes

REFERENCE STANDARDS

Design Specification:	IEC60502-1, SS299
Conductor:	IEC60228, BS EN60228
Fire Resistance:	BS6387 (C,W,Z), SS299 (C,W,Z), IEC60331
Flame Retardancy:	IEC60332-3-22, BS EN IEC60332-3-22
Low Smoke Zero Halogen:	IEC61034-2, BS EN61034-2 IEC60754-1, IEC60754-2 BS EN60754-1, BS EN60754-2

INSTALLATION REFERENCE

Min. Bending Radius (mm):	10 x cable overall diameter
Max. Pulling Tension (N/mm^2):	50

	Nominal Conductor Area (mm^2)	No. and Diameter of Wires (no./mm)	Radial Thickness of Insulation (mm)	Diameter Under Armour (mm)	Armour Wire Diameter (mm)	Cable Overall Diameter (mm)	Approximate Weight (kg/km)
SINGLE CORE	1 x 50	19 / 1.78	1.0	13.3	1.25	19.0	805
	1 x 70	19 / 2.14	1.1	15.2	1.25	20.9	1052
	1 x 95	19 / 2.52	1.1	16.8	1.25	22.7	1347
	1 x 120	37 / 2.03	1.2	18.5	1.6	25.3	1698
	1 x 150	37 / 2.25	1.4	20.3	1.6	27.2	2021
	1 x 185	37 / 2.52	1.6	22.5	1.6	29.6	2455
	1 x 240	61 / 2.25	1.7	25.3	1.6	32.6	3097
	1 x 300	61 / 2.52	1.8	27.7	1.6	35.0	3750
	1 x 400	61 / 2.85	2.0	31.5	2.0	40.2	4859
	1 x 500	61 / 3.20	2.2	35.2	2.0	44.1	5975
	1 x 630	127 / 2.52	2.4	41.1	2.0	50.2	7572
	1 x 800	127 / 2.85	2.6	46.2	2.5	56.7	9725
	1 x 1000	127 / 3.20	2.8	51.1	2.5	62.0	11979

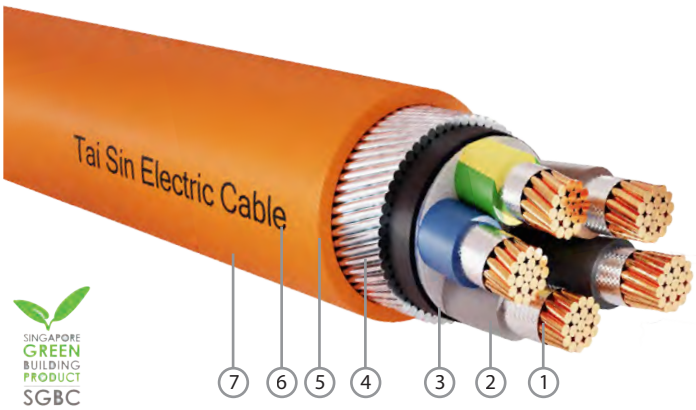
For current rating and voltage drop, please refer to Table B1.7 and B2.7 in Appendix B.

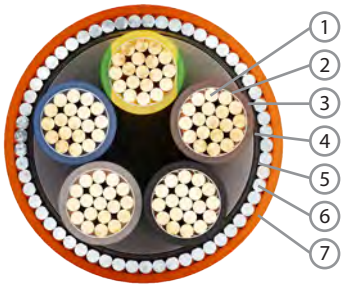
Table 50

FR-XSH

CU / MGT / XLPE / LSZH / SWA / LSZH (2 CORES - 5 CORES)

Mica Taped, XLPE Insulated, LSZH Bedded, Galvanised Steel Wire Armoured, LSZH Sheathed Cable, 600/1000V, BS7846





Component
1. Plain Annealed Copper Wire
2. Mica Tape
3. Cross-linked Polyethylene Compound
4. Binder Tape
5. Low Smoke Zero Halogen (LSZH) Compound
6. Galvanised Steel Wire Armoured
7. Low Smoke Zero Halogen (LSZH) Compound

CONSTRUCTION

Conductor:	Plain Annealed Copper, Class 2 Stranded Circular, Compacted or Sectored
Fire Barrier:	Mica Tape (MGT)
Insulation:	Cross-linked Polyethylene (XLPE) Compound
Insulation Colour:	2 Cores: Brown, Blue 3 Cores: Brown, Black, Grey or Brown, Blue, Green/Yellow 4 Cores: Brown, Black, Grey, Blue or Brown, Black, Grey, Green/Yellow 5 Cores: Brown, Black, Grey, Blue, Green/ Yellow or White with Black numbering
Assembly:	Cores cabled together with filler and bound with binder tape
Bedding:	Low Smoke Zero Halogen (LSZH) Compound
Bedding Colour:	Black
Armour:	Galvanised Steel Wire Armoured (SWA)
Outer Sheath:	Low Smoke Zero Halogen (LSZH) Compound with Anti-Termite Characteristic and UV Resistant
Outer Sheath Colour:	Orange or Others

ELECTRICAL CHARACTERISTICS

Operating Voltage:	600/1000V
Operating Temperature:	-15°C to 90°C
Final Short Circuit Temperature:	250°C
Test Voltage:	3.5kV for 5 minutes

REFERENCE STANDARDS

Design Specification:	BS7846, SS299
Conductor:	IEC60228, BS EN60228
Fire Resistance:	BS6387 (C,W,Z), SS299 (C,W,Z), IEC60331
Flame Retardancy:	IEC60332-3-22, BS EN IEC60332-3-22
Low Smoke Zero Halogen:	IEC61034-2, BS EN61034-2 IEC60754-1, IEC60754-2 BS EN60754-1, BS EN60754-2

INSTALLATION REFERENCE

Min. Bending Radius (mm):	10 x cable overall diameter
Max. Pulling Tension (N/mm^2):	70

	Nominal Conductor Area (mm^2)	No. and Diameter of Wires (no./mm)	Radial Thickness of Insulation (mm)	Diameter Under Armour (mm)	Armour Wire Diameter (mm)	Cable Overall Diameter (mm)	Approximate Weight (kg/km)
2 CORES	2 x 1.5	7 / 0.53	0.6	9.2	0.9	13.8	385
	2 x 2.5	7 / 0.67	0.7	10.6	0.9	15.4	471
	2 x 4	7 / 0.85	0.7	11.6	0.9	16.4	542
	2 x 6	7 / 1.04	0.7	12.8	0.9	17.6	634
	2 x 10	7 / 1.35	0.7	14.2	1.25	19.2	788
	2 x 16	7 / 1.70	0.7	15.8	1.25	21.5	1108
	2 x 25	7 / 2.14	0.9	19.2	1.6	25.1	1518
	2 x 35	7 / 2.52	0.9	21.8	1.6	28.7	2070
	2 x 50 (S)	19 / 1.78	1.0	21.6	1.6	28.7	2121
	2 x 70 (S)	19 / 2.14	1.1	24.6	1.6	31.9	2706
	2 x 95 (S)	19 / 2.52	1.1	27.7	2.0	36.0	3672
	2 x 120 (S)	37 / 2.03	1.2	30.5	2.0	39.0	4367
	2 x 150 (S)	37 / 2.25	1.4	33.9	2.0	42.8	5160
	2 x 185 (S)	37 / 2.52	1.6	38.1	2.5	48.4	6722
	2 x 240 (S)	60 / 2.25	1.7	42.1	2.5	52.6	8175
	2 x 300 (S)	60 / 2.52	1.8	46.5	2.5	57.2	9753

Note: (S) - Sectoral Stranded Conductors.
Minimum number of wires in the conductor as per IEC60228 / BS EN60228.
For current rating and voltage drop, please refer to Table B1.8 and B2.8 in Appendix B.

Table 51

FR-XSH

CU / MGT / XLPE / LSZH / SWA / LSZH (2 CORES - 5 CORES)

Mica Taped, XLPE Insulated, LSZH Bedded, Galvanised Steel Wire Armoured, LSZH Sheathed Cable, 600/1000V, BS7846

	Nominal Conductor Area (mm^2)	No. and Diameter of Wires (no./mm)	Radial Thickness of Insulation (mm)	Diameter Under Armour (mm)	Armour Wire Diameter (mm)	Cable Overall Diameter (mm)	Approximate Weight (kg/km)
3 CORES	3 x 1.5	7 / 0.53	0.6	9.8	0.9	14.4	420
	3 x 2.5	7 / 0.67	0.7	11.3	0.9	16.1	517
	3 x 4	7 / 0.85	0.7	12.4	0.9	17.2	608
	3 x 6	7 / 1.04	0.7	13.7	0.9	18.5	720
	3 x 10	7 / 1.35	0.7	15.2	1.25	20.9	1045
	3 x 16	7 / 1.70	0.7	16.9	1.25	22.8	1311
	3 x 25	7 / 2.14	0.9	21.0	1.6	27.9	2033
	3 x 35	7 / 2.52	0.9	23.4	1.6	30.5	2495
	3 x 50 (S)	19 / 1.78	1.0	24.5	1.6	31.6	2758
	3 x 70 (S)	19 / 2.14	1.1	28.0	1.6	35.3	3583
	3 x 95 (S)	19 / 2.52	1.1	31.5	2.0	40.2	4887
	3 x 120 (S)	37 / 2.03	1.2	34.5	2.0	43.4	5838
	3 x 150 (S)	37 / 2.25	1.4	39.6	2.5	49.7	7497
	3 x 185 (S)	37 / 2.52	1.6	43.7	2.5	54.0	8989
	3 x 240 (S)	60 / 2.25	1.7	49.6	2.5	60.3	11184
	3 x 300 (S)	60 / 2.52	1.8	53.7	2.5	64.6	13346
	3 x 400 (S)	60 / 2.85	2.0	62.5	3.15	75.1	16113
4 CORES	4 x 1.5	7/ 0.53	0.6	10.8	0.9	15.4	470
	4 x 2.5	7 / 0.67	0.7	12.5	0.9	17.3	587
	4 x 4	7 / 0.85	0.7	13.7	0.9	18.5	695
	4 x 6	7 / 1.04	0.7	15.2	1.25	20.9	978
	4 x 10	7 / 1.35	0.7	16.8	1.25	22.5	1216
	4 x 16	7 / 1.70	0.7	19.0	1.25	24.9	1567
	4 x 25	7 / 2.14	0.9	23.2	1.6	30.1	2396
	4 x 35	7 / 2.52	0.9	26.0	1.6	33.1	2982
	4 x 50 (S)	19 / 1.78	1.0	28.0	1.6	35.3	3444
	4 x 70 (S)	19 / 2.14	1.1	32.0	2.0	40.7	4857
	4 x 95 (S)	19 / 2.52	1.1	35.6	2.0	44.5	6128
	4 x 120 (S)	37 / 2.03	1.2	39.4	2.5	49.5	7856
	4 x 150 (S)	37 / 2.25	1.4	44.8	2.5	55.1	9406
	4 x 185 (S)	37 / 2.52	1.6	49.2	2.5	59.9	11270
	4 x 240 (S)	60 / 2.25	1.7	56.3	2.5	67.2	14161
	4 x 300 (S)	60 / 2.52	1.8	61.5	2.5	72.8	17055
	4 x 400 (S)	60 / 2.85	2.0	71.2	3.15	84.4	22398
5 CORES	5 x 1.5	7 / 0.53	0.6	11.9	0.9	16.7	537
	5 x 2.5	7 / 0.67	0.7	13.8	0.9	18.6	666
	5 x 4	7 / 0.85	0.7	15.1	1.25	20.8	934
	5 x 6	7 / 1.04	0.7	16.7	1.25	22.4	1110
	5 x 10	7 / 1.35	0.7	18.6	1.25	24.5	1407
	5 x 16	7 / 1.70	0.7	21.4	1.6	28.3	2058
	5 x 25	7 / 2.14	0.9	25.8	1.6	32.9	2811
	5 x 35	7 / 2.52	0.9	28.8	1.6	36.1	3495
	5 x 50	19 / 1.78	1.0	33.2	2.0	41.7	4777
	5 x 70	19 / 2.14	1.1	38.5	2.0	47.4	6278
	5 x 95	19 / 2.52	1.1	43.3	2.5	53.6	8521
	5 x 120	37 / 2.03	1.2	47.8	2.5	58.5	10252

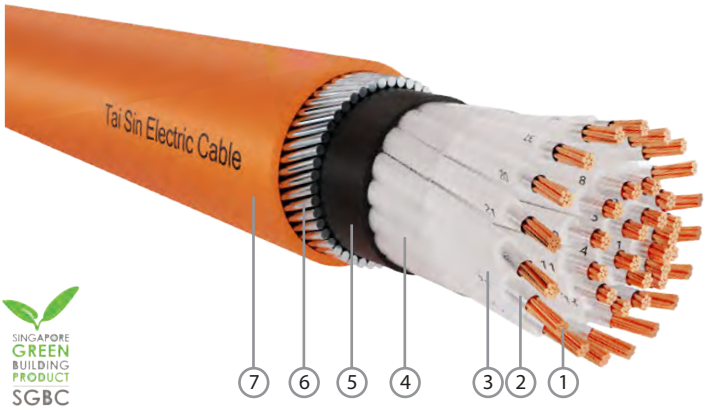
Note: (S) - Sectoral Stranded Conductors.
Minimum number of wires in the conductor as per IEC60228 / BS EN60228.
For current rating and voltage drop, please refer to Table B1.8 and B2.8 in Appendix B.

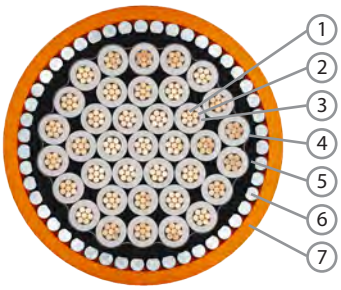
Table 52

FR-XSH

CU / MGT / XLPE / LSZH / SWA / LSZH (MULTI-CORES)

Mica Taped, XLPE Insulated, LSZH Bedded, Galvanised Steel Wire Armoured, LSZH Sheathed Cable, 600/1000V, BS7846





Component
1. Plain Annealed Copper Wire
2. Mica Tape
3. Cross-linked Polyethylene Compound
4. Binder Tape
5. Low Smoke Zero Halogen (LSZH) Compound
6. Galvanised Steel Wire Armoured
7. Low Smoke Zero Halogen (LSZH) Compound

CONSTRUCTION

Conductor:	Plain Annealed Copper, Class 2 Stranded Circular
Fire Barrier:	Mica Tape (MGT)
Insulation:	Cross-linked Polyethylene (XLPE) Compound
Insulation Colour:	White with Black numbering or Others
Assembly:	Cores cabled together and bound with binder tape
Bedding:	Low Smoke Zero Halogen (LSZH) Compound
Bedding Colour:	Black
Armour:	Galvanised Steel Wire Armoured (SWA)
Outer Sheath:	Low Smoke Zero Halogen (LSZH) Compound with Anti-Termite Characteristic and UV Resistant
Outer Sheath Colour:	Orange or Others

ELECTRICAL CHARACTERISTICS

Operating Voltage:	600/1000V
Operating Temperature:	-15°C to 90°C
Final Short Circuit Temperature:	250°C
Test Voltage:	3.5kV for 5 minutes

REFERENCE STANDARDS

Design Specification:	BS7846, SS299
Conductor:	IEC60228, BS EN60228
Fire Resistance:	BS6387 (C,W,Z), SS299 (C,W,Z), IEC60331
Flame Retardancy:	IEC60332-3-22, BS EN IEC60332-3-22
Low Smoke Zero Halogen:	IEC61034-2, BS EN61034-2 IEC60754-1, IEC60754-2 BS EN60754-1, BS EN60754-2

INSTALLATION REFERENCE

Min. Bending Radius (mm):	10 x cable overall diameter
Max. Pulling Tension (N/mm^2):	70

	No. of Cores	Nominal Conductor Area (mm^2)	No. and Diameter of Wires (no./mm)	Radial Thickness of Insulation (mm)	Diameter Under Armour (mm)	Armour Wire Diameter (mm)	Cable Overall Diameter (mm)	Approximate Weight (kg/km)
MULTI-CORES	5	1.5	7 / 0.53	0.6	12.1	0.9	16.9	549
	7		7 / 0.53	0.6	13.2	0.9	18.0	603
	10		7 / 0.53	0.6	17.0	1.25	22.7	940
	12		7 / 0.53	0.6	17.6	1.25	23.3	1016
	19		7 / 0.53	0.6	20.8	1.6	27.5	1491
	20		7 / 0.53	0.6	22.4	1.6	29.3	1638
	24		7 / 0.53	0.6	25.1	1.6	32.0	1865
	37		7 / 0.53	0.6	289	1.6	35.8	2414

Note: Other conductor sizes & core configurations are available upon request.
For current rating and voltage drop, please refer to Table B1.8 and B2.8 in Appendix B.

Table 53

FR-XSH

CU / MGT / XLPE / LSZH / SWA / LSZH (MULTI-CORES)

Mica Taped, XLPE Insulated, LSZH Bedded, Galvanised Steel Wire Armoured, LSZH Sheathed Cable, 600/1000V, BS7846

	No. of Cores	Nominal Conductor Area (mm^2)	No. and Diameter of Wires (no./mm)	Radial Thickness of Insulation (mm)	Diameter Under Armour (mm)	Armour Wire Diameter (mm)	Cable Overall Diameter (mm)	Approximate Weight (kg/km)
MULTI-CORES	5	2.5	7 / 0.67	0.7	13.9	0.9	18.8	679
	7		7 / 0.67	0.7	15.3	1.25	20.8	875
	10		7 / 0.67	0.7	19.8	1.25	25.7	1177
	12		7 / 0.67	0.7	20.5	1.25	26.5	1283
	19		7 / 0.67	0.7	24.7	1.6	31.6	1938
	20		7 / 0.67	0.7	26.3	1.6	33.4	2070
	24		7 / 0.67	0.7	29.3	1.6	36.4	2364
	37		7 / 0.67	0.7	33.8	1.6	41.1	2973
	5	4	7 / 0.85	0.7	15.3	1.25	21.0	1026
	7		7 / 0.85	0.7	16.8	1.25	22.5	1206
	10		7 / 0.85	0.7	22.2	1.6	28.9	1827
	12		7 / 0.85	0.7	23.0	1.6	29.7	1968
	19		7 / 0.85	0.7	27.3	1.6	34.2	2603
	20		7 / 0.85	0.7	28.9	1.6	36.2	2783
	24		7 / 0.85	0.7	32.3	1.6	39.8	3192
	37		7 / 0.85	0.7	37.9	2.0	46.4	4564

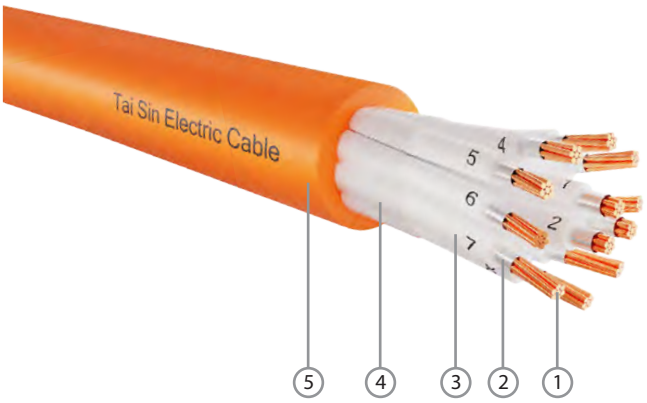
Note: Other conductor sizes & core configurations are available upon request.
For current rating and voltage drop, please refer to Table B1.8 and B2.8 in Appendix B.

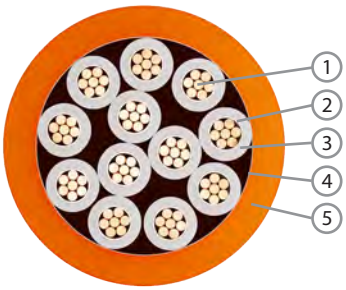
Table 54

FR-XL

CU / MGT / XLPE / LSZH (MULTI-CORES)

Mica Taped, XLPE Insulated, LSZH Sheathed Cable, 300/500V, BS EN50288-7





Component
1. Plain Annealed Copper Wire
2. Mica Tape
3. Cross-linked Polyethylene Compound
4. Binder Tape
5. Low Smoke Zero Halogen (LSZH) Compound

CONSTRUCTION

Conductor:	Plain Annealed Copper, Class 2 Stranded Circular
Fire Barrier:	Mica Tape (MGT)
Insulation:	Cross-linked Polyethylene (XLPE) Compound
Insulation Colour:	2 Cores: Brown, Blue or Black, White 3 Cores: Brown, Black, Grey or Brown, Blue, Green/Yellow 4 Cores: Brown, Black, Grey, Blue 5 Cores: Brown, Black, Grey, Blue, Green/Yellow All sizes upon request: White with Black numberings
Assembly:	Cores cabled together and bound with binder tape
Outer Sheath:	Low Smoke Zero Halogen (LSZH) Compound with Anti-Termite Characteristic and UV Resistant
Outer Sheath Colour:	Orange or Others

ELECTRICAL CHARACTERISTICS

Operating Voltage:	300/500V
Operating Temperature:	-15°C to 90°C
Final Short Circuit Temperature:	250°C
Test Voltage:	2kV for 1 minute

REFERENCE STANDARDS

Design Specification:	BS EN50288-7
Conductor:	IEC60228, BS EN60228
Fire Resistance:	BS6387 (C,W,Z), SS299-1 (C,W,Z), IEC60331
Flame Retardancy:	IEC60332-3-22, BS EN IEC60332-3-22
Low Smoke Zero Halogen:	IEC61034-2, BS EN61034-2 IEC60754-1, IEC60754-2 BS EN60754-1, BS EN60754-2

INSTALLATION REFERENCE

Min. Bending Radius (mm):	8 x cable overall diameter
Max. Pulling Tension (N/mm^2):	50

	No. of Cores	Nominal Conductor Area (mm^2)	No. and Diameter of Wires (no./mm)	Radial Thickness of Insulation (mm)	Cable Overall Diameter (mm)	Approximate Weight (kg/km)
MULTI-CORES	2	1.0	7 / 0.43	0.6	8.9	71
	3		7 / 0.43	0.6	9.5	92
	4		7 / 0.43	0.6	10.4	114
	5		7 / 0.43	0.6	11.4	136
	7		7 / 0.43	0.6	12.6	182
	10		7 / 0.43	0.6	16.1	253
	12		7 / 0.43	0.6	16.7	292

Table 55

FR-XL

CU / MGT / XLPE / LSZH (MULTI-CORES)

Mica Taped, XLPE Insulated, LSZH Sheathed Cable, 300/500V, BS EN50288-7

MULTI-CORES

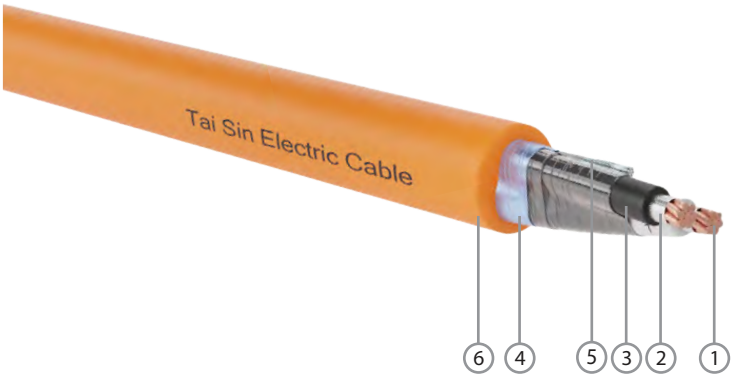
No. of Cores	Nominal Conductor Area (mm^2)	No. and Diameter of Wires (no./mm)	Radial Thickness of Insulation (mm)	Cable Overall Diameter (mm)	Approximate Weight (kg/km)
2	1.5	7 / 0.53	0.6	9.5	86
3		7 / 0.53	0.6	10.1	112
4		7 / 0.53	0.6	11.1	141
5		7 / 0.53	0.6	12.4	175
7		7 / 0.53	0.6	13.5	228
10		7 / 0.53	0.6	17.5	327
12		7 / 0.53	0.6	18.1	378
2	2.5	7 / 0.67	0.7	10.9	115
3		7 / 0.67	0.7	11.8	159
4		7 / 0.67	0.7	13.0	200
5		7 / 0.67	0.7	14.3	242
7		7 / 0.67	0.7	15.8	327
10		7 / 0.67	0.7	20.5	467
12		7 / 0.67	0.7	21.2	542
2	4.0	7 / 0.85	0.7	12.1	157
3		7 / 0.85	0.7	12.9	212
4		7 / 0.85	0.7	14.2	270
5		7 / 0.85	0.7	15.8	336

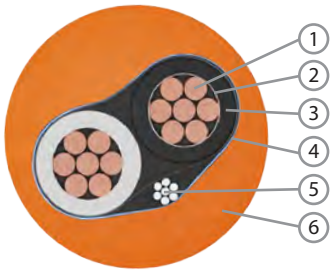
Table 56

FR-XOL

CU / MGT / XLPE / OS / LSZH (SINGLE PAIR)

Mica Taped, XLPE Insulated, Overall Aluminium Foil Screened, LSZH Sheathed Cable, 300/500V, BS EN50288-7





Component
1. Plain Annealed Copper Wire
2. Mica Tape
3. Cross-linked Polyethylene Compound
4. Aluminium / Polyester Tape
5. Tinned Copper Drain Wire
6. Low Smoke Zero Halogen (LSZH) Compound

CONSTRUCTION

Conductor:	Plain Annealed Copper, Class 2 Stranded Circular
Fire Barrier:	Mica Tape (MGT)
Insulation:	Cross-linked Polyethylene (XLPE) Compound
Insulation Colour:	Black, White or Others
Lay Up:	Pair - Cores twisted to pair
Wrap Film:	Polyester Binder Tape
Overall Screen:	Aluminium/Polyester Tape, with a Tinned Copper Drain Wire 0.5mm^2 (7/0.3mm) (OS)
Outer Sheath:	Low Smoke Zero Halogen (LSZH) Compound with Anti-Termite Characteristic and UV Resistant
Outer Sheath Colour:	Orange or Others

ELECTRICAL CHARACTERISTICS

Operating Voltage, Uo/U:	300/500V
Operating Temperature:	-15°C to 90°C
Final Short Circuit Temperature:	250°C
Test Voltage:	2kV for 1 minute

REFERENCE STANDARDS

Design Specification:	BS EN50288-7
Conductor:	IEC60228, BS EN60228
Fire Resistance:	BS6387 (C, W, Z), SS299-1 (C, W, Z), IEC60331
Flame Retardancy:	IEC60332-3-22, BS EN IEC60332-3-22
Low Smoke Zero Halogen:	IEC61034-2, BS EN61034-2 IEC60754-1, IEC60754-2 BS EN60754-1, BS EN60754-2

INSTALLATION REFERENCE

Min. Bending Radius (mm):	8 x cable overall diameter
Max. Pulling Tension (N/mm^2):	50

	No. of Pairs	Nominal Conductor Area (mm^2)	No. and Diameter of Wires (no./mm)	Radial Thickness of Insulation (mm)	Cable Overall Diameter (mm)	Approximate Weight (kg/km)
SINGLE PAIR	1P	1.0	7 / 0.43	0.6	9.4	82
	1P	1.5	7 / 0.53	0.6	10.0	97
	1P	2.5	7 / 0.67	0.7	11.4	127

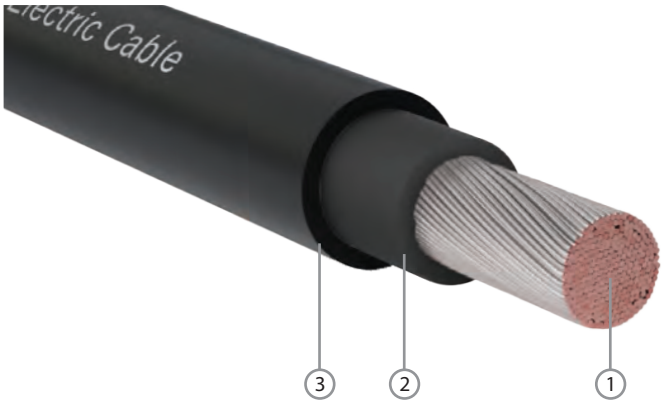
Note: Class 5 conductors are available upon request.

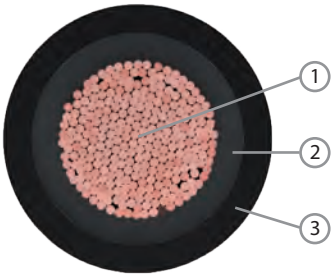
Table 57

FRT-HH-PV (H1Z2Z2-K)

TCU / HFFR / HFFR (SINGLE CORE)

HFFR Insulated, HFFR Sheathed Photovoltaic Cable,
Rated DC voltage 1500V between Conductors and Conductor & Earth





Component
1. Tinned Annealed Copper Wire (Class 5)
2. Cross-linked Polyolefin (HFFR)
3. Cross-linked Polyolefin (HFFR) sheath

CONSTRUCTION

Conductor:	Tinned Annealed Flexible Copper Wire, Class 5
Insulation:	Cross-linked Polyolefin (HFFR)
Insulation Colour:	Black / Natural
Outer Sheath:	Cross-linked Polyolefin (HFFR) with Anti-Termite Characteristic and UV Resistant
Outer Sheath Colour:	Black or Red / Other colour upon request

ELECTRICAL CHARACTERISTICS

Operating Voltage:	1500Vdc between conductor & earth
Operating Temperature:	-15°C to 90°C Max. temp. at conductor +120°C
Final Short Circuit Temperature:	250°C
Test Voltage:	6.5kV for 5 minutes

REFERENCE STANDARDS

Design Specification:	BS EN50618, IEC62930
Conductor:	IEC60228, BS EN60228
Flame Retardancy:	IEC60332-1-2, BS EN60332-1-2
Low Smoke Zero Halogen:	IEC61034-2, BS EN61034-2 IEC60754-1, IEC60754-2 BS EN60754-1, BS EN60754-2

INSTALLATION REFERENCE

Min. Bending Radius (mm):	6 x cable overall diameter
Max. Pulling Tension (N/mm^2):	15

	Nominal Conductor Area (mm^2)	Approx Conductor Diameter (mm)	Insulation Thickness (mm)	Overall Sheath Thickness (mm)	Approx Cable Overall Diameter (mm)	Approx Cable Weight (kg/km)	Current Carrrying Capacity: Single Cable free in air (A)	Current Carrrying Capacity: Single Cable on a surface (A)	Current Carrrying Capacity: Two Loaded Cables Touching on a surface (A)	Minimum Insulation Resistance at Ambient (MΩ.km)	Maximum Conductor Resistance at 20°C (Ω/km)
SINGLE CORE	1 x 1.5	1.5	0.7	0.8	4.7	33	30	29	24	860	13.7
	1 x 2.5	1.9	0.7	0.8	5.1	44	41	39	33	690	8.21
	1 x 4	2.5	0.7	0.8	5.7	60	55	52	44	580	5.09
	1 x 6	3.0	0.7	0.8	6.2	79	70	67	57	500	3.39
	1 x 10	3.9	0.7	0.8	7.1	118	98	93	79	420	1.95
	1 x 16	5.6	0.7	0.9	9.0	187	132	125	107	340	1.24
	1 x 25	7.2	0.9	1.0	11.9	306	176	167	142	340	0.795
	1 x 35	9.0	0.9	1.1	13.3	409	218	207	176	290	0.565
	1 x 50	10.1	1.0	1.2	14.9	546	276	262	221	270	0.393
	1 x 70	11.9	1.1	1.2	16.9	738	347	330	278	250	0.277
	1 x 95	13.9	1.1	1.3	19.1	974	416	395	333	220	0.210
	1 x 120	15.6	1.2	1.3	21.0	1209	488	464	390	210	0.164
	1 x 150	17.6	1.4	1.4	23.6	1508	566	538	453	210	0.132
	1 x 185	19.4	1.6	1.6	26.2	1858	644	612	515	200	0.108
	1 x 240	22.1	1.7	1.7	29.3	2361	775	736	620	200	0.0817

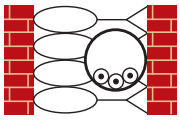
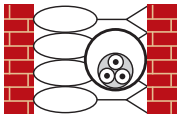
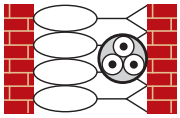
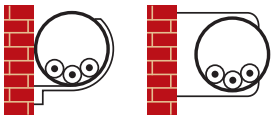
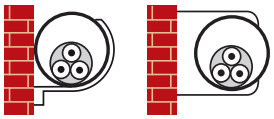
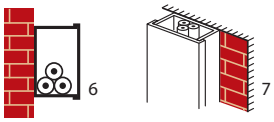
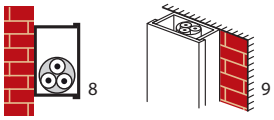
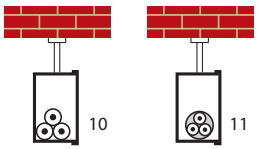
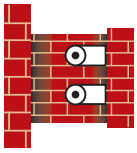
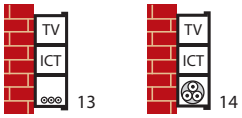
Table 58

APPENDIX A

Table A1.1

Schedule of Installation Methods of cables (including Reference Methods) for determining current-carrying capacity

NOTE 1: The illustrations are not intended to depict actual product or installation practices but are indicative of the method described.
NOTE 2: The installation and reference methods stated are in line with IEC. However, not all methods have a corresponding rating for all cable types.
NOTE 3: All cables required to undergo Megger test before installation.

Installation Method			Reference Method to be used to determine current-carrying capacity
Number	Examples	Description	
1		**Non-sheathed cables in conduit** in a thermally insulated wall with an inner skin having a thermal conductance of not less than 10 W/m^{2}k	A
2		**Multicore cable in conduit** in a thermally insulated wall with an inner skin having a thermal conductance of not less than 10 W/m^{2}k	A
3		**Multicore cable direct** in a thermally insulated wall with an inner skin having a thermal conductance of not less than 10 W/m^{2}k	A
4		**Non-sheathed cables** in conduit on a wooden or masonry wall or spaced less than 0.3 x conduit diameter from it [c]	B
5		**Multicore cable** in conduit on a wooden or masonry wall or spaced less than 0.3 x conduit diameter from it [c]	B
6 7		**Non-sheathed cables** in cable trunking on a wooden or masonry wall 6 - run horizontally [b] 7 - run vertically [b, c]	B
8 9		**Multicore cable** in cable trunking on a wooden or masonry wall 8 - run horizontally [b] 9 - run vertically [b, c]	B*
10		**Non-sheathed cables** in suspended cable trunking [b]	B
11		**Multicore cable** in suspended cable trunking [b]	B
12		**Non-sheathed cables** run in mouldings [c, e]	A
13		**Non-sheathed cables** in skirting trunking	B
14		**Multicore cable** in skirting trunking	B

b Values given for Installation Method B in Appendix A are for a single circuit. Where there is more than one circuit in the trunking the group rating factor given in Table C2.1 is applicable, irrespective of the presence of an internal barrier or partition.

c Care is needed where the cable runs vertically and ventilation is restricted. The ambient temperature at the top of the vertical section can be much higher.

e The thermal resistivity of the enclosure is assumed to be poor because of the material of construction and possible air spaces. Where the construction is thermally equivalent to Installation Methods 6 or 7, Reference Method B may be used.

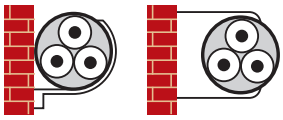
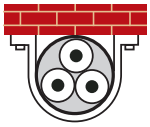
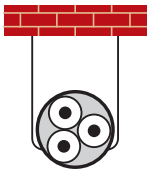
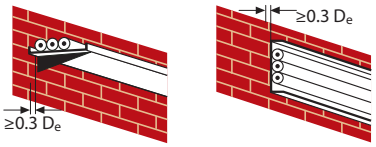
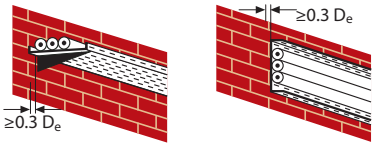
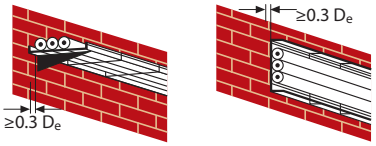
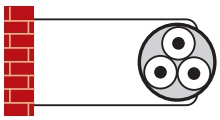
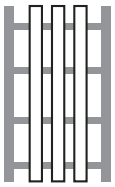
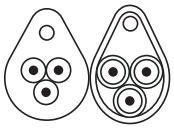
* Still under consideration in IEC.

APPENDIX A

Table A1.2

Schedule of Installation Methods of cables (including Reference Methods) for determining current-carrying capacity

NOTE 1: The illustrations are not intended to depict actual product or installation practices but are indicative of the method described.
NOTE 2: The installation and reference methods stated are in line with IEC. However, not all methods have a corresponding rating for all cable types.
NOTE 3: All cables required to undergo Megger test before installation.

Installation Method			Reference Method to be used to determine current-carrying capacity
Number	Examples	Description	
20		**Single-core or multicore cables**: Fixed on (clipped direct), or spaced less than 0.3 x cable diameter from a wooden or masonry wall [c]	C
21		**Single-core or multicore cables**: Fixed directly under wooden or masonry ceiling	B *(Higher than standard ambient temperatures may occur with this installation method)*
22		**Single-core or multicore cables**: Spaced from a ceiling	E, F or G* *(Higher than standard ambient temperatures may occur with this installation method)*
30		**Single-core or multicore cables**: On unperforated tray run horizontally or vertically [c, h]	C with item 2 of Table C2.1
31		**Single-core or multicore cables**: On unperforated tray run horizontally or vertically [c, h]	E or F
32		**Single-core or multicore cables**: On brackets or on a wire mesh tray run horizontally or vertically [c, h]	E or F
33		**Single-core or multicore cables**: Spaced more than 0.3 x the cable diameter from a wall	E, F or G[g]
34		**Single-core or multicore cables**: On a ladder [c]	E or F
35		**Single-core or multicore cable** suspended from or incorporating a support wire or harness	E or F

c Care is needed where the cable runs vertically and ventilation is restricted. The ambient temperature at the top of the vertical section can be much higher.

f The thermal resistivity of the enclosure is assumed to be poor because of the material of construction and possible air spaces. Where the construction is thermally equivalent to Installation Methods 6, 7, 8 or 9. Reference Method B may be used.

g The factor in Table C2.1 may also be used.

h D_e = the external diameter of a multicore cable:
– 2.2 x the cable diameter when three single-core cables are bound in trefoil, or
– 3 x the cable diameter when three single-core cables are laid in flat formation.

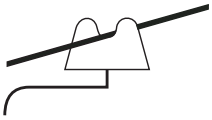
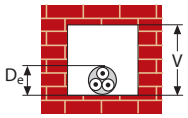
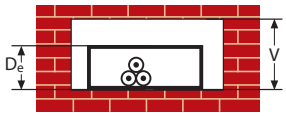
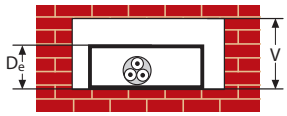
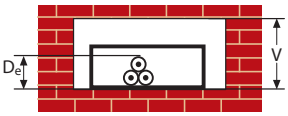
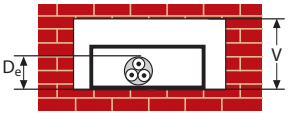
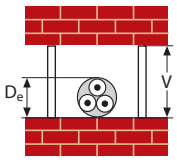
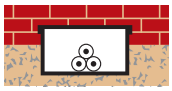
* Still under consideration in IEC.

APPENDIX A

Table A1.3

Schedule of Installation Methods of cables (including Reference Methods) for determining current-carrying capacity

NOTE 1: The illustrations are not intended to depict actual product or installation practices but are indicative of the method described.
NOTE 2: The installation and reference methods stated are in line with IEC. However, not all methods have a corresponding rating for all cable types.
NOTE 3: All cables required to undergo Megger test before installation.

Installation Method			Reference Method to be used to determine current-carrying capacity
Number	Examples	Description	
36		**Bare or non-sheathed cables** on insulators	G
40		**Single-core or multicore cables**: In a building void [c, h, i]	Where 1.5 $D_e \leq V \leq 20\ D_e$ Use B
41		**Non-sheathed cables**: - In conduit - In a building void - In masonry having a thermal resistivity not greater than 2 K.m/W [c, i, j]	Where 1.5 $D_e \leq V$ Use B
42		**Single-core or multicore cables**: - In conduit - In a building void - In masonry having a thermal resistivity not greater than 2 K.m/W [c, j]	Where 1.5 $D_e \leq V$ Use B
43		**Non-sheathed cables**: - In cable ducting - In a building void - In masonry having a thermal resistivity not greater than 2 K.m/W [c, i, j]	Where 1.5 $D_e \leq V$ Use B
44		**Single-core or multicore cables**: - In cable ducting - In a building void - In masonry having a thermal resistivity not greater than 2 K.m/W [c, i, j]	Where 1.5 $D_e \leq V$ Use B
45		**Non-sheathed cables**: - In cable ducting - In masonry having a thermal resistivity not greater than 2 K.m/W [c, h, i]	Where 1.5 $D_e \leq V \leq 50\ D_e$ Use B
46		**Single-core or multicore cables**: - In cable ducting - In masonry having a thermal resistivity not greater than 2 K.m/W [c, h, i]	Where 1.5 $D_e \leq V \leq 50\ D_e$ Use B
47		**Single-core or multicore cables**: - In a ceiling void - In a suspended floor [h, i]	Where 1.5 $D_e \leq V \leq 50\ D_e$ Use B
50		**Non-sheathed cables** in flush cable trunking in the floor	B

c Care is needed where the cable runs vertically and ventilation is restricted. The ambient temperature at the top of the vertical section can be much higher.

g The factors in table C2.1 may also be used.

h D_e = the external diameter of a multicore cable:
- 2.2x the cable diameter when three single-core cables are bound in trefoil, or
- 3x the cable diameter when three single-core cables are laid in flat formation.

i V = the smaller dimension or diameter of a masonry duct or void, or the vertical depth of a rectangular duct, floor or ceiling void or channel.

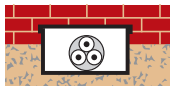
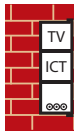
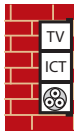
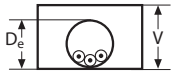
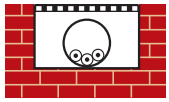
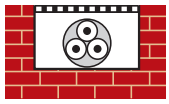
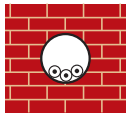
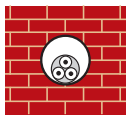
j D_e = external diameter of conduit or vertical depth of cable ducting.

APPENDIX A

Table A1.4

Schedule of Installation Methods of cables (including Reference Methods) for determining current-carrying capacity

NOTE 1: The illustrations are not intended to depict actual product or installation practices but are indicative of the method described.
NOTE 2: The installation and reference methods stated are in line with IEC. However, not all methods have a corresponding rating for all cable types.
NOTE 3: All cables required to undergo Megger test before installation.

Installation Method			Reference Method to be used to determine current-carrying capacity
Number	Examples	Description	
51		**Multicore cable** in flush cable trunking in the floor	B
52	 52	**Non-sheathed cables** in flush trunking [c]	B
53	 53	**Multicore cable** in flush trunking [c]	B
54		**Non-sheathed cables or single-core cables in conduit** in an unventilated cable channel run horizontally or vertically [c, i, k, m]	Where 1.5 $D_e \leq V$ Use B
55		**Non-sheathed cables** in conduit in an open or ventilated cable channel in the floor [l, m]	B
56		**Sheathed single-core or multicore cable** in an open or ventilated cable channel run horizontally or vertically [m]	B
57		**Single-core or multicore cable** direct in masonry having a thermal resistivity not greater than 2 K.m/W - Without added mechanical protection [n, o]	C
58		**Single-core or multicore cable** direct in masonry having a thermal resistivity not greater than 2 K.m/W - With added mechanical protection [n, o] (e.g. capping)	C
59		**Non-sheathed cables or single-core cables** in conduit in masonry having a thermal resistivity not greater than 2 K.m/W [o]	B
60		**Multicore cables** in conduit in masonry having a thermal resistivity not greater than 2 K.m/W [o]	B

c Care is needed where the cable runs vertically and ventilation is restricted. The ambient temperature at the top of the vertical section can be much higher.

k D_e = external diameter of conduit.

i V = the smaller dimension or diameter of a masonry duct or void, or the vertical depth of a rectangular duct, floor or ceiling void or channel. The depth of the channel is more important than the width.

i For multicore cable installed as method 55, use current-carrying capacity for Reference Method B.

m It is recommended that these installation methods are used only in areas where access is restricted to authorized persons so that the reduction in current-carrying capacity and the fire hazard due to the accumulation of debris can be prevented.

n For cables having conductors not greater than 16mm^2, the current carrying capacity may be higher.

o Thermal resistivity of masonry is not greater than 2 K.m/W. The term masonry is taken to include brickwork, concrete, plaster and the like (excludes thermally insulating materials).

APPENDIX A

Table A1.5

Schedule of Installation Methods of cables (including Reference Methods) for determining current-carrying capacity

NOTE 1: The illustrations are not intended to depict actual product or installation practices but are indicative of the method described.
NOTE 2: The installation and reference methods stated are in line with IEC. However, not all methods have a corresponding rating for all cable types.
NOTE 3: All cables required to undergo Megger test before installation.

Installation Method			Reference Method to be used to determine current-carrying capacity
Number	Examples	Description	
70		**Multicore unarmoured cable** in conduit or in cable ducting in the ground	D
71		**Single-core unarmoured cable** in conduit or in cable ducting in the ground	D
72		**Sheathed, armoured or multicore cables** direct in the ground – Without added mechanical protection (see note)	D
73		**Sheathed, armoured or multicore cables** direct in the ground – With added mechanical protection (eg. cable covers) (see note)	D

Note: The inclusion of directly buried cables is satisfactory where the soil thermal resistivity is of the order of 2.5K.m/W. For lower soil resistivities, the current-carrying capacity for directly buried cables is appreciably higher than for cables in ducts.

APPENDIX B

BS 6231
SS 358-3
IEC 60227-3
IEC 60502-1
BS EN50525-2-31

Tai Sin® Cables & Wires

Table B1.1: Current Carrying Capacity (IN AMPERES)

Single-core copper conductor, 70°C PVC insulated, non-armoured, with or without sheathed cables
Ambient air temperature: 30°C, Ground ambient temperature: 15°C,
Soil thermal resistivity (cable buried in ground): 1.2K.m/W

Conductor Cross-Sectional Area	Reference Method A (enclosed in conduit in thermally insulating wall etc)		Reference Method B (enclosed in conduit on wall or in trunking etc)		Reference Method C (clipped direct)		Reference Method F (in free air or on a perforated cable tray horizontal or vertical)				
							Touching			Spaced by One Cable Diameter	
	2 Cables, Single-Phase a.c. or d.c.	3 or 4 Cables, 3-Phase a.c.	2 Cables, Single-Phase a.c. or d.c.	3 or 4 Cables, 3-Phase a.c.	2 Cables, Single-Phase a.c. or d.c. Flat and Touching	3 or 4 Cables, 3-Phase a.c. Flat and Touching or Trefoil	2 Cables, Single-Phase a.c. or d.c. Flat	3 Cables, 3-Phase a.c. Flat	3 Cables, 3-Phase a.c. Trefoil	2 Cables, Single-Phase a.c. or d.c., or 3 Cables, 3-Phase a.c. Flat	
										Horizontal	Vertical
mm²	A	A	A	A	A	A	A	A	A	A	A
1.0	11	10.5	13.5	12	15.5	14	–	–	–	–	–
1.5	14.5	13.5	17.5	15.5	20	18	–	–	–	–	–
2.5	20	18	24	21	27	25	–	–	–	–	–
4	26	24	32	28	37	33	–	–	–	–	–
6	34	31	41	36	47	43	–	–	–	–	–
10	46	42	57	50	65	59	–	–	–	–	–
16	61	56	76	68	87	79	–	–	–	–	–
25	80	73	101	89	114	104	131	114	110	146	130
35	99	89	125	110	141	129	162	143	137	181	162
50	119	108	151	134	182	167	196	174	167	219	197
70	151	136	192	171	234	214	251	225	216	281	254
95	182	164	232	207	284	261	304	275	264	341	311
120	210	188	269	239	330	303	352	321	308	396	362
150	240	216	300	262	381	349	406	372	356	456	419
185	273	245	341	296	436	400	463	427	409	521	480
240	321	286	400	346	515	472	546	507	485	615	569
300	367	328	458	394	594	545	629	587	561	709	659
400	–	–	546	467	694	634	754	689	656	852	795
500	–	–	626	533	792	723	868	789	749	982	920
630	–	–	720	611	904	826	1005	905	855	1138	1070
800	–	–	–	–	1030	943	1086	1020	971	1265	1188
1000	–	–	–	–	1154	1058	1216	1149	1079	1420	1337

Table B2.1: Voltage Drop (IN mV/A/m)

Single-core copper conductor, 70°C PVC insulated, non-armoured, with or without sheathed cables
Ambient air temperature: 30°C, Conductor operating temperature: 70°C

Conductor Cross-Sectional Area	2 Cables d.c.	2 Cables, Single-Phase a.c.						3 or 4 Cables, 3-Phase a.c.													
		Reference Methods A & B (enclosed in conduit or trunking)			Reference Methods C & F (clipped direct, on tray or in free air)						Reference Methods A & B (enclosed in conduit or trunking)			Reference Methods C & F (clipped direct, on tray or in free air)							
					Cables Touching			Cables Spaced*						Cables Touching, Trefoil			Cables Touching, Flat			Cables Spaced*, Flat		
mm²	mV/A/m	mV/A/m			mV/A/m			mV/A/m			mV/A/m			mV/A/m			mV/A/m			mV/A/m		
1.0	44	44			44			44			38			38			38			38		
1.5	29	29			29			29			25			25			25			25		
2.5	18	18			18			18			15			15			15			15		
4	11	11			11			11			9.5			9.5			9.5			9.5		
6	7.3	7.3			7.3			7.3			6.4			6.4			6.4			6.4		
10	4.4	4.4			4.4			4.4			3.8			3.8			3.8			3.8		
16	2.8	2.8			2.8			2.8			2.4			2.4			2.4			2.4		
		r	x	z	r	x	z	r	x	z	r	x	z	r	x	z	r	x	z	r	x	z
25	1.75	1.80	0.33	1.80	1.75	0.20	1.75	1.75	0.29	1.80	1.50	0.29	1.55	1.50	0.175	1.50	1.50	0.25	1.55	1.50	0.32	1.55
35	1.25	1.30	0.31	1.30	1.25	0.195	1.25	1.25	0.28	1.30	1.10	0.27	1.10	1.10	0.170	1.10	1.10	0.24	1.10	1.10	0.32	1.15
50	0.93	0.95	0.30	1.00	0.93	0.190	0.95	0.93	0.28	0.97	0.81	0.26	0.85	0.80	0.165	0.82	0.80	0.24	0.84	0.80	0.32	0.86
70	0.63	0.65	0.29	0.72	0.63	0.185	0.66	0.63	0.27	0.69	0.56	0.25	0.61	0.55	0.160	0.57	0.55	0.24	0.60	0.55	0.31	0.63
95	0.46	0.49	0.28	0.56	0.47	0.180	0.50	0.47	0.27	0.54	0.42	0.24	0.48	0.41	0.155	0.43	0.41	0.23	0.47	0.40	0.31	0.51
120	0.36	0.39	0.27	0.47	0.37	0.175	0.41	0.37	0.26	0.45	0.33	0.23	0.41	0.32	0.150	0.36	0.32	0.23	0.40	0.32	0.30	0.44
150	0.29	0.31	0.27	0.41	0.30	0.175	0.34	0.29	0.26	0.39	0.27	0.23	0.36	0.26	0.150	0.30	0.26	0.23	0.34	0.26	0.30	0.40
185	0.23	0.25	0.27	0.37	0.24	0.170	0.29	0.24	0.26	0.35	0.22	0.23	0.32	0.21	0.145	0.26	0.21	0.22	0.31	0.21	0.30	0.36
240	0.180	0.195	0.26	0.33	0.185	0.165	0.25	0.185	0.25	0.31	0.17	0.23	0.29	0.160	0.145	0.22	0.160	0.22	0.27	0.160	0.29	0.34
300	0.145	0.160	0.29	0.31	0.150	0.165	0.22	0.150	0.25	0.29	0.14	0.23	0.27	0.130	0.140	0.190	0.130	0.22	0.25	0.130	0.29	0.32
400	0.105	0.130	0.26	0.29	0.120	0.160	0.20	0.115	0.25	0.27	0.12	0.22	0.25	0.105	0.140	0.175	0.105	0.21	0.24	0.100	0.29	0.31
500	0.086	0.110	0.26	0.28	0.098	0.155	0.185	0.093	0.24	0.26	0.10	0.22	0.25	0.086	0.135	0.160	0.086	0.21	0.23	0.081	0.29	0.30
630	0.068	0.094	0.25	0.27	0.081	0.155	0.175	0.076	0.24	0.25	0.08	0.22	0.24	0.072	0.135	0.150	0.072	0.21	0.22	0.066	0.28	0.29
800	0.053	–			0.068	0.150	0.165	0.061	0.24	0.25	–			0.060	0.130	0.145	0.060	0.21	0.22	0.053	0.28	0.29
1000	0.042	–			0.059	0.150	0.160	0.050	0.24	0.24	–			0.052	0.130	0.140	0.052	0.20	0.21	0.044	0.28	0.28

Note: *Spacings larger than one cable diameter will result in a larger voltage drop.

APPENDIX B

BS 6346
IEC60502-1

Table B1.2: Current Carrying Capacity (IN AMPERES)

Multi-core, 70°C PVC insulated, PVC sheathed non-armoured cables
Ambient air temperature: 30°C, Ground ambient temperature: 15°C,
Soil thermal resistivity (cable buried in ground): 1.2K.m/W

Conductor Cross-Sectional Area	Reference Method A (enclosed in conduit in thermally insulating wall etc)		Reference Method B (enclosed in conduit on a wall or in trunking etc)		Reference Method C (clipped direct)		Reference Method E (in free air or on a perforated cable tray horizontal or vertical)	
	One 2-Core Cable*, Single-Phase a.c. or d.c.	One 3-Core Cable* or One 4-Core Cable, 3-Phase a.c.	One 2-Core Cable*, Single-Phase a.c. or d.c.	One 3-core Cable* or One 4-Core Cable, 3-Phase a.c.	One 2-Core Cable*, Single-Phase a.c. or d.c.	One 3-Core Cable* or One 4-Core Cable, 3-Phase a.c.	One 2-Core Cable*, Single-Phase a.c. or d.c.	One 3-Core Cable* or One 4-Core Cable, 3-Phase a.c.
mm²	A	A	A	A	A	A	A	A
1.0	11	10	13	11.5	15	13.5	17	14.5
1.5	14	13	16.5	15	19.5	17.5	22	18.5
2.5	18.5	17.5	23	20	27	24	30	25
4	25	23	30	27	36	32	40	34
6	32	29	38	34	46	41	51	43
10	43	39	52	46	63	57	70	60
16	57	52	69	62	85	76	94	80
25	75	68	90	80	112	96	119	101
35	92	83	111	99	138	119	148	126
50	110	99	133	118	168	144	180	153
70	139	125	168	149	213	184	232	196
95	167	150	201	179	258	223	282	238
120	192	172	232	206	299	259	328	276
150	219	196	258	225	344	299	379	319
185	248	223	294	255	392	341	434	364
240	291	261	344	297	461	403	514	430
300	334	298	394	339	530	464	593	497
400	–	–	470	402	634	557	715	597

*With or without a protective conductor.

Table B2.2: Voltage Drop (IN mV/A/m)

Multi-core 70°C PVC insulated, PVC sheathed non-armoured cables
Ambient temperature: 30°C, Conductor operating temperature: 70°C

Conductor Cross-Sectional Area	2-Core Cable, d.c.	2-Core Cable, Single-Phase a.c.			3 or 4 Core Cable, 3-Phase a.c.		
mm²	mV/A/m	mV/A/m			mV/A/m		
1.0	44	44			38		
1.5	29	29			25		
2.5	18	18			15		
4	11	11			9.5		
6	7.3	7.3			6.4		
10	4.4	4.4			3.8		
16	2.8	2.8			2.4		
		r	x	z	r	x	z
25	1.75	1.75	0.170	1.75	1.50	0.145	1.50
35	1.25	1.25	0.165	1.25	1.10	0.145	1.10
50	0.93	0.93	0.165	0.94	0.80	0.140	0.81
70	0.63	0.63	0.160	0.65	0.55	0.140	0.57
95	0.46	0.47	0.155	0.50	0.41	0.135	0.43
120	0.36	0.38	0.155	0.41	0.33	0.135	0.35
150	0.29	0.30	0.155	0.34	0.26	0.130	0.29
185	0.23	0.25	0.150	0.29	0.21	0.130	0.25
240	0.180	0.190	0.150	0.24	0.165	0.130	0.21
300	0.145	0.155	0.145	0.21	0.135	0.130	0.185
400	0.105	0.115	0.145	0.185	0.100	0.125	0.160

Note: *Spacings larger than one cable diameter will result in a larger voltage drop.

APPENDIX B

BS 6346

Table B1.3: Current Carrying Capacity (IN AMPERES)

Single-core 70°C PVC insulated, PVC sheathed armoured cables (non-magnetic armour)
Ambient air temperature: 30°C, Ground ambient temperature: 15°C,
Soil thermal resistivity (cable buried in ground): 1.2K.m/W

Conductor Cross-Sectional Area	Reference Method C (clipped direct)		Reference Method F (in free air or on a perforated cable tray horizontal or vertical)								
	Touching		Touching			Spaced by One Cable Diameter					
	2 Cables, Single-Phase a.c. or d.c. flat	3 or 4 Cables, 3-Phase a.c. flat	2 Cables, Single-Phase a.c. or d.c. flat	3 Cables, 3-Phase a.c. flat	3 Cables, 3-Phase a.c. trefoil	2 Cables, d.c.		2 Cables, Single-Phase a.c.		3 or 4 Cables, 3-Phase a.c.	
						Horizontal	Vertical	Horizontal	Vertical	Horizontal	Vertical
mm²	A	A	A	A	A	A	A	A	A	A	A
50	193	179	205	189	181	229	216	229	217	230	212
70	245	225	259	238	231	294	279	287	272	286	263
95	296	269	313	285	280	357	340	349	332	338	313
120	342	309	360	327	324	415	396	401	383	385	357
150	393	352	413	373	373	479	458	449	429	436	405
185	447	399	469	422	425	548	525	511	489	490	456
240	525	465	550	492	501	648	622	593	568	566	528
300	594	515	624	547	567	748	719	668	640	616	578
400	687	575	723	618	657	885	851	737	707	674	632
500	763	622	805	673	731	1035	997	810	777	721	676
630	843	669	891	728	809	1218	1174	893	856	771	723
800	919	710	976	777	886	1441	1390	943	905	824	772
1000	975	737	1041	808	945	1685	1627	1008	967	872	816

Table B2.3: Voltage Drop (IN mV/A/m)

Single-core 70°C PVC insulated, PVC sheathed armoured cables (non-magnetic armour)
Ambient temperature: 30°C, Conductor operating temperature: 70°C

Conductor Cross-Sectional Area	2 Cables, d.c.	Reference Method C & F (clipped direct, on tray or free air)														
		2 Cables, Single-Phase a.c.						3 or 4 Cables, 3-Phase a.c.								
		Touching			Spaced*			Trefoil and Touching			Flat and Touching			Flat and Spaced*		
mm²	mV/A/m	mV/A/m			mV/A/m			mV/A/m			mV/A/m			mV/A/m		
		r	x	z	r	x	z	r	x	z	r	x	z	r	x	z
50	0.93	0.93	0.22	0.95	0.92	0.30	0.97	0.80	0.190	0.82	0.79	0.26	0.84	0.79	0.34	0.86
70	0.63	0.64	0.21	0.68	0.66	0.29	0.72	0.56	0.180	0.58	0.57	0.25	0.62	0.59	0.32	0.68
95	0.46	0.48	0.20	0.52	0.51	0.28	0.58	0.42	0.175	0.45	0.44	0.25	0.50	0.47	0.31	0.57
120	0.36	0.39	0.195	0.43	0.42	0.28	0.50	0.33	0.170	0.37	0.36	0.24	0.43	0.40	0.30	0.50
150	0.29	0.31	0.190	0.37	0.34	0.27	0.44	0.27	0.165	0.32	0.30	0.24	0.38	0.34	0.30	0.45
185	0.23	0.26	0.190	0.32	0.29	0.27	0.39	0.22	0.160	0.27	0.25	0.23	0.34	0.29	0.29	0.41
240	0.180	0.20	0.180	0.27	0.23	0.26	0.35	0.175	0.160	0.23	0.20	0.23	0.30	0.24	0.28	0.37
300	0.145	0.160	0.180	0.24	0.190	0.26	0.32	0.140	0.155	0.21	0.165	0.22	0.28	0.20	0.28	0.34
400	0.105	0.140	0.175	0.22	0.180	0.24	0.30	0.120	0.130	0.195	0.160	0.21	0.26	0.21	0.25	0.32
500	0.086	0.120	0.170	0.21	0.165	0.23	0.29	0.105	0.145	0.180	0.145	0.20	0.25	0.190	0.24	0.30
630	0.068	0.105	0.165	0.195	0.150	0.22	0.27	0.091	0.145	0.170	0.135	0.195	0.23	0.175	0.22	0.28
800	0.053	0.095	0.160	0.185	0.145	0.21	0.25	0.082	0.140	0.160	0.125	0.180	0.22	0.170	0.195	0.26
1000	0.042	0.091	0.155	0.180	0.140	0.190	0.24	0.079	0.135	0.155	0.125	0.165	0.21	0.165	0.170	0.24

Note: *Spacings larger than one cable diameter will result in a larger voltage drop.

APPENDIX B

BS 6346

Table B1.4: Current Carrying Capacity (IN AMPERES)

Table B1.4: Multi-core 70°C PVC insulated, PVC sheathed armoured cables
Ambient air temperature: 30°C, Ground ambient temperature: 15°C,
Soil thermal resistivity (cable buried in ground): 1.2K.m/W

Conductor Cross-Sectional Area	Reference Method C (clipped direct)		Reference Method E (in free air or on a perforated cable tray etc, horizontal or vertical)		Reference Method D (ducting in ground)		Reference Method D (direct in ground)	
	One 2-Core Cable, Single-Phase a.c. or d.c.	One 3 or 4-Core Cable, 3-Phase a.c.	One 2-Core Cable, Single-Phase a.c. or d.c.	One 3 or 4-Core Cable, 3-Phase a.c.	One 2-Core Cable, Single-Phase a.c. or d.c.	One 3 or 4-Core Cable, 3-Phase a.c.	One 2-Core Cable, Single-Phase a.c. or d.c.	One 3 or 4-Core Cable, 3-Phase a.c.
mm²	A	A	A	A	A	A	A	A
1.5	21	18	22	19	26	21	32	27
2.5	28	25	31	26	34	28	42	35
4	38	33	41	35	44	36	55	45
6	49	42	53	45	54	45	67	56
10	67	58	72	62	71	60	88	74
16	89	77	97	83	93	76	115	94
25	118	102	128	110	118	97	146	120
35	145	125	157	135	141	116	175	144
50	175	151	190	163	166	138	206	171
70	222	192	241	207	206	170	255	210
95	269	231	291	251	242	200	300	248
120	310	267	336	290	275	228	340	283
150	356	306	386	332	310	258	384	319
185	405	348	439	378	347	288	430	357
240	476	409	516	445	399	332	494	412
300	547	469	592	510	450	375	557	465
400	621	540	683	590	-	-	-	-

Table B2.4: Voltage Drop (IN mV/A/m)

Table B2.4: Multi-core 70°C PVC insulated, PVC sheathed armoured cables
Ambient temperature: 30°C, Conductor operating temperature: 70°C

Conductor Cross-Sectional Area	2-Core Cable, d.c.	2-Core Cable, Single-Phase a.c.			3 or 4-Core Cable, 3-Phase a.c.		
mm²	mV/A/m	mV/A/m			mV/A/m		
1.5	29	29			25		
2.5	18	18			15		
4	11	11			9.5		
6	7.3	7.3			6.4		
10	4.4	4.4			3.8		
16	2.8	2.8			2.4		
		r	x	z	r	x	z
25	1.75	1.75	0.170	1.75	1.50	0.145	1.50
35	1.25	1.25	0.165	1.25	1.10	0.145	1.10
50	0.93	0.93	0.165	0.94	0.80	0.140	0.81
70	0.63	0.63	0.160	0.65	0.55	0.140	0.57
95	0.46	0.47	0.155	0.50	0.41	0.135	0.43
120	0.36	0.38	0.155	0.41	0.33	0.135	0.35
150	0.29	0.30	0.155	0.34	0.26	0.130	0.29
185	0.23	0.25	0.150	0.29	0.21	0.130	0.25
240	0.180	0.190	0.150	0.24	0.165	0.130	0.21
300	0.145	0.155	0.145	0.21	0.135	0.130	0.185
400	0.105	0.115	0.145	0.185	0.100	0.125	0.160

Note: *Spacings larger than one cable diameter will result in a larger voltage drop.

APPENDIX B

Table B1.5: Current Carrying Capacity (IN AMPERES)

IEC 60502-1
BS EN50525-3-41
*based on 600/1000V application
BS 7889

Table B1.5: Single-core 90°C XLPE / Cross-Linked LSZH / EPR insulated, unarmoured, with or without sheath (PVC / LSZH) cables
Ambient air temperature: 30°C, Ground ambient temperature: 15°C, Soil thermal resistivity (cable buried in ground): 1.2K.m/W

Conductor Cross-Sectional Area	Reference Method A (enclosed in conduit in thermally insulating wall etc)		Reference Method B (enclosed in conduit on a wall or in trunking etc)		Reference Method C (clipped direct)		Reference Method F (in free air or on a perforated cable tray etc, horizontal or vertical etc)			Reference Method G (in free air)	
							Touching			Spaced by One Cable Diameter	
	2 Cables, Single-Phase a.c. or d.c.	3 or 4 Cables, 3-Phase a.c.	2 Cables, Single-Phase a.c. or d.c.	3 or 4 Cables, 3-Phase a.c.	2 Cables, Single-Phase a.c. or d.c. Flat and Touching	3 or 4 Cables, 3-Phase a.c. Flat and Touching or Trefoil	2 Cables, Single-Phase a.c. or d.c. Flat	3 Cables, 3-Phase a.c. Flat	3 Cables, 3-Phase a.c. Trefoil	2 Cables, Single-Phase a.c. or d.c., or 3 Cables, 3-Phase a.c. Flat	
										Horizontal	Vertical
mm²	A	A	A	A	A	A	A	A	A	A	A
1.0	14	13	17	15	19	17.5	–	–	–	–	–
1.5	19	17	23	20	25	23	–	–	–	–	–
2.5	26	23	31	28	34	31	–	–	–	–	–
4	35	31	42	37	46	41	–	–	–	–	–
6	45	40	54	48	59	54	–	–	–	–	–
10	61	54	75	66	81	74	–	–	–	–	–
16	81	73	100	88	109	99	–	–	–	–	–
25	106	95	133	117	143	130	161	141	135	182	161
35	131	117	164	144	176	161	200	176	169	226	201
50	158	141	198	175	228	209	242	216	207	275	246
70	200	179	253	222	293	268	310	279	268	353	318
95	241	216	306	269	355	326	377	342	328	430	389
120	278	249	354	312	413	379	437	400	383	500	454
150	318	285	393	342	476	436	504	464	444	577	527
185	362	324	449	384	545	500	575	533	510	661	605
240	424	380	528	450	644	590	679	634	607	781	719
300	486	435	603	514	743	681	783	736	703	902	833
400	–	–	683	584	868	793	940	868	823	1085	1008
500	–	–	783	666	990	904	1083	998	946	1253	1169
630	–	–	900	764	1130	1033	1254	1151	1088	1454	1362
800	–	–	–	–	1288	1179	1358	1275	1214	1581	1485
1000	–	–	–	–	1443	1323	1520	1436	1349	1775	1671

Note: 1. Where a conductor operates at a temperature exceeding 70°C it must be ascertained that the equipment connected to the conductor is suitable for the conductor operating temperature.
2. Where cables in this table are connected to equipment or accessories designed to operate at a temperature not exceeding 70°C, the current ratings given in the equivalent table for 70°C thermoplastic insulated cables must be used.

Table B2.5: Voltage Drop (IN mV/A/m)

Table B2.5: Single-core 90°C XLPE / Cross-Linked LSZH / EPR insulated, unarmoured, with or without sheath (PVC / LSZH) cables
Ambient temperature: 30°C, Conductor operating temperature: 90°C

Conductor Cross-Sectional Area	2 Cables d.c.	2 Cables, Single-Phase a.c.						3 or 4 Cables, 3-Phase a.c.													
		Reference Methods A & B (enclosed in conduit or trunking)			Reference Methods C, F & G (clipped direct, on tray or in fre air)						Reference Methods A & B (enclosed in conduit or trunking)			Reference Methods C, F & G (clipped direct, on tray or in free air)							
					Cables Touching			Cables Spaced*						Cables Touching, Trefoil			Cables Touching, Flat			Cables Spaced*, Flat		
mm²	mV/A/m	mV/A/m			mV/A/m			mV/A/m			mV/A/m			mV/A/m			mV/A/m			mV/A/m		
1.0	46	46			46			46			40			40			40			40		
1.5	31	31			31			31			27			27			27			27		
2.5	19	19			19			19			16			16			16			16		
4	12	12			12			12			10			10			10			10		
6	7.9	7.9			7.9			7.9			6.8			6.8			6.8			6.8		
10	4.7	4.7			4.7			4.7			4.0			4.0			4.0			4.0		
16	2.9	2.9			2.9			2.9			2.5			2.5			2.5			2.5		
		r	x	z	r	x	z	r	x	z	r	x	z	r	x	z	r	x	z	r	x	z
25	1.85	1.85	0.31	1.90	1.85	0.190	1.85	1.85	0.28	1.85	1.60	0.27	1.65	1.60	0.165	1.60	1.60	0.190	1.60	1.60	0.27	1.65
35	1.35	1.35	0.29	1.35	1.35	0.180	1.35	1.35	0.27	1.35	1.15	0.25	1.15	1.15	0.155	1.15	1.15	0.180	1.15	1.15	0.26	1.20
50	0.99	1.00	0.29	1.05	0.99	0.180	1.00	0.99	0.27	1.00	0.87	0.25	0.90	0.86	0.155	0.87	0.86	0.180	0.87	0.86	0.26	0.89
70	0.68	0.70	0.28	0.75	0.68	0.175	0.71	0.68	0.26	0.73	0.60	0.24	0.65	0.59	0.150	0.61	0.59	0.175	0.62	0.59	0.25	0.65
95	0.49	0.51	0.27	0.58	0.49	0.170	0.52	0.49	0.26	0.56	0.44	0.23	0.50	0.43	0.145	0.45	0.43	0.170	0.46	0.43	0.25	0.49
120	0.39	0.41	0.26	0.48	0.39	0.165	0.43	0.39	0.25	0.47	0.35	0.23	0.42	0.34	0.140	0.37	0.34	0.165	0.38	0.34	0.24	0.42
150	0.32	0.33	0.26	0.43	0.32	0.165	0.36	0.32	0.25	0.41	0.29	0.23	0.37	0.28	0.140	0.31	0.28	0.165	0.32	0.28	0.24	0.37
185	0.25	0.27	0.26	0.37	0.26	0.165	0.30	0.25	0.25	0.36	0.23	0.23	0.32	0.22	0.140	0.26	0.22	0.165	0.28	0.22	0.24	0.33
240	0.190	0.21	0.26	0.33	0.20	0.160	0.25	0.195	0.25	0.31	0.185	0.22	0.29	0.170	0.140	0.22	0.170	0.165	0.24	0.17	0.24	0.29
300	0.155	0.175	0.25	0.31	0.160	0.160	0.22	0.155	0.25	0.29	0.150	0.22	0.27	0.140	0.140	0.195	0.135	0.160	0.21	0.135	0.24	0.27
400	0.120	0.140	0.25	0.29	0.130	0.155	0.20	0.125	0.24	0.27	0.125	0.22	0.25	0.110	0.135	0.175	0.110	0.160	0.195	0.110	0.24	0.26
500	0.093	0.120	0.25	0.28	0.105	0.155	0.185	0.098	0.24	0.26	0.100	0.22	0.24	0.090	0.135	0.160	0.088	0.160	0.180	0.085	0.24	0.25
630	0.072	0.100	0.25	0.27	0.086	0.155	0.175	0.078	0.24	0.25	0.088	0.21	0.23	0.074	0.135	0.150	0.071	0.160	0.170	0.068	0.23	0.24
800	0.056	–			0.072	0.150	0.170	0.064	0.24	0.25	–			0.062	0.130	0.145	0.059	0.155	0.165	0.055	0.23	0.24
1000	0.045	–			0.063	0.150	0.165	0.054	0.24	0.24	–			0.055	0.130	0.140	0.050	0.155	0.165	0.047	0.23	0.24

Note: *Spacings larger than one cable diameter will result in a larger voltage drop.

APPENDIX B

IEC 60502-1
BS 7629-1

Table B1.6: Current Carrying Capacity (IN AMPERES)

Table B1.6: Multi-core 90°C XLPE / Cross-Linked LSZH / EPR insulated, unarmoured, thermoplastic (PVC / LSZH) sheathed cables
Ambient air temperature: 30°C, Ground ambient temperature: 15°C,
Soil thermal resistivity (cable buried in ground): 1.2K.m/W

Conductor Cross-Sectional Area	Reference Method A (enclosed in conduit in thermally insulating wall etc.)		Reference Method B (enclosed in conduit on a wall or in trunking etc.)		Reference Method C (clipped direct)		Reference Method E (in free air or on a perforated cable tray etc, horizontal or vertical)	
	One 2-Core Cable, Single-Phase a.c. or d.c.	One 3 or 4-Core Cable, 3-Phase a.c.	One 2-Core Cable, Single-Phase a.c. or d.c.	One 3 or 4-Core Cable, 3-Phase a.c.	One 2-Core Cable, Single-Phase a.c. or d.c.	One 3 or 4-Core Cable, 3-Phase a.c.	One 2-Core Cable, Single-Phase a.c. or d.c.	One 3 or 4-Core Cable*, 3-Phase a.c.
mm²	A	A	A	A	A	A	A	A
1.0	14.5	13	17	15	19	17	21	18
1.5	18.5	16.5	22	19.5	24	22	26	23
2.5	25	22	30	26	33	30	36	32
4	33	30	40	35	45	40	49	42
6	42	38	51	44	58	52	63	54
10	57	51	69	60	80	71	86	75
16	76	68	91	80	107	96	115	100
25	99	89	119	105	138	119	149	127
35	121	109	146	128	171	147	185	158
50	145	130	175	154	209	179	225	192
70	183	164	221	194	269	229	289	246
95	220	197	265	233	328	278	352	298
120	253	227	305	268	382	322	410	346
150	290	259	334	300	441	371	473	399
185	329	295	384	340	506	424	542	456
240	386	346	459	398	599	500	641	538
300	442	396	532	455	693	576	741	621
400	–	–	625	536	803	667	865	741

Note: 1. Where a conductor operates at a temperature exceeding 70°C it must be ascertained that the equipment connected to the conductor is suitable for the conductor operating temperature.
2. Where cables in this table are connected to equipment or accessories designed to operate at a temperature not exceeding 70°C, the current ratings given in the equivalent table for 70°C thermoplastic insulated cables must be used.

Table B2.6: Voltage Drop (IN mV/A/m)

Table B2.6: Multi-core 90°C XLPE / Cross-Linked LSZH / EPR insulated, unarmoured, thermoplastic (PVC / LSZH) sheathed cables
Ambient temperature: 30°C, Conductor operating temperature: 90°C

Conductor Cross-Sectional Area	2-Core Cable, d.c.	2-Core Cable, Single-Phase a.c.			3 or 4-Core Cable, 3-Phase a.c.		
mm²	mV/A/m	mV/A/m			mV/A/m		
1.0	46	46			40		
1.5	31	31			27		
2.5	19	19			16		
4	12	12			10		
6	7.9	7.9			6.8		
10	4.7	4.7			4.0		
16	2.9	2.9			2.5		
		r	x	z	r	x	z
25	1.85	1.85	0.160	1.90	1.60	0.140	1.65
35	1.35	1.35	0.155	1.35	1.15	0.135	1.15
50	0.98	0.99	0.155	1.00	0.86	0.135	0.87
70	0.67	0.67	0.150	0.69	0.59	0.130	0.60
95	0.49	0.50	0.150	0.52	0.43	0.130	0.45
120	0.39	0.40	0.145	0.42	0.34	0.130	0.37
150	0.31	0.32	0.145	0.35	0.28	0.125	0.30
185	0.25	0.26	0.145	0.29	0.22	0.125	0.26
240	0.195	0.200	0.140	0.24	0.175	0.125	0.21
300	0.155	0.160	0.140	0.21	0.140	0.120	0.185
400	0.120	0.130	0.140	0.190	0.115	0.120	0.165

Note: *Spacings larger than one cable diameter will result in a larger voltage drop.

APPENDIX B

IEC 60502-1
BS 5467
BS 6724

Table B1.7: Current Carrying Capacity (IN AMPERES)

Table B1.7: Single-core 90°C XLPE / Cross-Linked LSZH / EPR insulated, armoured (non-magnetic armour), thermoplastic (PVC / LSZH) sheathed cables
Ambient air temperature: 30°C, Ground ambient temperature: 15°C, Soil thermal resistivity (cable buried in ground): 1.2K.m/W

Conductor Cross-Sectional Area	Reference Method C (clipped direct)		Reference Method F (in free air or on a perforated cable tray horizontal or vertical)								
	Touching		Touching			Spaced by One Cable Diameter					
	2 Cables, Single-Phase a.c. or d.c. flat	3 or 4 Cables, 3-Phase a.c. flat	2 Cables, Single-Phase a.c. or d.c. flat	3 Cables, 3-Phase a.c. flat	3 Cables, 3-Phase a.c. trefoil	2 Cables, d.c.		2 Cables, Single-Phase a.c.		3 or 4 Cables, 3-Phase a.c.	
						Horizontal	Vertical	Horizontal	Vertical	Horizontal	Vertical
mm²	A	A	A	A	A	A	A	A	A	A	A
50	237	220	253	232	222	284	270	282	266	288	266
70	303	277	322	293	285	356	349	357	337	358	331
95	367	333	389	352	346	446	426	436	412	425	393
120	425	383	449	405	402	519	497	504	477	485	449
150	488	437	516	462	463	600	575	566	539	549	510
185	557	496	587	524	529	688	660	643	614	618	574
240	656	579	689	612	625	815	782	749	714	715	666
300	755	662	792	700	720	943	906	842	805	810	755
400	853	717	899	767	815	1137	1094	929	889	848	797
500	962	791	1016	851	918	1314	1266	1032	989	923	871
630	1082	861	1146	935	1027	1528	1474	1139	1092	992	940
800	1170	904	1246	987	1119	1809	1744	1204	1155	1042	978
1000	1261	961	1345	1055	1214	2100	2026	1289	1238	1110	1041

Note: 1. Where a conductor operates at a temperature exceeding 70°C it must be ascertained that the equipment connected to the conductor is suitable for the conductor operating temperature.
2. Where cables in this table are connected to equipment or accessories designed to operate at a temperature not exceeding 70°C, the current ratings given in the equivalent table for 70°C thermoplastic insulated cables must be used.

Table B2.7: Voltage Drop (IN mV/A/m)

Table B2.7: Single-core 90°C XLPE / Cross-Linked LSZH / EPR insulated, armoured (non-magnetic armour), thermoplastic (PVC / LSZH) sheathed cables
Ambient temperature: 30°C, Conductor operating temperature: 90°C

Conductor Cross-Sectional Area	2 Cables, d.c.	Reference Method C & F (clipped direct, on tray or in free air)														
		2 Cables, Single-Phase a.c.						3 or 4 Cables, 3-Phase a.c.								
		Touching			Spaced*			Trefoil and Touching			Flat and Touching			Flat and Spaced*		
mm²	mV/A/m	mV/A/m			mV/A/m			mV/A/m			mV/A/m			mV/A/m		
		r	x	z	r	x	z	r	x	z	r	x	z	r	x	z
50	0.98	0.99	0.21	1.00	0.98	0.29	1.00	0.86	0.180	0.87	0.84	0.25	0.88	0.84	0.33	0.90
70	0.67	0.68	0.200	0.71	0.69	0.29	0.75	0.59	0.170	0.62	0.60	0.25	0.65	0.62	0.32	0.70
95	0.49	0.51	0.195	0.55	0.53	0.28	0.60	0.44	0.170	0.47	0.46	0.24	0.52	0.49	0.31	0.58
120	0.39	0.41	0.190	0.45	0.43	0.27	0.51	0.35	0.165	0.39	0.38	0.24	0.44	0.41	0.30	0.51
150	0.31	0.33	0.185	0.38	0.36	0.27	0.45	0.29	0.160	0.33	0.31	0.23	0.39	0.34	0.29	0.45
185	0.25	0.27	0.185	0.33	0.30	0.26	0.40	0.23	0.160	0.28	0.26	0.23	0.34	0.29	0.29	0.41
240	0.195	0.21	0.180	0.28	0.24	0.26	0.35	0.180	0.155	0.24	0.21	0.22	0.30	0.24	0.28	0.37
300	0.155	0.170	0.175	0.25	0.195	0.25	0.32	0.145	0.150	0.21	0.170	0.22	0.28	0.20	0.27	0.34
400	0.115	0.145	0.170	0.22	0.180	0.24	0.30	0.125	0.150	0.195	0.160	0.21	0.27	0.20	0.27	0.33
500	0.093	0.125	0.170	0.21	0.165	0.24	0.29	0.105	0.145	0.180	0.145	0.20	0.25	0.190	0.24	0.31
630	0.073	0.105	0.165	0.195	0.150	0.23	0.27	0.092	0.145	0.170	0.135	0.195	0.24	0.175	0.23	0.29
800	0.056	0.090	0.160	0.190	0.145	0.23	0.27	0.086	0.140	0.165	0.130	0.180	0.23	0.175	0.195	0.26
1000	0.045	0.092	0.155	0.180	0.140	0.21	0.25	0.080	0.135	0.155	0.125	0.170	0.21	0.165	0.180	0.24

Note: *Spacings larger than one cable diameter will result in a larger voltage drop.

APPENDIX B

Table B1.8: Current Carrying Capacity (IN AMPERES)

IEC 60502-1
BS 5467
BS 6724
BS 7846

Multi-core 90°C XLPE / Cross-Linked LSZH / EPR insulated, armoured, thermoplastic (PVC / LSZH) sheathed cables
Ambient air temperature: 30°C, Ground ambient temperature: 15°C, Soil thermal resistivity (cable buried in ground): 1.2K.m/W

Conductor Cross-Sectional Area	Reference Method C (clipped direct)		Reference Method E (in free air or on a perforated cable tray etc, horizontal or vertical)		Reference Method D (ducting in ground)		Reference Method D (direct in ground)	
	One 2-Core Cable, Single-Phase a.c. or d.c.	One 3 or 4-Core Cable, 3-Phase a.c.	One 2-Core Cable, Single-Phase a.c. or d.c.	One 3 or 4-Core Cable, 3-Phase a.c.	One 2-Core Cable, Single-Phase a.c. or d.c.	One 3 or 4-Core Cable, 3-Phase a.c.	One 2-Core Cable, Single-Phase a.c. or d.c.	One 3 or 4-Core Cable, 3-Phase a.c.
mm²	A	A	A	A	A	A	A	A
1.5	27	23	29	25	29	25	36	31
2.5	36	31	39	33	38	33	48	41
4	49	42	52	44	51	42	63	52
6	62	53	66	56	62	52	77	64
10	85	73	90	78	84	68	104	84
16	110	94	115	99	107	88	133	109
25	146	124	152	131	137	113	169	140
35	180	154	188	162	164	136	203	168
50	219	187	228	197	193	158	239	196
70	279	238	291	251	238	197	295	244
95	338	289	354	304	281	232	349	287
120	392	335	410	353	319	262	395	325
150	451	386	472	406	359	295	445	365
185	515	441	539	463	403	330	500	409
240	607	520	636	546	464	381	575	472
300	698	599	732	628	524	429	650	532
400	787	673	847	728	-	-	-	-

Note: 1. Where a conductor operates at a temperature exceeding 70°C it must be ascertained that the equipment connected to the conductor is suitable for the conductor operating temperature.
2. Where cables in this table are connected to equipment or accessories designed to operate at a temperature not exceeding 70°C, the current ratings given in the equivalent table for 70°C thermoplastic insulated cables must be used.

Table B2.8: Voltage Drop (IN mV/A/m)

Table B2.8: Multi-core 90°C XLPE / Cross-Linked LSZH / EPR insulated, armoured, thermoplastic (PVC / LSZH) sheathed cables
Ambient temperature: 30°C, Conductor operating temperature: 90°C

Conductor Cross-Sectional Area	2-Core Cable, d.c.	2-Core Cable, Single-Phase a.c.			3 or 4-Core Cable, 3-Phase a.c.		
mm²	mV/A/m	mV/A/m			mV/A/m		
1.5	31	31			27		
2.5	19	19			16		
4	12	12			10		
6	7.9	7.9			6.8		
10	4.7	4.7			4.0		
16	2.9	2.9			2.5		
		r	x	z	r	x	z
25	1.85	1.85	0.160	1.90	1.60	0.140	1.65
35	1.35	1.35	0.155	1.35	1.15	0.135	1.15
50	0.98	0.99	0.155	1.00	0.86	0.135	0.87
70	0.67	0.67	0.150	0.69	0.59	0.130	0.60
95	0.49	0.50	0.150	0.52	0.43	0.130	0.45
120	0.39	0.40	0.145	0.42	0.34	0.130	0.37
150	0.31	0.32	0.145	0.35	0.28	0.125	0.30
185	0.25	0.26	0.145	0.29	0.22	0.125	0.26
240	0.195	0.20	0.140	0.24	0.175	0.125	0.21
300	0.155	0.16	0.140	0.21	0.140	0.120	0.185
400	0.120	0.13	0.140	0.190	0.115	0.120	0.165

Note: *Spacings larger than one cable diameter will result in a larger voltage drop.

APPENDIX B

Table B3.1: Short Circuit Ratings

Short Circuit Ratings for Low Voltage Cables

Nominal Conductor Area	Short Circuit Rating for 1 second XLPE & XLSZH	Short Circuit Rating for 1 second PVC
(mm^2)	(kA)	(kA)
1.5	0.2145	0.1725
2.5	0.3575	0.2875
4	0.572	0.46
6	0.858	0.69
10	1.43	1.15
16	2.288	1.84
25	3.575	2.875
35	5.005	4.025
50	7.15	5.75
70	10.01	8.05
95	13.585	10.925
120	17.16	13.8
150	21.45	17.25
185	26.455	21.275
240	34.32	27.6
300	42.9	34.5
400	57.2	41.2
500	71.5	51.5
630	90.09	64.89
800	114.4	82.4
1000	143	103

The maximum permissible short circuit current of cables up to 1kV with copper conductors could be calculated with the following formula

$$I\,(kA) = \frac{S}{\sqrt{t}} \times K$$

Where I = Short Circuit Rating (kA)

S = Nominal Conductor Area (mm^2)

t = Duration of Short Circuit (Sec)

K = Insulation Material Specific Constant

XLPE & Cross-linked Polyolefin (XLSZH) Insulated Cable

$K = 0.143$

PVC Insulated Cable

$K = 0.115$ ($S \leq 300\ mm^2$)

$K = 0.103$ ($S > 300 mm^2$)

APPENDIX C

Rating Factor for Ambient Temperature

The current-carrying capacities in this work standard are based upon the following reference ambient temperatures:

i) For non-sheathed and sheathed cables in air, irrespective of the installation method : 30°C

ii) For buried cables, either directly in the soil or in ducts in the ground : 15°C

When the ambient temperature in the intended location of the non-sheathed or sheathed cables differs from the reference ambient temperature, please refer to the appropriate rating factors as below table (Table C1.1 and C1.2).

Table C1.1

Rating factors for ambient air temperatures other than 30°C to be applied to the current-carrying capacities for cables in free air.

Ambient Temperature °C	PVC	XLPE
25	1.03	1.02
30	1.00	1.00
35	0.94	0.96
40	0.87	0.91
45	0.79	0.87
50	0.71	0.82
55	0.61	0.76
60	0.50	0.71
65	0.35	0.65
70	–	0.58
75	–	0.50
80	–	0.41
85	–	0.29
90	–	–
95	–	–

Table C1.2

Rating factors for ambient ground temperatures other than 15°C to be applied to the current-carrying capacities for cables buried to ground.

Ground Temperature °C	PVC	XLPE
10	1.05	1.03
15	1.00	1.00
20	0.95	0.96
25	0.91	0.92
30	0.85	0.89
35	0.80	0.86
40	0.73	0.82
45	0.68	0.77
50	0.60	0.73
55	0.52	0.68
60	0.43	0.63
65	–	0.58
70	–	0.51
75	–	0.44
80	–	0.37

APPENDIX C

Table C1.3: Rating Factor for Soil Thermal Resistivities

Rating factors for cables buried direct in the ground or in an underground conduit system for soil thermal resistivities other than 1.2K.m/W to be applied to the current-carrying capacities for Reference Method D

Thermal resistivity K.m/W	0.5	0.8	1.0	1.2	1.5	2.0	2.5	3.0
Rating factor for cables in buried ducts	1.13	1.06	1.05	1.00	0.98	0.93	0.89	0.85
Rating factor for direct buried cables	1.34	1.16	1.07	1.00	0.92	0.80	0.71	0.64

Note:
1. The rating factors given have been averaged over the range of conductor sizes and types of installation included in the relevant tables in this appendix. The overall accuracy of rating factors is within ± 5%.
2. The rating factors are applicable to cables drawn into buried ducts For cables laid direct in the ground the rating factors for thermal resistivities less than 1.2K.m/W will be higher. Where more precise values, are required they may be calculated by methods given in BS7769 (BS IEC60287).
3. The rating factors are applicable to ducts buried at depths of up to 0.7 m.

Table C2.1

Rating factors for one circuit or one multicore cable or for a group of circuits, or a group of multicore cables, to be used with current-carrying capacities of Tables B1.1 to Tables B1.8.

Arrangement (cables touching)	Number of circuits or multicore cables												To be used with current-carrying capacities, Reference
	1	2	3	4	5	6	7	8	9	12	16	20	
Bunched in air, on a surface, embedded or enclosed	1.00	0.80	0.70	0.65	0.60	0.57	0.54	0.52	0.50	0.45	0.41	0.38	Methods A to F
Single layer on wall or floor	1.00	0.85	0.79	0.75	0.73	0.72	0.72	0.71	0.70	0.70	0.70	0.70	Method C
Single layer multicore on a perforated horizontal or vertical tray cable system	1.00	0.88	0.82	0.77	0.75	0.73	0.73	0.72	0.72	0.72	0.72	0.72	Methods E and F
Single layer multicore on cable ladder system or cleats, etc	1.00	0.87	0.82	0.80	0.80	0.79	0.79	0.78	0.78	0.78	0.78	0.78	

Note:
1. These factors are applicable to uniform groups of cables, equally loaded.
2. Where horizontal clearances between adjacent cables exceeds twice their overall diameter, no rating factor need be applied.
3. The same factors are applied to:
   - groups of two or three single-core cables:
   - multicore cables.
4. If a system consists of both two- and three-core cables, the total number of cables is taken as the number of circuits, and the corresponding factor is applied to the tables for two loaded conductors for the two-core cables, and to the Tables for three loaded conductors for the three-core cables.
5. If a group consists of n single-core cables it may either be considered as n/2 circuits of two loaded conductors or n/3 circuits of three loaded conductors.
6. The rating factors given have been averaged over the range of conductor sizes and types of installation included in Tables B1.1 to B1.8 the overall accuracy of tabulated values is within 5%.
7. For some installations and for other methods not provided for in the above table, it may be appropriate to use factors calculated for specific cases, see for example Table C3.1 to C3.2.
8. When cables having differing conductor operating temperature are grouped together, the current rating is to be based upon the lowest operating temperature of any cable in the group.
9. If, due to known operating conditions, a cable is expected to carry not more than 30 % of its grouped rating, it may be ignored for the purpose of obtaining the rating factor for the rest of the group. For example, a group of N loaded cables would normally required a group rating factor of Cg applied to the tabulated It. However, if M cables in the group carry loads which are not greater than 0.3 CgIt amperes the other cables can be sized by using the group rating factor corresponding to (N-M) cables.

APPENDIX C

Table C2.2

Rating factors for more than one circuit, cables laid directly in the ground
- Reference Method D in Tables A1.1 to A1.5. Single-core or multicore cables.

Number of circuits	Cable-to-cable clearance (a)				
	Nil (cables touching)	One cable diameter	0.125m	0.25m	0.5m
2	0.75	0.80	0.85	0.90	0.90
3	0.65	0.70	0.75	0.80	0.85
4	0.60	0.60	0.70	0.75	0.80
5	0.55	0.55	0.65	0.70	0.80
6	0.50	0.55	0.60	0.70	0.80

Multicores Cables

Single-Core Cables

Note:
1. Values given apply to an installation depth of 0.7m and a soil thermal resisitivity of 2.5K.m/W. These are average values for the range of cable sizes and types quoted for Table B1.1 to B1.8. The process of averaging, together with rounding off, can result in some cases in errors of up to ± 10%. (Where more precise values are required they may be calculated by methods given in BS7769 (BS IEC60287)).
2. In case of a thermal resistivity lower than 2.5 K.m/W the rating factors can, in general, be increased and can be calculated by the methods given in BS7769 (BS IEC60287).

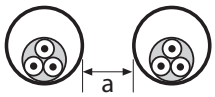
Table C2.3

Rating factors for more than one circuit, cables laid in ducts in the ground
- Reference Method D in Tables B1.1 to B1.8

i. Multicore Cables in a Single-Way Ducts

Number of cables	Duct-to-duct Clearance (a)			
	Nil (ducts touching)	0.25m	0.5m	1.0m
2	0.85	0.90	0.95	0.95
3	0.75	0.85	0.90	0.95
4	0.70	0.80	0.85	0.90
5	0.65	0.80	0.85	0.90
6	0.60	0.80	0.80	0.90

Multicores Cables

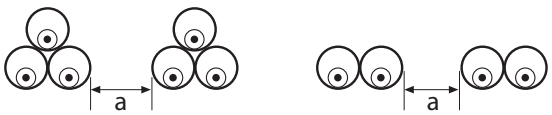


Note:
1. Values given apply to an installation depth of 0.7m and a soil thermal resisitivity of 2.5K.m/W. These are average values for the range of cable sizes and types quoted for Table B1.1 to B1.8. The process of averaging, together with rounding off, can result in some cases in errors of up to ± 10%. (Where more precise values are required they may be calculated by methods given in BS7769 (BS IEC60287).
2. In case of a thermal resistivity lower than 2.5 K.m/W the rating factors can, in general, be increased and can be calculated by the methods given in BS7769 (BS IEC60287).

ii. Single-Core Cables in Non-Ferrous Single-Way Ducts

Number of single-core circuits of 2 or 3 cables	Duct-to-duct Clearance (a)			
	Nil (ducts touching)	0.25m	0.5m	1.0m
2	0.80	0.90	0.90	0.95
3	0.70	0.80	0.85	0.90
4	0.65	0.75	0.80	0.90
5	0.60	0.70	0.80	0.90
6	0.60	0.70	0.80	0.90

Single-Cores Cables

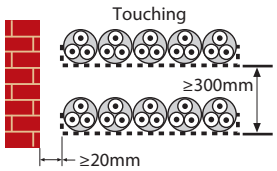
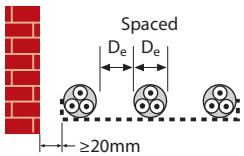
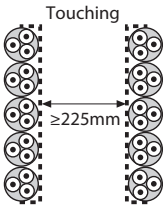
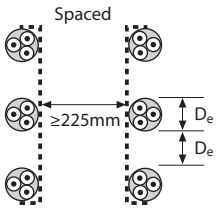
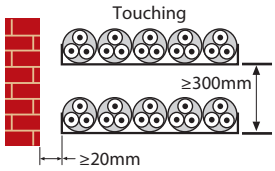
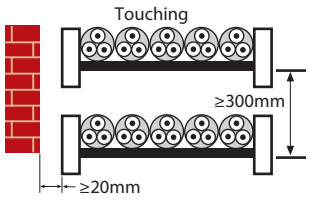
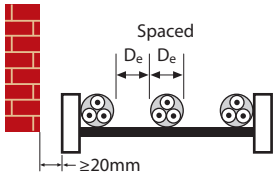


Note:
1. Values given apply to an installation depth of 0.7m and a soil thermal resistivity of 2.5K.m/W. These are average values for the range of cable sizes and types quoted for Table B1.1 to B1.8. The process of averaging, together with rounding off, can result in some cases in errors of up to ± 10%. (Where more precise values are required they may be calculated by methods given in BS7769 (BS IEC60287)).
2. In case of a thermal resistivity lower than 2.5 K.m/W the rating factors can, in general, be increased and can be calculated by the methods given in BS7769 (BS IEC60287).

APPENDIX C

Table C3.1

Rating factors for groups of more than one multicore cables, to be applied to reference current-carrying capacities for multicore cables in free air
- Reference Method E in Tables B 1.1 to B1.8

Installation Method in Table A1.1 to A1.5			Number of trays or ladders	Number of cables per tray or ladder					
				1	2	3	4	6	9
Perforated cable tray systems (Note 3)	31		1	See item 4 of Table C2.1					
			2	1.00	0.87	0.80	0.77	0.73	0.68
			3	1.00	0.86	0.79	0.76	0.71	0.66
			6	1.00	0.84	0.77	0.73	0.68	0.64
Perforated cable tray systems (Note 3)	31		1	1.00	1.00	0.98	0.95	0.91	–
			2	1.00	0.99	0.96	0.92	0.87	–
			3	1.00	0.98	0.95	0.91	0.85	–
Vertical perforated cable tray systems (Note 4)	31		1	See item 4 of Table C2.1					
			2	1.00	0.88	0.81	0.76	0.71	0.70
Vertical perforated cable tray systems (Note 4)	31		1	1.00	0.91	0.89	0.88	0.87	–
			2	1.00	0.91	0.88	0.87	0.85	–
Unperforated cable tray systems	30		1	0.97	0.84	0.78	0.75	0.71	0.68
			2	0.97	0.83	0.76	0.72	0.68	0.63
			3	0.97	0.82	0.75	0.71	0.66	0.61
			6	0.97	0.81	0.73	0.69	0.63	0.58
Cable ladder systems, cleats, wire mesh tray, etc (Note 3)	32 33 34		1	See item 4 of Table C2.1					
			2	1.00	0.86	0.80	0.78	0.76	0.73
			3	1.00	0.85	0.79	0.76	0.73	0.70
			6	1.00	0.84	0.77	0.73	0.68	0.64
Cable ladder systems, cleats, wire mesh tray, etc (Note 3)	32 33 34		1	1.00	1.00	1.00	1.00	1.00	–
			2	1.00	0.99	0.98	0.97	0.96	–
			3	1.00	0.98	0.97	0.96	0.93	–

Note 1: Values given are averages for the cable types and range of conductor sizes considered in Tables B1.1 to B1.8. The spread of values is generally less than 5%.

Note 2: Factors apply to single layer groups of cables as shown above and do not apply when cables are installed in more than one layer touching each other. Values for such installations may be significantly lower and must be determined by an appropriate method.

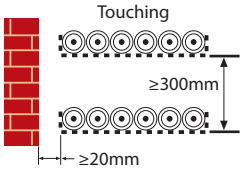
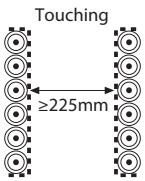
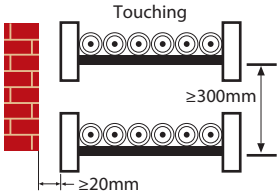
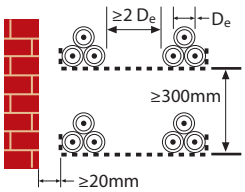
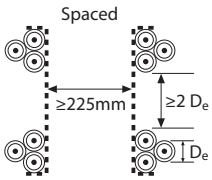
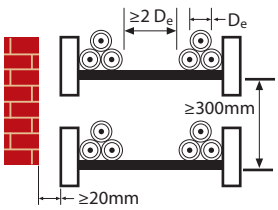
Note 3: Values are given for the vertical spacing between cable tras of 300mm and at least 20mm between cable trays and wall. For closer spacing the factors should be reduced.

Note 4: Values are given for horizontal spacing between cable trays of 225mm with cable trays mounted back to back. For closer spacing the factors should be reduced.

APPENDIX C

Table C3.2

Rating factors for groups of one or more circuits of single-core cables to be applied to reference current-carrying capacity for one circuit of single-core cables in free air
- Reference Method F in Tables B1.1 to B1.8

Installation Method in Table A1.1 to A1.5			Number of trays or ladders	Number of Three-Phase circuits per tray or ladder			Use as a multiplier to rating for:
				1	2	3	
Perforated cable tray systems (Note 3)	31		1 2 3	0.98 0.96 0.95	0.91 0.87 0.85	0.87 0.81 0.78	Three cables in horizontal formation
Vertical perforated cable tray systems (Note 4)	31		1 2	0.96 0.95	0.86 0.84	– –	Three cables in vertical formation
Cable ladder systems, cleats, wire mesh tray, etc. (Note 3)	32 33 34		1 2 3	1.00 0.98 0.97	0.97 0.93 0.90	0.96 0.89 0.86	Three cables in horizontal formation
Perforated cable tray systems (Note 3)	31		1 2 3	1.00 0.97 0.96	0.98 0.93 0.92	0.96 0.89 0.86	Three cables in trefoil formation
Vertical perforated cable tray systems (note 4)	31		1 2	1.00 1.00	0.91 0.90	0.89 0.86	Three cables in trefoil formation
Cable ladder systems, cleats, wire mesh tray, etc. (Note 3)	32 33 34		1 2 3	1.00 0.97 0.96	1.00 0.95 0.94	1.00 0.93 0.90	Three cables in trefoil formation

Note 1: Values given are averages for the cable types and range of conductor sizes considered in Tables B1.1 to B1.8. The spread of values is generally less than 5%.

Note 2: Factors apply to single layer groups of cables (or trefoil groups) as shown above and do not apply when cables are installed in more than one layer touching each other. Values for such installations may be significantly lower and must be determined by an appropriate method.

Note 3: Values are given for vertical spacing between cable trays of 300mm and at least 20mm between cable trays and wall. For closer spacing the factors should be reduced.

Note 4: Values are given for horizontal spacing between cable trays of 225mm with cable trays mounted back to back. For closer spacing the factors should be reduced.

Note 5: For circuits having more than one cable in parallel per phase, each three-phase set of conductors is to be considered as a circuit for the purpose of this table.

APPENDIX C

Table C4.1: Minimum Bending Radius

To install the cables safely without damaging the electrical and physical properties of the cables, the tabulated minimum bending radius must be observed.

Type of Product	Construction	Overall Diameter (mm)		Minimum Bending Radius	
		Single core	Multi-core	Single core	Multi-core
PVC Insulated Power / Control Cables Unarmoured / Unarmoured	Unarmoured for fixed wiring	D ≤ 25		3D	4D
		D > 25		6D	6D
	Circular Conductor	Any		6D	
	Sectored Conductor			10D	
XLPE (or LZSH) Insulated Power / Control Cables Unarmoured / Armoured	Circular Conductor	Any		8D	
	Sectored Conductor			10D	
Fire Resistant Cables Unarmoured / Armoured	Circular Conductor	Any		10D	

Note: D represents overall diameter (mm) of cable.

Side Wall Pressure to Cable

Permissible maximum side wall pressure to the cable at bending point during installation is 500kgf/m

$$\text{Side Wall Pressure to Cable} = \frac{\text{Pulling Tension (kgf)}}{\text{Bending Radius (m)}}$$

$$= \frac{T}{R}$$

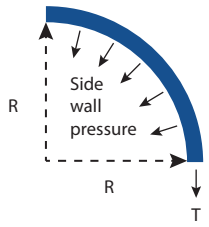


Table C4.2: Maximum Pulling Tension

Pulling Tool	Conductor Material	Maximum Pulling Tension (kgf)
Pulling Eye	Copper	7 × No. of cores × Nominal Area of Conductor
	Aluminium	4 × No. of cores × Nominal Area of Conductor
Cable Grip (Max. Tension < 2tons)	Copper	7 × No. of cores × Nominal Area of Conductor
	Aluminium	4 × No. of cores × Nominal Area of Conductor

Drum Handling

Always handle the drums with care.
It is recommended and is necessary when handling heavy drums to:

- lift the drums with a forklift truck or crane when unloading them from the vehicle.
- always lower the drums keeping them in an upright position on the flanges.

APPENDIX D

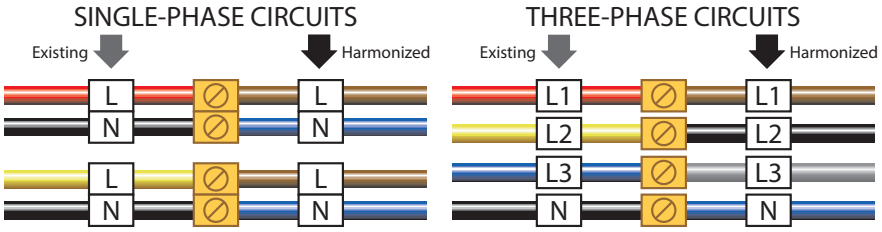
Table D1.1

Cable Cores Colour Code

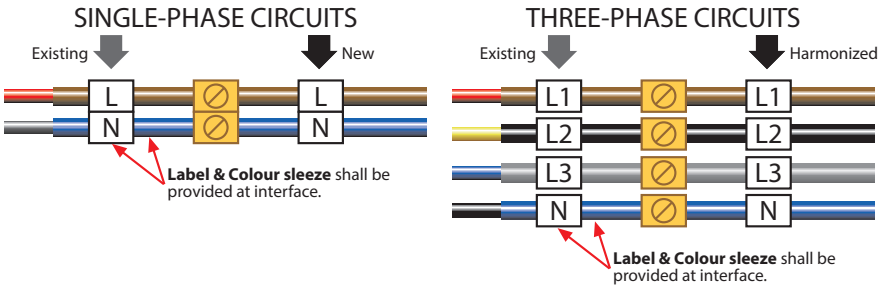
Identification of Cores in Cables

In March 2004, the Amendment No.2: AMD 14905 to BS7671:2001 (IEE Wiring Regulations Sixteenth Edition) has been harmonized with the CENELEC Standard HD 384.5.514: Identification including 514.3: Identification of conductor and with the CENELEC Harmonization Document HD 308 S2: 2001 Identification of cores in cables and flexible cords.

The change in cable core colours is a major development that will affect the way wiring cable colours are distinguished and installed. Currently, for three phase fixed electrical installations, the wiring cable colours for the ìlineî connections are red, yellow and blue respectively. The new three phase harmonized cable core colours will be brown, black and grey, following that of the new BS 7671:2008 Requirements for electrical installations, IEE Wiring Regulations, 17th Edition. A number of countries in the European Union as well as Hong Kong and Singapore have implemented these harmonized cable core colours.



For any new electrical installation that involved extension from existing wiring system, BS 7671 has been modified to align with these cable core colours where suitable marking/labelling method eg. Colour tapes, sleeves, discs or by alphanumeric (letters and/or numbers) is allowed. See below figures:-



Function	Alpha-Numeric	Existing Core Colours	New Harmonized Core Colour
Protective conductor	–	Green / Yellow	Green / Yellow
Functional earthing conductor	–	Cream	Cream
AC Power Circuit			
Single Phase Circuit			
- Phase	L	Red	Brown
- Neutral	N	Black	Blue
Three Phase Circuit			
- Phase1	L1	Red	Brown
- Phase2	L2	Yellow	Black
- Phase3	L3	Blue	Grey
- Neutral	N	Black	Blue
DC Two-Wire Unearthed Circuit			
- Positive	L+	Red	Brown
- Negative	L–	Black	Grey
DC Two-Wire Earthed Circuit			
- Positive (of negative earth)	L+	Red	Brown
- Negative (of negative earth)	M	Black	Blue
- Positive (of positive earth)	N	Black	Blue
- Negative (of positive earth)	L–	Blue	Grey
DC Three-Wire Circuit			
- Positive	L+	Red	Brown
- Mid-wire (may be earthed)	M	Black	Blue
- Negative	L–	Blue	Grey

APPENDIX E

A GUIDE TO FIRE PERFORMANCE TESTS & STANDARDS FOR CABLES

Cables and wires are like blood vessels in the body which keep us alive. They supply the essential energy to every part of residential, public, commercial and industrial buildings as well as vital infrastructure facilities, to provide power for lighting, computer systems, electrical appliances and machinery, etc. Comply with various relevant performance standards to ensure integrity and reliability.

This guide provides you with an idea of the mandated tests and standards to ensure cables and wires meet international fire performance requirements.

TYPES OF FIRE PERFORMANCE CABLES

It is important for cables to have fire survival properties because they are widely distributed throughout a building and can be the main cause of fire transmission to unaffected areas. There are 2 types of characteristics for Fire Performance: Active - which ensures the cable, continues to transmit power and signals during a fire, and Passive ñ which limits the spread of fire that can cause severe damage to property and reduces the emission of fumes and toxic gases that can lead to loss of human lives.

These safety features are necessary to allow occupants of buildings and facilities to have the time to evacuate without being hurt or overcome by fire, toxic gases and fumes.

In Europe and the United States, where most of the fire performance standards originated, there is a slight difference in concerns over fire behaviour. The European countries are concerned about all aspects of fire-affected cables, including harmful halogen, smoke and gas contents, whereas the concern over in the United States is the flame spread and smoke characteristics from cables.

Cables are therefore rated for their various Fire Resistant, Flame Retardant, Low Smoke Zero Halogen (LSZH) and Low Smoke Fume (LSF) characteristics.

FLAME RETARDANT CABLES

Flame Retardant cables are designed to minimise the spread of flame in the event of a fire. Whether it is a single wire or a bundled wire cable, it is supposed to retard flame spread so that the fire may ideally be limited to a small area and allow for emergency response to put it out. Our PVC-based cables have this characteristic and are widely used for their low cost.

LOW SMOKE AND FUME CABLES (LSF)

LSF cables are slow to ignite and they burn slowly. LSF cables emit much smaller amount of smoke and fumes, with characteristics similar to that of LSZH-FRT cables. Although its emission will still have halogen but the content is much lesser than that from PVC cables. To ensure better fire performance, LSF cables are manufactured with flame retardant PVC blended with HCL and smoke absorbent material for maximum efficiency.
Low Smoke Zero Halogen Flame Retardant Cables (LSZH-FRT)

Halogens are harmful non-metal elements such as fluorine (F), chlorine (Cl), bromine (Br), iodine (I), and astatine (At). FRT cables are designed with special materials not only with self-extinguishing property, but also with low smoke and fume emissions without halogens, as well as an absence of toxic gas emission in case of combustion. Thus, LSZH-FRT cables outperform PVC and LSF cables with additional protection from fire spread and the emission of toxic gas and corrosive elements. These cables are suitable for use in inadequately ventilated areas such as those in aircraft, ships, and military facilities.

FIRE RESISTANT CABLES

Fire Resistant cables are designed with superior fire resistant property to continue to operate in the event of a fire for a specific period of time (usually between 30 and 180 minutes). They are specified for used in vital installations and essential support facilities, such as a fire alarm system, as they are designed to withstand fire and maintain circuit integrity. In such cables the stranded annealed copper conductor is sealed with a fire-resisting mica tape wrap, so that even after the insulation has been burnt phase-to phase and phase-to-earth contact can be prevented. They are also designed to withstand mechanical shock and perform under wet condition.

STANDARDS FOR FLAME RETARDANCY (European & British Standards)

There are three classes of tests for flame propagation in cables. They are the IEC60332-1, IEC60332-2 and IEC60332-3 standards. The European Committee for Electromechanical Standardization (CENELEC) - which adopts the standards of the International Electro-technical Committee (IEC) - uses the first two to assess flame propagation characteristics of a single wire, and the IEC60332-3 for similar characterist ics test for bundled cables, which is more stringent.

The British Standards for flame propagation test for single wire and bundled wires and cables are the BS EN60332-1 (formerly k nown as BS4066-1) and BS EN50266-2 (formerly known as BS4066-3).

FLAME TEST ON SINGLE VERTICAL INSULATED WIRE/CABLE (IEC60332-1, BS EN60332-1)

The flame propagation characteristic of a single wire or cable is tested using a 60cm cable specimen that is fixed vertically in a metal chamber. A calibrated gas burner adjusted with the recommended flow rates of gas and air is lighted and applied at 45-degree angle on the surface of the test sample at 475 mm (+/- 5mm) from the lower edge of the upper horizontal clamp. The flame is applied continuously for a duration (60 - 480 sec) corresponding to the diameter of the wire/cable. After the flame has been extinguished, the specimen is cleaned and examined. It passes the test if the charring does not reach 50mm from the lower edge of the top clamp, or the charring does not extend beyond 475mm from the point of flame application.

FLAME TEST ON BUNCHED WIRES/CABLES (IEC60332-3, BS EN50266-2)

This test comprises four categories (A, B, C & D) according to the volume of combustible material per metre of cable. It determines the bunched cable's ability to limit flame spread.

The test sample consists of several pieces of cable each 3.5 m long, in order to have the required quantity of combustible material per metre of specimen. The cables are installed in a metal chamber on the front of a vertical ladder and are subjected to a gas burner flame for a specified time under controlled air flow. At the end of the specified duration, the burnt and charred portion of the cable must not be more than 2.5 m from the burner point.

APPENDIX E

STANDARDS FOR FIRE RESISTANCE

IEC60331-11 (APPARATUS 750°C)
IEC60331-21 (CABLES RATED UP TO 0.6/1.0kV)
To verify circuit integrity in the event of a fire, the cable sample is held on a flame at about 750°C for 3 hours under its rated voltage. The sample must then be re-energised in not less than 12 hours after the test, and to pass, the specimen must not breakdown and circuit integrity must be maintained.

BS6387
This test is performed to investigate the cableís ability to maintain circuit integrity under three conditions - fire only, fire with spray of water, and fire with mechanical shock.

Resistance to fire - the cable while performing at its rated voltage is subjected to gas burner fire at the specified temperature for the respective categories - Category A - 3 hours at 650°C, Category B - 3 hours at 750°C and Category C - 3 hours at 950°C.

Resistance to fire and water (Category W) is another cable specimen with rated voltage running is exposed for 15 minutes to flame at 650° C and a further 15 minutes to fire and a continuous spray of water.

Resistance to fire and mechanical shock in this test a new cable sample with rated voltage running is mounted on a vertical panel which is struck with a steel bar for 15 minutes while subjected to a flame. The burning temperatures required for the respective categories are Category X (650°C), Category Y (750°C) and Category Z (950°C).

STANDARDS FOR HALOGEN, SMOKE EMISSION, CORROSIVITY AND TOXICITY

SMOKE DENSITY
(IEC61034-2, BS EN61034-2)
To measure the density of smoke from a burning cable, samples are placed horizontally in a 3 square metre metal cabinet and burned by flame from 100 cubic cm of alcohol in a metal tray. A fan is used to ensure uniformity of the smoke and light transmittance is measured by a photometric system in the cabinet. The result is expressed as percentage light transmittance and the specimen is rated to have passed the test if the value is more than 60%, as the higher the percentage the less smoke is emitted.

HALOGEN EMISSION
(IEC60754-1, BS EN60754-1)
To determine the amount of corrosive gases, such as fluorine, chlorine, bromine, astatine and iodine released by the cable, samples of non-metallic materials (1g) are burned in a tubular oven at up to 800°C. Controlled air flow inside the chamber absorbs the resulting gases in water, which is tested for its acidity. If the specimen yields less than 5 mg/g of hydrochloric acid it is rated Halogen Free, but if the yield is between 5 mg/g and 15 mg/g it is classed as Low Smoke & Fumes. The results do not determine whether the specimen is totally halogen free.

SMOKE CORROSIVELY
(IEC60754-2, BS EN60754-2)
This method determines the corrosiveness of the gases released from the cables by burning the insulation material in a furnace at ≤935°C with rated air supply for 30 minutes. The effluent gases are absorbed into distilled water, which is then measured for its pH and conductivity. A pH-value of above 4.3 and conductivity of over 10µS / mm must be achieved.

TOXICITY INDEX
(ES713)
This Naval Engineering Standard method is used to analyse noxious gas emitted from the burning specimen and the amount that each of the gas can cause fatality. Sample of the cable insulating material (~1.0 g) is burned in a chamber with a volume of 0.7-1m³ and the ga ses emitted during combustion are detected and collected in order to determine the quantities of the elements, such as carbon dioxide, carbon monoxide, sulphur dioxide, nitric oxide, acids, ammonia, etc. The Toxicity Index is derived from the calculated quantity of each gas produced when 100g (scaled up) of the material is burnt in air in a volume of 1m³ and the particular resulting concentration fatal to human when exposed to it for 30 minutes, thus determining the critical toxicity factor. The higher the index, the more toxic the insulating material when burnt in a fire. For example, the toxicity index of a FRT cable is generally known to be lower than 5.

OTHER RELEVANT STANDARDS

LIMITING OXYGEN INDEX (LOI)
(BS EN ISO4589-2)
LOI is defined as the minimum concentration of oxygen required to support flaming combustion in a flowing air mixture of oxygen and nitrogen (in this instance, the downward burning of a vertically-mounted test specimen such as a candle.) The oxygen concentration is recorded as volume percentage. A higher LOI value (oxygen concentration) means better flame retardancy. For example, with 21% oxygen index the material will burn by itself automatically at room temperature; LSZH cables require a higher index between 33% and 42%. The test method allows accuracy of + 0.5% to be achieved.

TEMPERATURE INDEX (TI)
(BS EN ISO4589-3)
Research has shown that compared to the conventional oxygen index, higher temperature at which a material will burn in air is a better determinant of combustibility. When air temperature rises, the Oxygen Index Value falls, thus, the test for Temperature Index (TI) has been developed from the LOI method. The apparatus used for the TI test is essentially similar to that of the LOI test but the incoming combustion gas is heated. It tests the flammability of the sample with a small flame to find the optimum temperature at which the specimen will burn automatically. When a specimen burns automatically in the air with 21% oxygen, the temperature at this point is known as the TI. In the case of coal, the oxygen index will drop to 21% and it will burn automatically when the air temperature reaches 150°C. This temperature for coal is recorded as its TI.

TERMS & CONDITIONS OF SALES

1. **APPLICATION OF TERMS & CONDITIONS**
   These conditions govern the sales and purchase of goods ordered by Buyer from Seller ("the goods") and shall override any terms and conditions whether previously or hereafter stipulated incorporated or referred to by Buyer whether orally in its purchase order or other documents.
2. **DELIVERY**
   a. Any time for delivery named by Seller is an estimate only and Seller is not liable to make good any damage or loss arising out of any such delay.
   b. Delivery shall be deemed to have been made if seller delivers the goods to the location specificed by the Buyer and Delivery Order is endorsed by any person present thereat. Seller not responsible to ensure the goods have been delivered to or is collected by Buyer or its authorized personnel and shall not be liable for any loss or damage to Buyer by reason of unauthorized collection of the goods.
   c. Should Buyer fail to take delivery of goods, Seller shall be entitled (without derogation of its rights under Law) to charge Buyer for storage and insurance for the goods calculated from the date fixed for delivery.
   d. The Seller reserves the right to deliver goods by installments and each installment shall be deemed to have been sold under a separate contract. Failure to deliver any installment shall not entitle the buyer to repudiate the contract.
   e. Off loading and/or handling will in all events be the responsibility of the Buyer.
   f. If the goods to be delivered are, at the Buyer's discretion, delivered to the destination other than the Buyer's premises, the Seller will arrange such delivery for the Buyer and all costs for carriage and insurance will be to the Buyer's account.
   g. Availability of the goods when offered ex-stock is subject to such goods being sold in another transaction between the date when the Seller advises the goods are available, and the date when it receives the Buyer's order. Any delivery time offered for products made to special customer order is indicative only, and the Seller shall not be liable for any loss or damage whatsoever arising as a consequence or result of any such failure to deliver.
3. **PRICE**
   The quoted price for the goods are subject to change in the event of any imposition or increase in taxes, levies or duties whatsoever on the goods, its components or raw materials.
4. **PAYMENT**
   Payments for the goods shall be made within the time stipulated in the invoice. Interest at 1.5% per month will be charged on late payment.
5. **TIME OF THE ESSENCE**
   Time within which the Buyer is to pay for the goods shall be of the essence of this Contract.
6. **ACCEPTANCE**
   Buyer shall inspect the goods immediately upon delivery. Unless Seller receives notice that the goods are not in accordance with the Buyer's order and the goods returned to Seller within 24 hours from the date of delivery, the goods shall be deemed to have been accepted by the Buyer PROVIDED ALWAYS Seller will not accept return of used goods and Buyer shall not reject any goods which are in accordance with the Buyer's order.
7. **DESCRIPTION**
   Notwithstanding any description of the goods given by the Seller or Buyer, no sale of goods shall constitute or be construed as a sale by description.
8. **WARRANTIES**
   Save and except for written warranties (if any) given by Seller, the Seller does not give any warranties as to the quality, state, condition or fitness of the goods or their suitability for any purpose or for use under any specific conditions, notwithstanding that such purpose or condition may be known or made known to Seller.
9. **DEFECTS**
   Save and except as notified pursuant to Clause 6) above, Seller shall be under no liability to Buyer either in contract or tort for loss, injury or damage sustained by Buyer or any third party by reason of defects in the goods whether latent or otherwise but Buyer will keep Seller indemnified against any such claim.
10. **TITLE**
    Title to the goods remains vested in Seller receives the full purchase price. If such payment is overdue, the Seller may without prejudice to any other rights sue for the purchase price, recover or re-sell the goods and the Buyer grants the Seller, its servants/agents the right and/or license to enter the Buyer's premise and/or any other premise where the goods are stored. If any of the goods are sold by Buyer before title has passed to Buyer, Buyer shall hold the proceeds of sale and all rights against purchaser in trust for Seller.
11. **RISK**
    Risk passes to Buyer upon delivery of goods to Buyer.
12. **DEFAULT**
    If Buyer fail to pay Seller on due date, commits a breach of any of its obligation herein, becomes insolvent or commits an act of bankruptcy, Seller may without prejudice to its other rights and without giving any notice, suspend/cancel further deliveries, stop any delivery in transit under this Contract or any other contracts and/or limit/cancel the Buyer's credit as to time and/or amount for executed, executory or future orders, and/or request for securities or guarantees. Seller shall not be liable to Buyer for any damages which Buyer may suffer or incur by reason thereof.
13. **CANCELLATION OF CREDIT**
    Notwithstanding anything herein contained, Seller reserves the right to limit/cancel the credit of the Buyer as to time and/or amount without giving any reasons thereof and to demand full settlement immediately of all sums that may be owing by Buyer notwithstanding that the credit period has not expired.
14. **FORCE MAJEURE**
    Seller shall not be liable to Buyer for failure to deliver the goods by reason of any breakdown of plant, fire, explosion, Act of God, or outbreak of hostilities, national emergency, industrial disputes, shortage of labour, raw materials, energy or any causes beyond Seller's control and which seller is unable to prevent by the exercise of reasonable diligence, whether of the class of causes enumerated herein or not.
15. **APPROPRIATION OF PAYMENTS**
    All payments received from the Buyer will be applied towards settlement of the Buyer's oldest debts comprising the earliest invoices, debit notes (including debit notes for overdue interest) and other charges howsoever arising PROVIDED ALWAYS Seller may appropriate any payments towards account of interest before principal in respect of any debt as the Seller shall in its absolute discretion deem fit.
16. **STATEMENT OF ACCOUNT**
    All amounts stated in the invoices and statement of accounts of Seller shall be conclusive of the amounts due and owing by Buyer to Seller and shall be binding against Buyer in any legal proceedings.
17. **RIGHTS OF SET-OFF**
    Seller entitled to set-off against Buyer's debts all monies now or hereafter standing to the credit of Buyer's account with Seller and for this purpose Buyer shall give irrevocable authority to Seller to collect on behalf of Buyer and give valid receipt and discharge in respect of all such monies owing to the Buyer.
18. **WAIVER**
    No failure or delay by the Seller in exercising any rights hereunder shall operate as a waiver hereof nor shall any single or partial exercise of right preclude any further exercise thereof or the exercises of any other right.
19. **SALE OF GOODS ACT ("the Act")**
    The terms and conditions in favour of the Seller hereunder shall be in addition to and not in substitution for any term condition warranty expressed or implied in favour of the Seller under the Act or any statutory and re-enactment thereto for the time being enforced.
20. **INFRINGEMENT OF PATENTS DESIGNS**
    Buyer shall indemnify Seller against all damages, claims, costs and expenses which Seller may become liable as a result or work done or goods sold in accordance with Buyer's specifications which involve infringement of any patents, registered designs or trademarks.
21. **NOTICES**
    Any notices, communications or demands shall be deemed to have been sufficiently given if sent by prepaid post to the address of the addressee stated herein or to the addressee's last known place of business and shall be presumed to have reached the address in ordinary course of post.

Factories and Regional Offices

Tai Sin Electric Limited
24 Gul Crescent
Singapore 629531
Tel: (+65) 6672 9292
Fax: (+65) 6861 4084
E-Mail: sales@taisin.com.sg
Website: www.taisin.com.sg

Tai Sin Electric Cables (Malaysia) Sdn. Bhd.
PTD 37433, 37434 & 37444
Off Jalan Perindustrian Senai 3
Kawasan Perindustrian Senai Fasa 3
81400 Senai
Johor Darul Takzim, Malaysia
Tel: (+60) 7 599 8888
Fax: (+60) 7 599 8898
E-Mail: sales@taisin.com.my
Website: www.taisin.com.my

Tai Sin Electric Cables (VN) Co., Ltd.
No.20, VSIP II Street 2
Vietnam - Singapore Industrial Park 2
Hoa Phu Ward, Thu Dau Mot City
Binh Duong Province, Vietnam
Tel: (+84) 650 3635 088
Fax: (+84) 650 3635 077
E-Mail: sales@taisin.com.vn
Website: www.taisin.com.vn